

STN	Príruby a prírubové spoje Kruhové príruby na rúry, armatúry, tvarovky a príslušenstvo s označením PN Časť 1: Príruby z ocele	STN EN 1092-1 13 1170
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Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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English Version

Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges

Brides et leurs assemblages - Brides circulaires pour tubes, appareils de robinetterie, raccords et accessoires, désignées PN - Partie 1: Brides en acier

Flansche und ihre Verbindungen - Runde Flansche für Rohre, Armaturen, Formstücke und Zubehörteile, nach PN bezeichnet - Teil 1: Stahlflansche

This European Standard was approved by CEN on 27 November 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 1092-1:2018 (E)

Contents	Page
European foreword.....	5
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions	10
4 Designation.....	11
4.1 General.....	11
4.2 Standard designation.....	11
5 General requirements	13
5.1 Materials.....	13
5.1.1 General.....	13
5.1.2 Methods of manufacture related to base material.....	13
5.2 Repairs by welding	14
5.3 Bolting.....	14
5.4 Gaskets.....	15
5.5 Determination of p/T ratings	15
5.6 Dimensions.....	15
5.6.1 Flanges and collars	15
5.6.2 Hubs	16
5.6.3 Threaded flanges.....	16
5.6.4 Bolt holes.....	16
5.6.5 Lapped joints	16
5.6.6 Collar types.....	16
5.7 Facings.....	16
5.7.1 Types of facings.....	16
5.7.2 Jointing face finish	17
5.8 Surface finish of flanges and collars	17
5.8.1 Surface finish	17
5.8.2 Spot facing or back facing of flanges	18
5.9 Tolerances	18
5.10 Marking.....	19
5.10.1 General marking requirements	19
5.10.2 Stamping.....	19
5.10.3 Declaration of compliance	19
5.11 Welding.....	20
5.12 Inspection and testing	20
5.12.1 Inspection and testing of fusion welded joints.....	20
5.12.2 Inspection and testing of bent and electric welded flanges or collars from formed bars, sectional steel or band material	21
5.12.3 Inspection and testing of formed parts manufactured from base material other than forgings	22
5.12.4 Inspection and testing of close die flanges.....	23
5.12.5 Inspection and testing of other materials	24
5.13 Certificates.....	24

Annex A (normative) Wall thickness and end preparation for flanges type 11, 34, 35, 36, 37 and pipe nominal thicknesses for the use with type 01 flanges	83
A.1 Weld-end preparation for flanges types 11 and 34.....	83
A.2 Weld-end preparation for type 35.....	85
A.3 Weld end preparation for types 36 and 37	87
Annex B (informative) Material groups.....	89
Annex C (informative) Approximate masses of flanges and collars.....	91
Annex D (informative) Additional materials	101
Annex E (normative) Basis of flange calculation	103
E.1 General	103
E.2 Calculation method.....	103
E.3 Basic rules for calculation of flange connection	103
E.3.1 General	103
E.3.2 Flanges.....	104
E.3.3 Pipes	104
E.3.4 Bolting/Tightening.....	105
E.3.5 Gasket	105
Annex F (normative) Determination of p/T ratings.....	107
F.1 General	107
F.1.1 Reference temperature (RT)	107
F.1.2 Application limits and formulae	107
F.2 Symbols, descriptions and units.....	107
F.2.1 General	107
F.2.2 p/T ratings for materials with time independent nominal design stress.....	108
F.2.3 p/T ratings for materials with time dependent nominal design stress.....	108
F.2.4 Reference value for thickness (v_R)	108
F.2.5 Nominal design stresses and safety factors for mean creep rupture strength	108
F.2.6 Flanges made from steel castings	109
F.2.7 Rounding of maximum allowable pressure at temperature.....	109
Annex G (normative) p/T ratings for a selection of EN materials.....	110
G.1 General	110
G.1.1 p/T ratings	110
G.1.2 Basics of determination of p/T ratings (see Annex F).....	110
G.1.3 Application limits for creep range.....	110
G.2 Non-austenitic steels	111
G.2.1 General	111
G.2.2 List of materials.....	112

EN 1092-1:2018 (E)

G.2.3	p/T ratings.....	113
G.3	Austenitic and austenitic-ferritic steels.....	125
G.3.1	General.....	125
G.3.2	List of materials	125
G.3.3	p/T ratings.....	126
Annex H (informative)	Rings for flanges with groove.....	138
Annex I (informative)	Flanges with fixed inner diameter.....	139
I.1	General.....	139
I.2	Scope	139
Annex J (informative)	Mating dimensions for flanges with higher DN	144
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 2014/68/EU Pressure Equipment Directive aimed to be covered.....	146
Bibliography.....		147

European foreword

This document (EN 1092-1:2018) has been prepared by Technical Committee CEN/TC 74 “Flanges and their joints”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2018 and conflicting national standards shall be withdrawn at the latest by October 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1092-1:2007+A1:2013.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2014/68/EU.

