

<b>STN</b>	<b>Feritové jadrá Návody na rozmery a medze povrchových nerovnomerností Časť 13: PQ-jadrá</b>	<b>STN EN IEC 63093-13</b>  35 8471
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Ferrite cores - Guidelines on dimensions and the limits of surface irregularities - Part 13: PQ-cores

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 06/19

Obsahuje: EN IEC 63093-13:2019, IEC 63093-13:2019

Oznámením tejto normy sa od 12.03.2022 ruší  
STN EN 60424-8 (35 8471) z apríla 2016

STN EN 62317-13 (35 8467) z apríla 2016

**128857**

EUROPEAN STANDARD

**EN IEC 63093-13**

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2019

ICS 29.100.10

Supersedes EN 60424-8:2015, EN 62317-13:2015

English Version

**Ferrite cores - Guidelines on dimensions and the limits of surface irregularities - Part 13: PQ-cores (IEC 63093-13:2019)**

Noyaux ferrites - Lignes directrices relatives aux dimensions et aux limites des irrégularités de surface -  
Partie 13: Noyaux PQ  
(IEC 63093-13:2019)

Ferritkerne - Richtlinien zu Maßen und Grenzen von Oberflächenbeschädigungen - Teil 13: PQ-Kerne  
(IEC 63093-13:2019)

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**EN IEC 63093-13:2019 (E)****European foreword**

The text of document 51/1262/FDIS, future edition 1 of IEC 63093-13, prepared by IEC/TC 51 "Magnetic components, ferrite and magnetic powder materials" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 63093-13:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-12-12
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-03-12

This document supersedes EN 62317-13:2015 and EN 60424-8:2015.

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## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60205	-	Calculation of the effective parameters of magnetic piece parts	EN 60205	-
IEC 60401-1	-	Terms and nomenclature for cores made of magnetically soft ferrites - Part 1: Terms used for physical irregularities	EN 60401-1	-
IEC 60424-1	-	Ferrite cores - Guidelines on the limits of surface irregularities - Part 1: General specification	EN 60424-1	-



IEC 63093-13

Edition 1.0 2019-02

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Ferrite cores – Guidelines on dimensions and the limits of surface irregularities –  
Part 13: PQ-cores**

**Noyaux ferrites – Lignes directrices relatives aux dimensions et aux limites des  
irrégularités de surface –  
Partie 13: Noyaux PQ**



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IEC 63093-13

Edition 1.0 2019-02

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# NORME INTERNATIONALE

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Part 13: PQ-cores**

**Noyaux ferrites – Lignes directrices relatives aux dimensions et aux limites des  
irrégularités de surface –  
Partie 13: Noyaux PQ**

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ICS 29.100.10

ISBN 978-2-8322-6506-2

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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### **FERRITE CORES – GUIDELINES ON DIMENSIONS AND THE LIMITS OF SURFACE IRREGULARITIES –**

#### **Part 13: PQ-cores**

#### **FOREWORD**

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International Standard IEC 63093-13 has been prepared by IEC technical committee 51: Magnetic components, ferrite and magnetic powder materials.

This first edition cancels and replaces the second edition of IEC 62317-13 published in 2015 and the first edition of IEC 60424-8 published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous editions of IEC 62317-13 and IEC 60424-8:

- a) IEC 63093-13 integrates IEC 62317-13 and IEC 60424-8;
- b) IEC 60424-8:2015, Table 1, has been included in Annex B as Table B.1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
51/1262/FDIS	51/1270/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63093 series, published under the general title *Ferrite cores – Guidelines on dimensions and the limits of surface irregularities* can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

# FERRITE CORES – GUIDELINES ON DIMENSIONS AND THE LIMITS OF SURFACE IRREGULARITIES –

## Part 13: PQ-cores

### 1 Scope

This part of IEC 63093 specifies the dimensions that are of importance for mechanical interchangeability for a preferred range of PQ-cores and low-profile PQI-cores made of ferrite, and the locations of their terminal pins on a 2,54 mm printed wiring grid in relation to the base outlines of the cores. It also gives guidance on allowable limits of surface irregularities applicable to PQ-cores in accordance with the relevant generic specification.

The selection of core sizes for this document is based on the philosophy of including those sizes which are industrial standards, either by inclusion in a national standard, or by broad-based use in industry.

This document is a specification useful in the negotiations between ferrite core manufacturers and customers about surface irregularities.

The general considerations that the design of this range of cores is based upon are given in Annex A.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60205, *Calculation of the effective parameters of magnetic piece parts*

IEC 60401-1, *Terms and nomenclature for cores made of magnetically soft ferrites – Part 1: Terms used for physical irregularities*

IEC 60424-1, *Ferrite cores – Guidelines on the limits of surface irregularities – Part 1: General specification*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**