

STN	Fľaše na plyn Kuželový závit 17 E a 25 E na pripojenie ventilov k fľašiam na plyn Časť 2: Kontrolné kalibre (ISO 11363-2: 2017)	STN EN ISO 11363-2 07 8604
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Gas cylinders - 17E and 25E taper threads for connection of valves to gas cylinders - Part 2: Inspection gauges (ISO 11363-2:2017)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/18

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Gas cylinders - 17E and 25E taper threads for connection of valves to gas cylinders - Part 2: Inspection gauges (ISO 11363-2:2017)

Bouteilles à gaz - Filetages coniques 17E et 25E pour le raccordement des robinets sur les bouteilles à gaz - Partie 2: Calibres de contrôle (ISO 11363-2:2017)

Gasflaschen - 17E und 25E kegeliges Gewinde zur Verbindung von Ventilen mit Gasflaschen - Teil 2: Prüflöhren (ISO 11363-2:2017)

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 11363-2:2017 (E)

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European foreword

This document (EN ISO 11363-2:2017) has been prepared by Technical Committee ISO/TC 58 “Gas cylinders” in collaboration with Technical Committee CEN/TC 23 “Transportable gas cylinders” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2018, and conflicting national standards shall be withdrawn at the latest by June 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 11363-2:2017 has been approved by CEN as EN ISO 11363-2:2017 without any modification.

INTERNATIONAL STANDARD

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Gas cylinders — 17E and 25E taper threads for connection of valves to gas cylinders —

Part 2: Inspection gauges

*Bouteilles à gaz — Filetages coniques 17E et 25E pour le
raccordement des robinets sur les bouteilles à gaz —*

Partie 2: Calibres de contrôle



Reference number
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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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ISO 11363-2:2017(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Cylinder fittings*.

This second edition cancels and replaces the first edition (ISO 11363-2:2010), which has been technically revised.

The main change compared to the previous edition is as follows:

- Figure 9 has been corrected.

A list of all parts in the ISO 11363 series can be found on the ISO website.

Introduction

Gas cylinders intended to contain compressed, liquefied or dissolved gas under pressure are fitted with accessories to allow release and refilling of gas. Hereinafter, the term “valve” will apply to such accessories.

Where the connection between cylinder and valve is obtained by assembly of two taper threads (an external one on the valve stem and an internal one in the cylinder neck), both shall have the same nominal taper, thread pitch and thread profile.

Gas cylinders — 17E and 25E taper threads for connection of valves to gas cylinders —

Part 2: Inspection gauges

1 Scope

This document specifies types, dimensions and principles of use of gauges, to be used in conjunction with the taper threads specified in ISO 11363-1 (i.e. 17E and 25E threads).

It provides examples of calculations for thread gauge dimensions on the large end diameter ([Annex A](#)) and draws attention to the limitations of the gauging system specified ([Annex B](#)).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11363-1, *Gas cylinders — 17E and 25E taper threads for connection of valves to gas cylinders — Part 1: Specifications*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN