

STN	Príprava oceľových podkladov pred nanesením náterových látok a podobných výrobkov Špecifikácia nekovových materiálov na abrazívne čistenie Časť 4: Uhoľná troska z vysokej pece (ISO 11126-4: 2018)	STN EN ISO 11126-4 03 8236
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Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 4: Coal furnace slag (ISO 11126-4:2018)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/19

Obsahuje: EN ISO 11126-4:2018, ISO 11126-4:2018

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English Version

Preparation of steel substrates before application of paints
and related products - Specifications for non-metallic
blast-cleaning abrasives - Part 4: Coal furnace slag (ISO
11126-4:2018)

Préparation des subjectiles d'acier avant application de
peintures et de produits assimilés - Spécifications pour
abrasifs non métalliques destinés à la préparation par
projection - Partie 4: Cendres fondues (ISO 11126-
4:2018)

Vorbereitung von Stahloberflächen vor dem Auftragen
von Beschichtungsstoffen - Anforderungen an
nichtmetallische Strahlmittel - Teil 4: Strahlmittel aus
Schmelzkammerschlacke (ISO 11126-4:2018)

This European Standard was approved by CEN on 12 August 2018.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 11126-4:2018 (E)

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European foreword

This document (EN ISO 11126-4:2018) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2019, and conflicting national standards shall be withdrawn at the latest by April 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 11126-4:2018 has been approved by CEN as EN ISO 11126-4:2018 without any modification.

**INTERNATIONAL
STANDARD**

**ISO
11126-4**

Second edition
2018-08

**Preparation of steel substrates before
application of paints and related
products — Specifications for non-
metallic blast-cleaning abrasives —**

**Part 4:
Coal furnace slag**

*Préparation des subjectiles d'acier avant application de peintures et
de produits assimilés — Spécifications pour abrasifs non métalliques
destinés à la préparation par projection —*

Partie 4: Cendres fondues



Reference number
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ISO 11126-4:2018(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This second edition cancels and replaces the first edition (ISO 11126-4:1993), which has been technically revised.

The main changes compared to the previous edition are as follows:

- [Tables 1](#) and [2](#) have been technically revised.

A list of all parts in the ISO 11126 series can be found on the ISO website.

Preparation of steel substrates before application of paints and related products — Specifications for non-metallic blast-cleaning abrasives —

Part 4: Coal furnace slag

WARNING — Equipment, materials and abrasives used for surface preparation can be hazardous. It is important to ensure that adequate instructions are given and that all required precautions are exercised.

1 Scope

This document specifies requirements for coal furnace slag abrasives, as supplied for blast-cleaning processes. It specifies ranges of particle sizes and values for apparent density, Mohs hardness, moisture content, conductivity of aqueous extract and water-soluble chlorides.

The requirements specified in this document apply to abrasives supplied in the "new" condition only. They do not apply to abrasives either during or after use.

Test methods for non-metallic blast-cleaning abrasives are given in the various parts of ISO 11127.

NOTE Although this document has been developed specifically to meet requirements for preparation of steelwork, the properties specified will generally be appropriate for use when preparing other material surfaces, or components, using blast-cleaning techniques. These techniques are described in ISO 8504-2.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11127-1, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 1: Sampling*

ISO 11127-2, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 2: Determination of particle size distribution*

ISO 11127-3, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 3: Determination of apparent density*

ISO 11127-4, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 4: Assessment of hardness by a glass slide test*

ISO 11127-5, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 5: Determination of moisture*

ISO 11127-6, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 6: Determination of water-soluble contaminants by conductivity measurement*

ISO 11127-7, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 7: Determination of water-soluble chlorides*

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