

<b>STN</b>	<b>Gumové hadice a hadice s koncovkami na skvapalnený ropný plyn LPG (v kvapalnej alebo plynnej fáze) a na zemný plyn do 25 bar (2,5 MPa) Špecifikácia</b>	<b>STN EN 1762</b>  63 5438
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Rubber hoses and hose assemblies for liquefied petroleum gas, LPG (liquid or gaseous phase), and natural gas up to 25 bar (2,5 MPa) - Specification

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/19

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English Version

## Rubber hoses and hose assemblies for liquefied petroleum gas, LPG (liquid or gaseous phase), and natural gas up to 25 bar (2,5 MPa) - Specification

Tuyaux et flexibles en caoutchouc pour le gaz de pétrole liquéfié GPL (en phase liquide ou gazeuse) et le gaz naturel jusqu'à 25 bar (2,5 MPa) - Spécification

Gummischläuche und -schlauchleitungen für Flüssiggas LPG (flüssig oder gasförmig) und Erdgas bis 25 bar (2,5 MPa) - Spezifikation

This European Standard was approved by CEN on 9 November 2018.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 1762:2018 (E)**

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## European foreword

This document (EN 1762:2018) has been prepared by Technical Committee CEN/TC 218 "Rubber and plastics hoses and hose assemblies", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2019, and conflicting national standards shall be withdrawn at the latest by June 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1762:2017.

Compared to EN 1762:2017 the following changes have been made:

- a) the requirements for the construction of the hose have been amended so that hoses do not necessarily have to be pricked;
- b) a requirement for a comparative measurement of permeation between the rubber materials of cover and lining for hoses which are not pricked (required for type tests and routine tests) has been added;
- c) the test for resistance to *n*-pentane (measurement of mass increase/mass reduction) has been removed from Table C.1 "Recommended test frequency for production acceptance tests";
- d) an environmental checklist (informative Annex D) has been added;
- e) the document has been editorially revised.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 1762:2018 (E)****1 Scope**

This document specifies the requirements for rubber hoses and rubber hose assemblies used for the transfer of liquefied petroleum gas (LPG) in liquid or gaseous phase and natural gas with a maximum working pressure of 25 bar (2,5 MPa) and vacuum within the temperature range of -30 °C to +70 °C and, when designated -LT, -50 °C to +70 °C.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing (ISO 1402)*

EN ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies (ISO 4671)*

EN ISO 6179, *Rubber, vulcanized or thermoplastic — Rubber sheets and rubber-coated fabrics — Determination of transmission rate of volatile liquids (gravimetric technique) (ISO 6179)*

EN ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum (ISO 7233)*

EN ISO 7326, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions (ISO 7326)*

EN ISO 8031, *Rubber and plastics hoses and hose assemblies — Determination of electrical resistance and conductivity (ISO 8031)*

EN ISO 8033, *Rubber and plastics hoses — Determination of adhesion between components (ISO 8033:2016)*

EN ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary (ISO 8330)*

EN ISO 10619-1, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature (ISO 10619-1)*

EN ISO 10619-2, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures (ISO 10619-2)*

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4649, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**