

<b>STN</b>	<b>Geometrické špecifikácie výrobkov (GPS) Všeobecné zásady a požiadavky na GPS meradiel (ISO 14978: 2018)</b>	<b>STN EN ISO 14978</b>  99 0110
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Geometrical product specifications (GPS) - General concepts and requirements for GPS measuring equipment (ISO 14978:2018)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/19

Obsahuje: EN ISO 14978:2018, ISO 14978:2018

Oznámením tejto normy sa ruší  
STN EN ISO 14978 (99 0110) z decembra 2006

**128831**

EUROPEAN STANDARD

**EN ISO 14978**

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2018

ICS 17.040.30

Supersedes EN ISO 14978:2006

English Version

## Geometrical product specifications (GPS) - General concepts and requirements for GPS measuring equipment (ISO 14978:2018)

Spécification géométrique des produits (GPS) -  
Concepts et exigences généraux pour les équipements  
de mesure GPS (ISO 14978:2018)

Geometrische Produktspezifikation (GPS) - Allgemeine  
Begriffe und Anforderungen für GPS-  
Messeinrichtungen (ISO 14978:2018)

This European Standard was approved by CEN on 1 October 2018.

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**EN ISO 14978:2018 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 14978:2018) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2019, and conflicting national standards shall be withdrawn at the latest by June 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 14978:2018 has been approved by CEN as EN ISO 14978:2018 without any modification.

# INTERNATIONAL STANDARD

**ISO**  
**14978**

Second edition  
2018-11

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## **Geometrical product specifications (GPS) — General concepts and requirements for GPS measuring equipment**

*Spécification géométrique des produits (GPS) — Concepts et exigences  
généraux pour les équipements de mesure GPS*



Reference number  
ISO 14978:2018(E)

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Published in Switzerland

# Contents

Page

<b>Foreword</b> .....	<b>v</b>
<b>Introduction</b> .....	<b>vi</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
3.1 ISO/IEC Guide 99:2007 terms.....	2
3.2 Synonym terms to ISO/IEC Guide 99:2007 terms.....	2
3.3 ISO/IEC Guide 98-4:2012 terms.....	3
3.4 ISO 14253-5:2015 terms.....	3
3.5 Terms related to GPS measuring equipment.....	3
<b>4 Abbreviations</b> .....	<b>10</b>
<b>5 Design characteristics</b> .....	<b>10</b>
5.1 General.....	10
5.1.1 Importance of design characteristics.....	10
5.1.2 Standards for measuring equipment.....	11
5.1.3 Measuring equipment — Commerce.....	11
5.1.4 Measuring equipment — Internal use in a company.....	11
5.2 Design characteristics for indicating measuring instruments.....	11
5.3 Design characteristics for material measures.....	12
<b>6 Metrological characteristics</b> .....	<b>13</b>
6.1 General.....	13
6.1.1 Importance of metrological characteristics.....	13
6.1.2 Standards for measuring equipment.....	13
6.1.3 Identification, definition and choice of metrological characteristics.....	13
6.1.4 Calibration and verification of measuring equipment.....	14
6.1.5 Calibration and verification methods.....	15
6.1.6 Measuring equipment — Commerce.....	17
6.1.7 Measuring equipment — Internal use in a company.....	17
6.2 Indicating measuring instruments.....	17
6.2.1 General.....	17
6.2.2 Scale interval — Resolution.....	18
6.2.3 Digital step.....	18
6.2.4 Error of indication.....	18
6.2.5 Temperature-related metrological characteristics.....	19
6.2.6 Characteristics related to measuring force.....	19
6.2.7 Geometry of contact element.....	19
6.2.8 Auxiliary equipment.....	19
6.3 Material measures.....	20
6.3.1 General.....	20
6.3.2 Scale interval — Resolution of reading.....	20
6.3.3 Form of feature characteristics.....	20
6.3.4 Orientation of feature characteristics.....	20
6.3.5 Temperature-related metrological characteristics.....	20
6.3.6 Geometrical stability.....	20
6.3.7 Other possible metrological characteristics.....	20
<b>7 Specification and presentation of metrological characteristics</b> .....	<b>21</b>
7.1 General.....	21
7.2 Specification of metrological characteristics.....	21
7.2.1 General.....	21
7.2.2 Constant value MPE function.....	21
7.2.3 Proportional value MPE function.....	22
7.2.4 Proportional and maximum value MPE function.....	23

