

STN	Potrubné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi Polypropylén (PP) Časť 1: Špecifikácie rúr, tvaroviek a systému	STN EN 1852-1 64 3044
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Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 1: Specifications for pipes, fittings and the system

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 1: Specifications for pipes, fittings and the system

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissement enterrés sans pression - Polypropylène (PP) - Partie 1: Spécifications pour tubes, raccords et le système

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Polypropylen (PP) - Teil 1: Anforderungen an Rohre, Formstücke und das Rohrleitungssystem

This European Standard was approved by CEN on 20 November 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 1852-1:2018 (E)**Contents**

Page

European foreword.....	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	8
4 Symbols and abbreviations	10
4.1 Symbols.....	10
4.2 Abbreviations	11
5 Material.....	11
5.1 PP final compound	11
5.2 Utilization of non-virgin material	11
5.3 Melt mass-flow rate	11
5.4 Resistance to internal pressure	12
5.5 Thermal stability (OIT)	12
5.6 Sealing ring retaining means	12
6 General characteristics	13
6.1 Appearance.....	13
6.2 Colour	13
7 Geometrical characteristics	13
7.1 General.....	13
7.2 Dimensions of pipes	13
7.2.1 Outside diameters.....	13
7.2.2 Outside diameters with close tolerances (CT).....	14
7.2.3 Length of pipes	15
7.2.4 Chamfering	16
7.2.5 Wall thicknesses.....	16
7.3 Dimensions of fittings.....	17
7.3.1 Outside diameters.....	17
7.3.2 Design lengths	17
7.3.3 Wall thicknesses.....	18
7.4 Dimensions of sockets and spigots	19
7.4.1 Diameters and lengths of elastomeric ring seal sockets and spigots.....	19
7.4.2 Wall thicknesses of sockets	22
7.5 Types of fittings	23
8 Mechanical characteristics	26
8.1 Mechanical characteristics of pipes.....	26
8.1.1 General requirements	26
8.1.2 Additional mechanical requirements.....	27
8.2 Mechanical characteristics of fittings	28
9 Physical characteristics	29
9.1 Physical characteristics of pipes.....	29
9.2 Physical characteristics of fittings	30
10 Performance requirements.....	31

11	Sealing rings	31
12	Marking	32
12.1	General	32
12.2	Minimum required marking of pipes	32
12.3	Minimum required marking of fittings.....	33
12.4	Additional marking.....	34
	Annex A (normative) Utilization of non-virgin PP material.....	35
A.1	Own reprocessed material from pipes and fittings.....	35
A.2	External reprocessed and recycled materials with an agreed specification	35
A.2.1	Material from PP pipes and fittings	35
A.2.2	Material from PP products other than pipes and fittings	36
	Annex B (informative) General characteristics of PP pipes and fittings	37
B.1	General	37
B.2	Material characteristics	37
B.3	Ring stiffness	37
B.4	Chemical resistance	38
B.5	Abrasion resistance	38
B.6	Hydraulic roughness	38
B.7	Diametric deflection	38
	Annex C (informative) Product standards of components that can be connected to components conforming to this standard.....	39
	Bibliography	40

EN 1852-1:2018 (E)**European foreword**

This document (EN 1852-1:2018) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2018, and conflicting national standards shall be withdrawn at the latest by July 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1852-1:2009.

In this revised document, the following changes have been made:

- updating in accordance with the new template;
- updating of normative references;
- clause 5.1 has got a new title "PP final compound" and an additional requirement for the maximum allowed content of minerals have been introduced ;
- thermal stability (OIT) requirement is made valid in general;
- two new dimensions have been introduced in Tables 2 to 6 – 560 mm and 710 mm;
- three new dimensions have been introduced in Table 3;
- Annex A for pipes S-series 11,2 has been deleted;
- a new Annex A for utilization of non-virgin PP material has been added.

The System Standards are based on the results of the work undertaken in ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids", which is a Technical Committee of the International Organization for Standardization (ISO).

The System Standards are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 1852 consists of the following parts, under the general title *Plastics piping systems for non-pressure underground drainage and sewerage – Polypropylene (PP)*:

- *Part 1: Specifications for pipes, fittings and the system* (the present standard)
- *Part 2: Guidance for the assessment of conformity* (CEN Technical Specification)

This part of EN 1852 includes Annex A (normative) "Utilization of non-virgin PP materials", Annex B (informative), "General characteristics of PP pipes and fittings" and Annex C (informative), "Product standards of components that can be connected to components conforming to this standard".

Plastics piping systems made of PP with mineral modifiers (PP-MD) are covered by EN 14758-1 [1].

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 1852-1:2018 (E)**1 Scope**

This part of EN 1852 specifies the requirements for solid wall pipes with smooth internal and external surfaces extruded from the same compound/formulation throughout the wall, fittings and the system of polypropylene (PP) piping systems intended for use for:

- non-pressure underground drainage and sewerage outside the building structure (application area code "U"), and
- non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code "D") and outside the building structure.

This is reflected in the marking of products by "U" and "UD".

This standard covers PP materials without mineral modifiers.

It also specifies the test parameters for the test methods referred to in this standard.

NOTE 1 Solid wall multilayer pipes with different formulation throughout the wall and foamed core pipes are covered by EN 13476-2 [1] (see also CEN ISO/TR 27165 [2]).

This standard covers a range of nominal sizes, and pipe series and gives recommendations concerning colours.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selection from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

In conjunction with CEN/TS 1852-2, it is applicable to PP pipes and fittings, their joints and to joints with components of other plastics and non-plastics materials intended to be used for buried piping systems for non-pressure underground drainage and sewerage.

The fittings can be manufactured by injection-moulding or be fabricated from pipes and/or mouldings.

NOTE 3 Pipes, fittings and other components conforming to any of the plastics product standards listed in Annex C can be connected to pipes and fittings conforming to this standard, when they conform to the requirements for joint dimensions given in Clause 6 and to the requirements of Table 14.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 12099, *Plastics piping systems — Polyethylene piping materials and components — Determination of volatile content*

EN ISO 472, *Plastics — Vocabulary (ISO 472)*

EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580)*

EN ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics (ISO 1043-1)*

EN ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1)*

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1)*

EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2)*

EN ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method (ISO 1183-2)*

EN ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters (ISO 2505)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 3451-1, *Plastics — Determination of ash — Part 1: General methods (ISO 3451-1)*

EN ISO 9969:2016, *Thermoplastics pipes — Determination of ring stiffness (ISO 9969:2016)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method (ISO 3127)*

EN ISO 11173, *Thermoplastics pipes — Determination of resistance to external blows — Staircase method (ISO 11173)*

EN ISO 13254, *Thermoplastics piping systems for non-pressure applications — Test method for watertightness (ISO 13254)*

EN ISO 13257:2017, *Thermoplastics piping systems for non-pressure applications — Test method for resistance to elevated temperature cycling (ISO 13257:2010)*

prEN ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints (ISO/DIS 13259)*

EN ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength (ISO 13263)*

EN ISO 13264, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings (ISO 13264)*

ISO 4065:1996, *Thermoplastics pipes — Universal wall thickness table*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN