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Founding - Spheroidal graphite cast irons

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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English Version

Founding - Spheroidal graphite cast irons

Fonderie - Fontes à graphite sphéroïdal

Gießereiwesen - Gusseisen mit Kugelgraphit

This European Standard was approved by CEN on 9 April 2018.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 1563:2018 (E)**European foreword**

This document (EN 1563:2018) has been prepared by Technical Committee CEN/TC 190 “Foundry technology”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2019 and conflicting national standards shall be withdrawn at the latest by February 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1563:2011.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive 2014/68/EU, see informative Annex ZA, which is an integral part of this document.

Within its programme of work, Technical Committee CEN/TC 190 requested CEN/TC 190/WG 7 “Spheroidal graphite, silicon molybdenum and austempered ductile iron” to revise EN 1563:2011.

Annex I provides details of significant technical changes between this European Standard and the 2011 edition (previous edition).

Annex J provides details of significant technical changes between the 1997 edition and the 2011 edition.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

The properties of spheroidal graphite cast irons depend on their structure.

Spheroidal graphite cast irons covered by this European Standard are divided in two groups:

- 1) ferritic to pearlitic spheroidal graphite cast irons;
- 2) solid-solution strengthened ferritic spheroidal graphite cast irons.

The two groups present specific properties, for example:

- the ferritic grades of the first group present the highest impact energy;
- the pearlite containing grades are more suitable for wear resistance applications;
- the solid-solution strengthened ferritic grades present for an equivalent tensile strength a higher proof strength and a higher elongation after fracture than that of the ferritic to pearlitic grades;
- a significant property of these solid-solution strengthened ferritic grades is the reduced hardness variation resulting in an improved machinability.

The mechanical properties of the material can be evaluated on machined test pieces prepared from:

- separately cast samples;
- side-by-side cast samples;
- cast-on samples;
- samples cut from a casting.

The material grade is defined by mechanical properties measured on machined test pieces prepared from cast samples.

If hardness is a requirement of the purchaser as being important for the application, then Annex C provides means for its determination.

It is well known that tensile properties and hardness of spheroidal graphite cast irons are interrelated. When considered by the purchaser as being important for the application, both tensile and hardness properties may be specified.

Further technical data on spheroidal graphite cast irons is given in Annexes A, E and H.

In this European Standard, a designation system by number, as established in EN 1560 [1], is given.

NOTE This designation system by number is based on the structure and rules of EN 10027-2 [2] and so corresponds with the European numbering system for steels and other materials.

Some spheroidal graphite cast iron grades can be used for pressure equipment.

The permitted material grades of spheroidal graphite cast irons for pressure applications and the conditions for their use are given in specific product or application standards.

For the design of pressure equipment, specific design rules apply.

Annex ZA gives information relating to the conformance of the spheroidal graphite cast iron grades to the Pressure Equipment Directive 2014/68/EU.

EN 1563:2018 (E)**1 Scope**

This European Standard defines the grades and the corresponding requirements for spheroidal graphite cast irons.

This European Standard specifies 2 groups of spheroidal graphite cast iron grades by a classification based on mechanical properties measured on machined test pieces prepared from cast samples. The first group deals mainly with ferritic to pearlitic grades. The second group deals with solid-solution strengthened ferritic grades.

This European Standard does not cover technical delivery conditions for iron castings (see EN 1559-1 [3] and EN 1559-3 [4]).

This European Standard does not cover:

- ausferritic spheroidal graphite cast irons which are specified in EN 1564 [5];
- low alloyed ferritic spheroidal graphite cast irons which are specified in EN 16124 [6];
- continuous cast iron bars which are specified in EN 16482 [7];
- austenitic cast irons which are specified in EN 13835 [8];
- spheroidal graphite cast irons used for pipes, fittings and their joints which are the subject of EN 545 [9], EN 598 [10] and EN 969 [11];
- the grades of spheroidal graphite cast irons as specified in EN 545 which are used for products such as industrial valves, non-industrial manually operated shut-off valves and flanges and their joints, which are the subject of the applicable European product standards.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 764-5:2014, *Pressure equipment - Part 5: Inspection documentation of metallic materials and compliance with the material specification*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN ISO 148-1, *Metallic materials - Charpy pendulum impact test - Part 1: Test method (ISO 148-1)*

EN ISO 945-1, *Microstructure of cast irons - Part 1: Graphite classification by visual analysis (ISO 945-1)*

EN ISO 6506-1, *Metallic materials - Brinell hardness test - Part 1: Test method (ISO 6506-1)*

EN ISO 6892-1, *Metallic materials - Tensile testing - Part 1: Method of test at room temperature (ISO 6892-1)*

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