**ISO 14978:2018(E)**

7.3	Presentation of characteristic curves.....	24
7.3.1	General.....	24
7.3.2	Presentation of characteristic curves – Reference point.....	24
<b>8</b>	<b>Calibration of metrological characteristics.....</b>	<b>26</b>
8.1	Manufacturer and supplier of measuring equipment.....	26
8.2	User of measuring equipment.....	26
8.3	Measurement uncertainty.....	26
<b>9</b>	<b>Marking.....</b>	<b>27</b>
<b>10</b>	<b>GPS standards for specific measuring equipment.....</b>	<b>27</b>
<b>Annex A (normative) General minimum requirements and guidance for clauses in GPS standards for specific measuring equipment.....</b>		<b>28</b>
<b>Annex B (informative) Data sheet for measuring equipment requirements.....</b>		<b>31</b>
<b>Annex C (normative) Common design characteristics.....</b>		<b>33</b>
<b>Annex D (informative) Test uncertainty.....</b>		<b>39</b>
<b>Annex E (informative) Relation to the GPS matrix model.....</b>		<b>41</b>
<b>Bibliography.....</b>		<b>43</b>



## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee 213, *Dimensional and geometrical product specifications and verification*.

This second edition cancels and replaces the first edition (ISO 14978:2006), which has been technically revised. It also incorporates the Technical Corrigendum ISO 14978:2006/Cor. 1:2008.

The main changes compared to the previous edition are as follows:

- the terms and definitions have been updated relative to ISO/IEC Guide 99:2007;
- a number of design characteristics common in GPS measuring equipment have been added;
- an updated discussion of calibration and verification, including concepts from ISO 14253-5:2015, has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## ISO 14978:2018(E)

### Introduction

This document is a geometrical product specification (GPS) standard and is to be regarded as a general GPS standard (see ISO 14638). It influences chain links F and G for measuring equipment and calibration in the general GPS matrix model (see [Annex E](#)).

The ISO/GPS matrix model given in ISO 14638 gives an overview of the ISO/GPS system of which this document is a part. The fundamental rules of ISO/GPS given in ISO 8015 apply to this document and the default decision rules given in ISO 14253-1 apply to specifications made in accordance with this document, unless otherwise indicated; see ISO/TR 14253-6 for additional information on the selection of alternative decision rules.

For more detailed information of the relation of this document to other standards and the GPS matrix model, see [Annex E](#).

This document contains guidance for writing the standards for specific GPS measuring equipment.

This document is intended to give the user a basic understanding of the use of ISO standards for GPS measuring equipment. This document presents and defines general concepts to be used in connection with GPS measuring equipment to avoid multiple repetitions in the ISO standards for specific GPS measuring equipment. This document is also intended as guidance for the manufacturer/supplier to evaluate and present specifications for characteristics for GPS measuring equipment.

This document is necessary when reading and using ISO standards for specific GPS measuring equipment.

# Geometrical product specifications (GPS) — General concepts and requirements for GPS measuring equipment

## 1 Scope

This document specifies the general requirements, calibration, terms and definitions of characteristics of GPS measuring equipment, for example micrometers, callipers, gauge blocks and rotary axis form measuring instruments. This document forms the basis for standards defining and describing the design characteristics and metrological characteristics for measuring equipment and gives guidance for the development and content of standards for GPS measuring equipment.

This document is intended to ease the communication between manufacturer/supplier and customer/user and to make the specification phase of GPS measuring equipment more accurate. This document is also intended as a tool to be used in companies in the process of defining and selecting relevant characteristics for measuring equipment.

This document includes terms which are frequently used in connection with the characterization of specific measuring equipment.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14253-1, *Geometrical product specifications (GPS) — Inspection by measurement of workpieces and measuring equipment — Part 1: Decision rules for verifying conformity or nonconformity with specifications*

ISO 14253-5:2015, *Geometrical product specifications (GPS) — Inspection by measurement of workpieces and measuring equipment — Part 5: Uncertainty in verification testing of indicating measuring instruments*

ISO/TR 14253-6, *Geometrical product specifications (GPS) — Inspection by measurement of workpieces and measuring equipment — Part 6: Generalized decision rules for the acceptance and rejection of instruments and workpieces*

ISO/IEC Guide 98-3, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

ISO/IEC Guide 98-4:2012, *Uncertainty of measurement — Part 4: Role of measurement uncertainty in conformity assessment*

ISO/IEC Guide 99:2007, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**