

STN	<p style="text-align: center;">Komíny Príslušenstvo Časť 3: Regulátory tahu a zastavenie otvorenia zariadenia Požiadavky a skúšobné metódy (Konsolidovaný text)</p>	STN EN 16475-3+A1 73 4220
------------	--	--

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 05/19

Obsahuje: EN 16475-3:2016+A1:2018

Oznámením tejto normy sa ruší
STN EN 16475-3 (73 4220) z marca 2017

128416

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 16475-3:2016+A1

December 2018

ICS 91.060.40

Supersedes EN 16475-3:2016

English Version

**Chimneys - Accessories - Part 3: Draught regulators,
standstill opening devices and combined secondary air
devices - Requirements and test methods**

Conduits de fumée - Accessoires - Partie 3: Régulateurs de tirage, dispositifs d'ouverture pour période d'arrêt et dispositifs combinés d'air secondaire - Exigences et méthodes d'essai

Abgasanlagen - Zubehörteile - Teil 3: Selbsttätig arbeitende, zwangsgesteuerte und kombinierte Nebenluftvorrichtungen - Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 27 November 2015 and includes Amendment 1 approved by CEN on 27 June 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword.....	5
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions	7
4 Product characteristics.....	8
4.1 General.....	8
4.2 Dimensions and tolerances	8
4.3 Mechanical resistance and stability	8
4.4 Thermal performance	8
4.4.1 Reaction to fire.....	8
4.4.2 Fire resistance (internal to external)	8
4.5 Hygiene, health and environment.....	9
4.5.1 Gas tightness	9
4.5.2 Condensate resistance.....	9
4.5.3 Corrosion resistance	9
4.5.4 Dangerous substances	9
4.6 Additional criteria for chimney operation.....	10
4.6.1 Determination of the draught regulator group.....	10
4.6.2 Adjustability and function of the draught regulator	11
4.6.3 Durability of the standstill opening device.....	11
4.7 Electrical requirements	11
4.7.1 Motor	11
4.7.2 Limit switches.....	11
5 Testing, assessment and sampling methods	12
5.1 Thermal performance	12
5.1.1 General.....	12
5.1.2 Test Assembly.....	13
5.1.3 Test procedure	14
5.1.4 Standstill opening device durability test.....	15
5.2 Gas tightness	15
5.2.1 Test assembly	15
5.2.2 Test Procedure	16
5.2.3 Test results	16
5.3 Additional criteria for chimney operation.....	16
5.3.1 Adjustability of the draught regulator	16
5.3.2 Draught regulator group test.....	17
6 Assessment and verification of constancy of performance (AVCP)	17
6.1 General.....	17
6.2 Type testing.....	17
6.2.1 General.....	17
6.2.2 Test samples, testing and compliance criteria	18
6.2.3 Test reports	19
6.2.4 Shared other party results	19

6.2.5 Cascading determination of the product type results	20
6.3 Factory production control (FPC)	21
6.3.1 General	21
6.3.2 Requirements	21
6.3.3 Product specific requirements	24
6.3.4 Initial inspection of factory and of FPC	24
6.3.5 Continuous surveillance of FPC	25
6.3.6 Procedure for modifications	25
7 Manufacturer's declaration for type test	25
8 Product information	26
8.1 Manufacturer's instructions	26
8.2 Minimum information to be included in the manufacturer's instructions	26
9 Classification and designation	26
9.1 General	26
9.2 Temperature classes and test temperature	27
9.3 Corrosion resistance	27
9.4 Soot fire resistance and distance to combustible material	27
9.5 Draught regulator groups and whether it is a standstill opening device	27
10 Marking, labelling and packaging	27
10.1 Draught regulator and standstill opening device	27
10.2 Packaging	28
Annex A (normative) Choice of sizes for type test and sampling	29
A.1 Thermal testing	29
A.2 Gas tightness	29
A.3 Condensate resistance	29
A.4 Determination of the group	29
A.5 Adjustability	29
A.6 Durability of standstill opening device	29
A.7 Samples	29
A.8 Factory production control system	29
A.9 Further type testing	29
Annex B (informative) Sampling for factory productions control	30
B.1 Sampling plans	30
B.1.1 General	30
B.1.2 Acceptable quality level (AQL)	30
B.1.3 The inspection level	30
B.1.4 Normal, tightened or reduce inspection	30
B.1.5 Single, double, multiple or sequential sampling	30
B.1.6 Batch quantity	30
B.2 Inspection levels and procedures	30
B.2.1 Incoming material	30

EN 16475-3:2016+A1:2018 (E)

B.2.2 In-process inspection	31
B.2.3 Finished goods checks	31
Annex C (normative) Factory production control.....	32
C.1 Introduction	32
C.2 Materials, including coatings	32
C.3 Seals and sealants	32
C.4 Manufacturing checks	32
C.4.1 Dimensions.....	32
C.4.2 Other checks	32
Annex D (informative) Recommended range of application.....	33
D.1 Tables for the selection of the draught regulator group Height against diameter	33
Annex E (informative) Examples of products	35
E.1 Without standstill opening device	35
Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No.305/2011	37
ZA.1 Scope and relevant characteristics.....	37
ZA.2 System of Assessment and Verification of Constancy of Performance (AVCP)	38
ZA.3 Assignment of AVCP tasks.....	38
Bibliography.....	41

European foreword

This document (EN 16475-3:2016+A1:2018) has been prepared by Technical Committee CEN/TC 166 "Chimneys", the secretariat of which is held by ASI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2019, and conflicting national standards shall be withdrawn at the latest by June 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 27 June 2018.

This document supersedes ~~EN 16475-3:2016~~.

The start and finish of text introduced or altered by amendment is indicated in the text by tags ~~EN 16475-3:2016~~.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Regulation, see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This standard forms a part of the series of standards for chimney accessories:

- *Part 1: Silencers*
- *Part 2: Chimney fans*
- *Part 3: Draught regulators, standstill opening devices and combined secondary air devices (this part)*
- *Part 4: Flue dampers*
- *Part 5: Explosion/implosion relief devices*
- *Part 6: Access components*
- *Part 7: Rain caps*

Independent draught regulators are for the purpose of reducing negative pressure that is too large in the chimney, which can result through the use of commercially available cross-section dimensions, despite being designed e.g. according to EN 13384-1:2015, *Calculation method for chimneys serving single appliance*. They serve to increase the flue gas speed and the ventilation of the chimney, for the purpose of drying out (see explanations).

Standstill opening devices interlocked with the combustion system are exclusively for the purpose of ventilating the chimney during standby.

1 Scope

This European Standard specifies the requirements and test methods for draught regulators, standstill opening devices and combined secondary air devices that are used as components, carrying flue gases, in order to limit the draught in chimneys and provide secondary air to the chimney.

Draught regulators, standstill opening devices and combined secondary air devices for positive pressure chimneys are not covered by this standard.

It also specifies the requirements for marking, manufacturers' instruction, product information and attestation and verification of constancy of performance (AVCP).

2 Normative references

[A1] The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. [A1]

EN 1443, *Chimneys - General requirements*

EN 10088-1, *Stainless steels - Part 1: List of stainless steels*

EN 10346, *Continuously hot-dip coated steel flat products for cold forming - Technical delivery conditions*

EN 13216-1, *Chimneys - Test methods for system chimneys - Part 1: General test methods*

EN 60730-2-14, *Automatic electrical controls for household and similar use - Part 2-14: Particular requirements for electric actuators (IEC 60730-2-14)*

EN 61058-1, *Switches for appliances - Part 1: General requirements (IEC 61058-1)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN