

STN	Skúšanie vplyvu prostredia Časť 2: Skúšky Skúška Kb: Cyklická skúška soľnou hmlou (roztok chloridu sodného)	STN EN IEC 60068-2-52 34 5791
------------	--	---

Environmental testing - Part 2: Tests - Test Kb: Salt mist, cyclic (sodium chloride solution)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/18

Obsahuje: EN IEC 60068-2-52:2018, IEC 60068-2-52:2017

Oznámením tejto normy sa od 12.12.2020 ruší
STN EN 60068-2-52 (34 5791) z júna 2002

127041

EUROPEAN STANDARD

EN IEC 60068-2-52

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2018

ICS 19.040

Supersedes EN 60068-2-52:1996

English Version

**Environmental testing - Part 2: Tests - Test Kb: Salt mist, cyclic
(sodium chloride solution)
(IEC 60068-2-52:2017)**

Essais d'environnement - Partie 2: Essais - Essai Kb:
Brouillard salin, essai cyclique (solution de chlorure de
sodium)
(IEC 60068-2-52:2017)

Umweltprüfungen - Teil 2: Prüfverfahren - Prüfung Kb:
Salznebel, zyklisch (Natriumchloridlösung)
(IEC 60068-2-52:2017)

This European Standard was approved by CENELEC on 2017-12-12. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60068-2-52:2018 (E)**European foreword**

The text of document 104/751/FDIS, future edition 2 of IEC 60068-2-52, prepared by IEC/TC 104 "Environmental conditions, classification and methods of test" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60068-2-52:2018.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-09-12
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-12-12

This document supersedes EN 60068-2-52:1996.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60068-2-52:2017 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-1	-	Environmental testing -- Part 1: General and guidance	EN 60068-1	-
IEC 60068-2-78	-	Environmental testing -- Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	-
ISO 9227	-	Corrosion tests in artificial atmospheres - Salt spray tests	EN ISO 9227	-



IEC 60068-2-52

Edition 3.0 2017-11

INTERNATIONAL STANDARD

**Environmental testing –
Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.



IEC 60068-2-52

Edition 3.0 2017-11

INTERNATIONAL STANDARD

**Environmental testing –
Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 19.040

ISBN 978-2-8322-5004-4

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD	4
INTRODUCTION	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	7
4 General description of the test	7
4.1 Description of each test condition	7
4.1.1 General	7
4.1.2 Salt mist	8
4.1.3 Dry condition	8
4.1.4 Humid condition	8
4.1.5 Standard atmosphere	8
5 Test apparatus	8
5.1 General	8
5.2 Salt mist chamber	8
5.3 Humidity chamber	8
5.4 Standard atmosphere chamber	9
5.5 Dry chamber	9
6 Salt solution	9
6.1 Preparation of the sodium chloride solution	9
6.2 pH adjustment	9
6.2.1 Neutral salt solution	9
6.2.2 Acidified salt solution	9
6.3 Filtration	9
7 Initial measurements	9
8 Preconditioning	9
9 Testing	9
9.1 Test chamber	9
9.2 Arrangement of the test specimen(s)	10
9.3 Conditions during salt mist	10
9.4 Test methods	10
9.4.1 General	10
9.4.2 Test method 1	10
9.4.3 Test method 2	10
9.4.4 Test method 3	10
9.4.5 Test method 4	11
9.4.6 Test method 5	11
9.4.7 Test method 6	11
9.4.8 Test method 7	11
9.4.9 Test method 8	11
9.5 Test cycles for test methods 1 to 8	11
9.6 Removal of the test specimen(s)	12
10 Recovery (at the end of testing)	12
11 Final measurements	13
12 Information to be given in the relevant specification	13

13	Information to be given in the test report.....	13
	Annex A (informative) Typical apparatus for cyclic salt mist, humid condition, dry condition and standard atmosphere corrosion tests.....	14
	Annex B (informative) Description of each test method	15
	B.1 Test methods 1 and 2	15
	B.2 Test methods 3 to 6	15
	B.3 Test methods 7 and 8	15
	Bibliography.....	16
	Figure A.1 – Example of test apparatus	14
	Table 1 – Test cycles for test methods 1 to 8	12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ENVIRONMENTAL TESTING –

Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60068-2-52 has been prepared by IEC technical committee 104: Environmental conditions, classification and methods of test.

This third edition cancels and replaces the second edition published in 1996. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the entire content has been harmonized with ISO 9227 as far as possible;
- b) an introduction has been added;
- c) the scope has been simplified;
- d) normative references have been updated;
- e) the general description of the test has been changed;

- f) a dry chamber has been added to the test apparatus;
- g) severities have been changed to test methods;
- h) test methods 7 and 8 have been added;
- i) information on the test report has been added;
- j) Figure 1 has been changed to Table 1;
- k) a typical test apparatus example has been added in a new Annex A;
- l) a description of each test method has been added in a new Annex B;
- m) bibliographical references have been added.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
104/751/FDIS	104/761/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60068 series, published under the general title *Environmental testing*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

The mechanism of corrosion on metallic materials in a chloride-containing atmosphere is electrochemical, whereas the degradation effects experienced on non-metallic materials are caused by complex chemical reactions of the salts with the materials involved. The rate at which corrosive action takes place is dependent, to a large extent, on the supply of oxygenated salt solution to the surface of the test specimen(s), the temperature of the test specimen(s) and the temperature and humidity of the environment.

Apart from the corrosive effects, this cyclic salt mist test may be used to indicate deterioration of some non-metallic materials by assimilation of salts. In the various test methods described in this document, the period of spraying with the relevant salt solution is sufficient to wet the test specimen(s) thoroughly. Because this wetting is repeated after intervals of storage under humid conditions supplemented by storage under a standard atmosphere, it goes some way to reproducing the effects of natural environments.

Furthermore, considering natural environments for corrosion on metallic materials, neutral or acidified salt solution spray, humid, and dry conditions are also important factors as a cyclic corrosion test. Each condition is repeated after intervals of other conditions in different combinations to achieve corrosion on metallic materials and to get acceleration of corrosion.

The tests described in this document are accelerated compared with most expected conditions of use. As a result, it may be difficult to establish an overall acceleration factor for all kinds of test specimens. This also means that it is often not possible to use results gained from these tests as a comparative guide to the long-term behaviour of different coating systems since the corrosion stress during these tests differs significantly from the corrosion stresses encountered during use. Nevertheless, the method described gives a means of checking that the comparative quality of a metallic material is maintained.

This document may involve hazardous materials, operations and equipment. This document does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this document to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

ENVIRONMENTAL TESTING –

Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)

1 Scope

This part of IEC 60068-2 specifies the application of the cyclic salt mist test to components or equipment designed to withstand a salt-laden atmosphere as salt can degrade the performance of parts manufactured using metallic and/or non-metallic materials.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60068-2-78, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

ISO 9227, *Corrosion tests in artificial atmospheres – Salt spray tests*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN