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EN 13074-2

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English Version

**Bitumen and bituminous binders - Recovery of binder
from bituminous emulsion or cut-back or fluxed
bituminous binders - Part 2: Stabilization after recovery by
evaporation**

Bitumes et liants bitumineux - Récupération du liant
d'une émulsion bitumineuse ou d'un bitume fluidifié ou
fluxé - Partie 2 : Stabilisation après récupération par
évaporation

Bitumen und bitumenhaltige Bindemittel -
Rückgewinnung des Bindemittels aus
Bitumenemulsion oder verschnittenen oder gefluxten
Bitumen - Teil 2: Stabilisierung nach Rückgewinnung
durch Verdunstung

This European Standard was approved by CEN on 19 November 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 13074-2:2019) has been prepared by Technical Committee CEN/TC 336 “Bituminous binders”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2019, and conflicting national standards shall be withdrawn at the latest by August 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13074-2:2011.

The main technical changes are:

- more precise requirements for the ventilated oven (5.1) and the metallic plates (5.2), as well as for the placing of the plates within the oven (6.1);
- description of additional equipment (spatula, oven, beaker) to be used for the removal and reheating of the stabilised binder (5.3 to 5.5);
- shorter storage period of the stabilised binder samples before further testing (6.2);
- more precise instructions (reheating temperatures and maximum reheating time) for the preparation of the stabilised binder sample prior to further testing (6.3).

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 13074-2:2019 (E)**1 Scope**

This document specifies a method for the stabilisation at 85 °C for 24 h of a binder after recovery from a bituminous emulsion or from a cut-back or fluxed bitumen for further testing.

It applies to all types of bituminous emulsions, modified with polymers or non-modified, and as well as to all types of cut-back and fluxed bitumen, both modified with polymers and non-modified.

The recovery test method is specified in EN 13074-1.

WARNING — The use of this document may involve hazardous materials, operations and equipment. This document does not purport to address all of the safety problems associated with its use. It is the responsibility of the user of this document to establish appropriate safety and health practices and to determine the applicability of regulatory limitations prior to use.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12594, *Bitumen and bituminous binders — Preparation of test samples*

EN 13074-1, *Bitumen and bituminous binders — Recovery of binder from bituminous emulsion or cut-back or fluxed bituminous binders — Part 1: Recovery by evaporation*

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