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The major changes in comparison with EN 1092-1:2007+A1:2013 include:

- a) standard references were updated;
- b) several changes were made in some synoptic tables;
- c) changes were implemented in thicknesses for types 36 and 37;
- d) flanges Type 5 for PN 160 to PN 400 were implemented.

EN 1092, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN designated*, consists of the following four parts:

- *Part 1: Steel flanges;*
- *Part 2: Cast iron flanges;*
- *Part 3: Copper alloy flanges;*
- *Part 4: Aluminium alloy flanges.*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 1092-1:2018 (E)**Introduction**

When the Technical Committee CEN/TC 74 started its work of producing this European Standard, it took as its basis the International Standard ISO 7005-1, Steel flanges.

In taking this decision, CEN/TC 74, agreed that this standard would differ significantly from the ISO standard in respect of the following:

- a) whereas ISO 7005-1 included in its scope both the original DIN based flanges and also the original ANSI/ASME based flanges, EN 1092-1 contains only the PN based flanges. CEN/TC 74 has produced a separate series of standards, EN 1759-1, EN 1759-3 and EN 1759-4, dealing with the ANSI/ASME based flanges in their original Class designations;
- b) the opportunity was taken to revise some of the technical requirements applicable to the DIN origin flanges.

Consequently, while the mating dimensions, the flange and facing types and designations are compatible with those given in ISO 7005-1, it is important to take account of the following differences which exist in EN 1092-1:

- 1) the p/T ratings of this standard have been reduced in many cases by either limiting the lower temperature ratings which can no longer exceed the PN value, or by increasing the rate at which allowable pressures shall reduce with increase in temperature;
- 2) in addition to the range of PN 2,5 to PN 40 DIN origin flanges contained in the ISO standard, EN 1092-1 also includes flanges up to PN 400.

1 Scope

This European Standard for a single series of flanges specifies requirements for circular steel flanges in PN designations PN 2,5 to PN 400 and nominal sizes from DN 10 to DN 4000.

This European Standard specifies the flange types and their facings, dimensions, tolerances, threading, bolt sizes, flange jointing face surface finish, marking, materials, pressure/ temperature ratings and approximate flange masses.

For the purpose of this European Standard, “flanges” include also lapped ends and collars.

This European Standard applies to flanges manufactured in accordance with the methods described in Table 1.

Non-gasketed pipe joints are outside the scope of this European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1514-1:1997, *Flanges and their joints - Dimensions of gaskets for PN-designated flanges - Part 1: Non-metallic flat gaskets with or without inserts*

EN 1514-2:2014, *Flanges and their joints - Gaskets for PN-designated flanges - Part 2: Spiral wound gaskets for use with steel flanges*

EN 1515-2:2001, *Flanges and their joints - Bolting - Part 2: Classification of bolt materials for steel flanges, PN designated*

EN 1515-4:2009, *Flanges and their joints - Bolting - Part 4: Selection of bolting for equipment subject to the Pressure Equipment Directive 97/23/EC*

EN 1591-1:2013, *Flanges and their joints - Design rules for gasketed circular flange connections - Part 1: Calculation*

EN 1708-1:2010, *Welding - Basic welded joint details in steel - Part 1: Pressurized components*

EN 10021:2006, *General technical delivery conditions for steel products*

EN 10028-2:2017, *Flat products made of steels for pressure purposes - Part 2: Non-alloy and alloy steels with specified elevated temperature properties*

EN 10028-3:2017, *Flat products made of steels for pressure purposes - Part 3: Weldable fine grain steels, normalized*

EN 10028-4:2017, *Flat products made of steels for pressure purposes - Part 4: Nickel alloy steels with specified low temperature properties*

EN 10028-7:2016, *Flat products made of steels for pressure purposes - Part 7: Stainless steels*

EN 10160:1999, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN 1092-1:2018 (E)

EN 10213:2007+A1:2016, *Steel castings for pressure purposes*

EN 10216-2:2013, *Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 2: Non-alloy and alloy steel tubes with specified elevated temperature properties*

EN 10216-3:2013, *Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 3: Alloy fine grain steel tubes*

EN 10216-4:2013, *Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 4: Non-alloy and alloy steel tubes with specified low temperature properties*

EN 10216-5:2013, *Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes*

EN 10217-2:2002, *Welded steel tubes for pressure purposes - Technical delivery conditions - Part 2: Electric welded non-alloy and alloy steel tubes with specified elevated temperature properties*

EN 10217-3:2002, *Welded steel tubes for pressure purposes - Technical delivery conditions - Part 3: Alloy fine grain steel tubes*

