

STN	Potrúbné systémy z termoplastov na beztlakové kanalizačné potrubia a stoky Špirálovo navíjané rúry s profilovanou stenou z termoplastov Stanovenie pevnosti šva zvaru v ťahu (ISO 13262: 2010)	STN EN ISO 13262 64 0654
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Thermoplastics piping systems for non-pressure underground drainage and sewerage - Thermoplastics spirally-formed structured-wall pipes
- Determination of the tensile strength of a seam (ISO 13262:2010)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/18

Obsahuje: EN ISO 13262:2017, ISO 13262:2010

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 13262

October 2017

ICS 23.040.20; 23.040.45; 91.140.80; 93.030

Supersedes EN 1979:1999

English Version

**Thermoplastics piping systems for non-pressure
underground drainage and sewerage - Thermoplastics
spirally-formed structured-wall pipes - Determination of
the tensile strength of a seam (ISO 13262:2010)**

Systèmes de canalisations thermoplastiques pour
branchements et collecteurs d'assainissement enterrés
sans pression - Tubes thermoplastiques à paroi
structurée enroulés en hélice - Détermination de la
résistance en traction de la ligne de soudure (ISO
13262:2010)

Erdverlegte Rohrleitungssysteme aus Thermoplasten
für Abwasserkanäle und -leitungen - Thermoplastische
Spiralrohre mit profilierter Wandung - Bestimmung
der Zugfestigkeit einer Verbindungsnaht (ISO
13262:2010)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN ISO 13262:2017 (E)

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European Foreword

The text of ISO 13262:2010 has been prepared by Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 13262:2017 by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018 and conflicting national standards shall be withdrawn at the latest by October 2020.

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The text of ISO 13262:2010 has been approved by CEN as a EN ISO 13262:2017 without any modification.

INTERNATIONAL STANDARD

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Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam

Systèmes de canalisations thermoplastiques pour branchements et collecteurs d'assainissement enterrés sans pression — Tubes thermoplastiques à paroi structurée enroulés en hélice — Détermination de la résistance en traction de la ligne de soudure



Reference number
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Foreword

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ISO 13262 was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 1, *Plastics pipes and fittings for soil, waste and drainage (including land drainage)*.

Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam

1 Scope

This International Standard specifies a method for determining the tensile strength of a seam in a spirally-formed thermoplastics pipe. It is applicable to all such thermoplastics pipes, regardless of their intended use.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5893, *Rubber and plastics test equipment — Tensile, flexural and compression types (constant rate of traverse) — Specification*

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