

STN	Letectvo a kozmonautika Samopoistné nitovacie matice zo žiaruvzdornej zliatiny na báze niklu NI-PH1302 (Waspaloy), s postriebreným závitom, pre zúženie 60° Trieda: 1 210 MPa (pri teplote okolia)/730 °C	STN EN 4124 31 3350
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Aerospace series - Shank nuts, self-locking, in heat resisting nickel base alloy NI-PH1302 (Waspaloy), silver plated on thread, for 60 swage
- Classification: 1 210 MPa (at ambient temperature) / 730 C

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/18

Obsahuje: EN 4124:2018

Oznámením tejto normy sa ruší
STN EN 4124 (31 3350) z mája 2005

127457

EUROPEAN STANDARD

EN 4124

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2018

ICS 49.030.30

Supersedes EN 4124:2004

English Version

**Aerospace series - Shank nuts, self-locking, in heat
resisting nickel base alloy NI-PH1302 (Waspaloy), silver
plated on thread, for 60° swage - Classification: 1 210 MPa
(at ambient temperature) / 730 °C**

Série aérospatiale - Écrous à sertir, à freinage interne,
en alliage résistant à chaud à base de nickel NI-PH1302
(Waspaloy), argentés sur filetage, pour sertissage 60° -
Classification : 1 210 MPa (à température ambiante) /
730 °C

Luft- und Raumfahrt - Einnietmuttern, selbstsichernd,
aus hochwarmfester Nickelbasislegierung NI-PH1302
(Waspaloy), Gewinde versilbert, für 60° Aufweitung -
Klasse: 1 210 MPa (bei Raumtemperatur) / 730 °C

This European Standard was approved by CEN on 22 January 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 4124:2018 (E)

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European foreword

This document (EN 4124:2018) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2018, and conflicting national standards shall be withdrawn at the latest by November 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4124:2004.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 4124:2018 (E)**1 Scope**

This document specifies the characteristics of self-locking shank nuts in NI-PH1302, silver plated on thread, for use in 60° cone holes, for aerospace applications.

Classification: 1 210 MPa¹ / 730 °C².

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2424, *Aerospace series — Marking of aerospace products*

EN 2786, *Aerospace series — Electrolytic silver plating of fasteners*

EN 2959, *Aerospace series — Heat resisting alloy NI-PH1302 (NiCr20Co13Mo4Ti3Al) — Solution treated and cold worked — Bar for forged fasteners — 3 mm ≤ D ≤ 30 mm³*

EN 3005, *Aerospace series — Nuts, self-locking, MJ threads, in heat resisting nickel base alloy NI-PH1302 (Waspaloy), silver plated or uncoated — Classification: 1 210 MPa (at ambient temperature) / 730 °C — Technical specification*

EN 3220, *Aerospace series — Heat resisting nickel base alloy (NI-P101HT) — Cold worked and softened — Bar and wire for continuous forging or extrusion for fasteners — 3 ≤ D ≤ 30 mm*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

¹ Correspond to the minimum tensile stress which the nut is able to withstand at ambient temperature without breaking or cracking when tested with a bolt of a higher strength class.

² Maximum test temperature of the parts.

³ Published as ASD-STAN Prestandard at the date of publication of this standard. <http://www.asd-stan.org/>.