

<b>STN</b>	<b>Materiály na plošné spoje a ostatné prepájacie štruktúry Časť 2-46: Vystužené plátované a neplátované základné materiály Laminátové dosky plátované medenou fóliou, vystužené netkanými resp. tkanými sklenými E-vláknami, impregnované nehalogénovanou epoxidovou živicom s tepelnou vodivosťou (1,5 W/m.K) a definovanou horľavosťou (skúška vertikálneho horenia) na bezolovnatú zostavu</b>	<b>STN EN IEC 61249-2-46</b>  34 6511
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Materials for printed boards and other interconnecting structures

Part 2-46: Reinforced base materials clad and unclad

Non-halogenated epoxide non-woven/woven E-glass reinforced laminate sheets of thermal conductivity 1.5W/m K and defined flammability (vertical burning test), copper-clad for lead-free assembly

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 01/19.

Obsahuje: EN IEC 61249-2-46:2018, IEC 61249-2-46:2018

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EUROPEAN STANDARD

**EN IEC 61249-2-46**

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2018

ICS 31.180

English Version

**Materials for printed boards and other interconnecting structures  
- Part 2-46: Reinforced base materials clad and unclad - Non-  
halogenated epoxide non-woven/woven E-glass reinforced  
laminated sheets of thermal conductivity (1.5W/m K) and defined  
flammability (vertical burning test), copper-clad for lead-free  
assembly  
(IEC 61249-2-46:2018)**

Matériaux pour circuits imprimés et autres structures d'interconnexion - Partie 2-46 : Matériaux de base renforcés, plaqués et non plaqués - Feuilles stratifiées renforcées en verre de type E tissé/non tissé époxyde non halogéné, plaquées cuivre de conductivité thermique (1,5W/m m•K) et d'inflammabilité définie (essai de combustion verticale) pour les assemblages sans plomb (IEC 61249-2-46:2018)

Materialien für Leiterplatten und andere Verbindungsstrukturen - Teil 2-46: Kaschierte und unkaschierte verstärkte Basismaterialien - Kupferkaschierte, mit E-Glaswirrfaser im Kernbereich und E-Glasgewebe in den Außenlagen verstärkte Laminattafeln auf der Basis von halogenfreiem Epoxidharz mit Wärmeleitfähigkeit (1,5 W/m•K) und definierter Brennbarkeit (vertikale Prüflingslage) für bleifreie Bestückungstechnik (IEC 61249-2-46:2018)

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**EN IEC 61249-2-46:2018 (E)****European foreword**

The text of document 91/1448/CDV, future edition 1 of IEC 61249-2-46, prepared by IEC/TC 91 "Electronics assembly technology" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61249-2-46:2018.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-11-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2021-02-14

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The text of the International Standard IEC 61249-2-46:2018 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

ISO 9000	NOTE	Harmonized as EN ISO 9000.
ISO 14001	NOTE	Harmonized as EN ISO 14001.

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	2006	Test methods for electrical materials, printed boards and other interconnection structures and assemblies -- Part 2: Test methods for materials for interconnection structures	EN 61189-2	2006
IEC 61249-5-1	-	Materials for interconnection structures - Part 5: Sectional specification set for conductive foils and films with or without coatings - Section 1: Copper foils (for the manufacture of copper-clad base materials)	EN 61249-5-1	-
IEC/PAS 61249-6-3	-	Specification for finished fabric woven from "E" glass for printed boards	-	-
ISO 11014	-	Safety data sheet for chemical products - Content and order of sections	-	-



# IEC 61249-2-46

Edition 1.0 2018-01

# INTERNATIONAL STANDARD

**Materials for printed boards and other interconnecting structures –  
Part 2-46: Reinforced base materials clad and unclad – Non-halogenated  
epoxide non-woven/woven E-glass reinforced laminate sheets of thermal  
conductivity 1,5 W/(m·K) and defined flammability (vertical burning test),  
copper-clad for lead-free assembly**



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IEC 61249-2-46

Edition 1.0 2018-01

# INTERNATIONAL STANDARD

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Part 2-46: Reinforced base materials clad and unclad – Non-halogenated  
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INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

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## CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions.....	6
4 Materials and construction.....	7
4.1 General.....	7
4.2 Resin system.....	7
4.3 Metal foil.....	7
4.4 Reinforcement.....	7
5 Electrical properties.....	7
6 Non-electrical properties of the copper-clad laminate.....	8
6.1 Appearance of the copper-clad sheet.....	8
6.1.1 General.....	8
6.1.2 Indentations (pits and dents).....	8
6.1.3 Wrinkles.....	8
6.1.4 Scratches.....	8
6.1.5 Raised areas.....	9
6.2 Appearance of the unclad face.....	9
6.3 Laminate thickness.....	9
6.4 Bow and twist.....	9
6.5 Properties related to the copper foil bond.....	10
6.6 Punching and machining.....	11
6.7 Dimensional stability.....	11
6.8 Sheet sizes.....	11
6.8.1 Typical sheet sizes.....	11
6.8.2 Tolerances for sheet sizes.....	11
6.9 Cut panels.....	12
6.9.1 Cut panel sizes.....	12
6.9.2 Size tolerances for cut panels.....	12
6.9.3 Rectangularity of cut panels.....	12
6.10 Thermal conductivity.....	12
7 Non-electrical properties of the base material after complete removal of the copper foil.....	13
7.1 Appearance of the dielectric base material.....	13
7.2 Flexural strength.....	13
7.3 Flammability.....	13
7.4 Water absorption.....	14
7.5 Measling.....	14
7.6 Glass transition temperature and cure factor.....	14
7.7 Decomposition temperature.....	15
7.8 Time to delamination (TMA).....	15
7.9 Halogen content.....	15
8 Quality assurance.....	15
8.1 Quality system.....	15
8.2 Responsibility for inspection.....	16
8.3 Qualification inspection.....	16
8.4 Quality conformance inspection.....	16



8.5	Certificate of conformance .....	16
8.6	Safety data sheet .....	16
9	Packaging and marking.....	16
10	Ordering information .....	17
Annex A (informative)	Engineering information .....	18
A.1	General.....	18
A.2	Chemical properties .....	18
A.3	Electrical properties .....	18
A.4	Flammability properties .....	18
A.5	Mechanical properties .....	18
A.6	Physical properties.....	18
A.7	Thermal properties .....	19
Annex B (informative)	Common laminate constructions.....	20
Annex C (informative)	Guideline for qualification and conformance inspection.....	21
Bibliography	.....	22
Table 1	– Electrical properties .....	7
Table 2	– Size of indentations .....	8
Table 3	– Nominal thickness and tolerance of metal-clad laminate .....	9
Table 4	– Bow and twist requirements .....	10
Table 5	– Pull-off and peel strength requirements .....	10
Table 6	– Dimensional stability .....	11
Table 7	– Size tolerances for cut panels .....	12
Table 8	– Rectangularity of cut panels .....	12
Table 9	– Thermal conductivity.....	12
Table 10	– Flexural strength requirements .....	13
Table 11	– Flammability requirements .....	14
Table 12	– Water absorption requirements .....	14
Table 13	– Measling requirements .....	14
Table 14	– Glass transition temperature and cure factor requirements .....	15
Table 15	– Decomposition temperature requirements .....	15
Table 16	– Time to delamination requirements.....	15
Table 17	– Halogen content.....	15
Table C.1	– Qualification and conformance inspection .....	21

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**MATERIALS FOR PRINTED BOARDS AND OTHER  
INTERCONNECTING STRUCTURES –**
**Part 2-46: Reinforced base materials clad and unclad – Non-halogenated  
epoxide non-woven/woven E-glass reinforced laminate sheets of  
thermal conductivity 1,5 W/(m•K) and defined flammability  
(vertical burning test), copper-clad for lead-free assembly**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 61249-2-46 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this International Standard is based on the following documents:

CDV	Report on voting
91/1448/CDV	91/1484/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61249 series, under the general title *Materials for printed boards and other interconnecting structures*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

## MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –

### Part 2-46: Reinforced base materials clad and unclad – Non-halogenated epoxide non-woven/woven E-glass reinforced laminate sheets of thermal conductivity 1,5 W/(m•K) and defined flammability (vertical burning test), copper-clad for lead-free assembly

#### 1 Scope

This part of IEC 61249 gives requirements for properties of non-halogenated epoxide non-woven reinforced core/woven E-glass reinforced surface laminate sheets of thermal conductivity and defined flammability (vertical burning test), copper-clad for lead-free assembly in thicknesses of 0,60 mm up to 1,70 mm. The flammability rating is achieved through the use of non-halogenated fire retardants reacted as part of the epoxide polymeric structure. The glass transition temperature is defined to be 105 °C minimum. Thermal Conductivity is defined to be  $(1,5 \pm 0,2)$  W/(m•K).

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61189-2:2006, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies – Part 2: Test methods for materials for interconnection structures*

IEC 61249-5-1, *Materials for interconnection structures – Part 5: Sectional specification set for conductive foils and films with and without coatings – Section 1: Copper foils (for the manufacture of copper-clad base materials)*

IEC/PAS 61249-6-3, *Specification for finished fabric woven from "E" glass for printed boards*

ISO 11014, *Safety data sheet for chemical products – Content and order of sections*

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