EN 10217-7:2014, *Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes*

EN 10220:2002, *Seamless and welded steel tubes - Dimensions and masses per unit length*

EN 10222-2:2017, *Steel forgings for pressure purposes - Part 2: Ferritic and martensitic steels with specified elevated temperature properties*

EN 10222-3:2017, *Steel forgings for pressure purposes - Part 3: Nickel steels with specified low temperature properties*

EN 10222-4:2017, *Steel forgings for pressure purposes - Part 4: Weldable fine grain steels with high proof strength*

EN 10222-5:2017, *Steel forgings for pressure purposes - Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels*

EN 10226-3:2005, *Pipes threads where pressure tight joint are made on the threads - Part 3: Verification by means of limit gauges*

EN 10272:2016, *Stainless steel bars for pressure purposes*

EN 10273:2016, *Hot rolled weldable steel bars for pressure purposes with specified elevated temperature properties*

EN 12516-1:2014, *Industrial valves - Shell design strength - Part 1: Tabulation method for steel valve shells*

EN 13445-3:2014, *Unfired pressure vessels - Part 3: Design*

EN 13480-3:2017, *Metallic industrial piping - Part 3: Design and calculation*

EN 22768-1:1993, *General tolerances - Part 1: Tolerances for linear and angular dimensions without individual tolerance indications (ISO 2768-1)*

- EN ISO 148-1:2016, *Metallic materials - Charpy pendulum impact test - Part 1: Test method (ISO 148-1:2016)*
- EN ISO 887:2000, *Plain washers for metric bolts, screws and nuts for general purposes - General plan (ISO 887:2000)*
- EN ISO 3452-1:2013, *Non-destructive testing - Penetrant testing - Part 1: General principles (ISO 3452-1:2013)*
- EN ISO 4014:2011, *Hexagon head bolts - Product grades A and B (ISO 4014:2011)*
- EN ISO 4287:1998, *Geometrical product specifications (GPS) - Surface texture: Profile method - Terms, definitions and surface texture parameters (ISO 4287:1997)*
- EN ISO 5817:2014, *Welding - Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) - Quality levels for imperfections (ISO 5817:2014)*
- EN ISO 6892-1:2016, *Metallic materials - Tensile testing - Part 1: Method of test at room temperature (ISO 6892-1:2016)*
- EN ISO 9606-1:2017, *Qualification testing of welders - Fusion welding - Part 1: Steels (ISO 9606-1:2012, including Cor 1:2012 and Cor 2:2013)*
- EN ISO 9692-2:1998, *Welding and allied processes - Joint preparation - Part 2: Submerged arc welding of steels (ISO 9692-2:1998)*
- EN ISO 9712:2012, *Non-destructive testing - Qualification and certification of NDT personnel (ISO 9712:2012)*
- EN ISO 10675-1:2016, *Non-destructive testing of welds - Acceptance levels for radiographic testing - Part 1: Steel, nickel, titanium and their alloys (ISO 10675-1:2016)*
- EN ISO 11666:2010, *Non-destructive testing of welds - Ultrasonic testing - Acceptance levels (ISO 11666:2010)*
- EN ISO 14732:2013, *Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732:2013)*
- EN ISO 15614-1:2017, *Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1:2004)*
- EN ISO 15614-13:2012, *Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 13: Upset (resistance butt) and flash welding (ISO 15614-13:2012)*
- EN ISO 17636-1:2013, *Non-destructive testing of welds - Radiographic testing - Part 1: X- and gamma-ray techniques with film (ISO 17636-1:2013)*
- EN ISO 17636-2:2013, *Non-destructive testing of welds - Radiographic testing - Part 2: X- and gamma-ray techniques with digital detectors (ISO 17636-2:2013)*
- EN ISO 17637:2016, *Non-destructive testing of welds - Visual testing of fusion-welded joints (ISO 17637:2016)*
- EN ISO 17638:2016, *Non-destructive testing of welds - Magnetic particle testing (ISO 17638:2016)*

EN 1092-1:2018 (E)

EN ISO 17640:2010, *Non-destructive testing of welds - Ultrasonic testing - Techniques, testing levels, and assessment (ISO 17640:2010)*

EN ISO 23277:2015, *Non-destructive testing of welds - Penetrant testing of welds - Acceptance levels (ISO 23277:2006)*

EN ISO 23278:2015, *Non-destructive testing of welds - Magnetic particle testing of welds - Acceptance levels (ISO 23278:2006)*

ISO 7-1:1994, *Pipe threads where pressure-tight joints are made on the threads - Part 1: Dimensions, tolerances and designation*

ISO 4200:1991, *Plain end steel tubes, welded and seamless - General tables of dimensions and masses per unit length*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN