

EUROPEAN STANDARD
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EUROPÄISCHE NORM

EN 3470

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English Version

**Aerospace series - Steel FE-PM1503 (X3CrNiMoAl13-8-2) -
Vacuum induction melted and consumable electrode
remelted - Solution treated and precipitation treated -
Forgings - a or $D \leq 150$ mm - $1\,200\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$**

Série aérospatiale - Acier FE-PM1503 (X3CrNiMoAl13-8-2) - Élaboré sous vide par induction et refondu à l'électrode consommable - Mis en solution et vieilli - Pièces forgées ou matricées - a ou $D \leq 150$ mm - $1\,200\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$

Luft- und Raumfahrt - Stahl FE-PM1503 (X3CrNiMoAl13-8-2) - Vakuuminduktionserschmolzen und mit selbstverzehrender Elektrode umgeschmolzen - Lösungsgeglüht und ausgelagert - Schmiedestücke - a or $D \leq 150$ mm - $1\,200\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$

This European Standard was approved by CEN on 30 December 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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EN 3470:2019 (E)

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European foreword

This document (EN 3470:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2019 , and conflicting national standards shall be withdrawn at the latest by October 2019 .

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 3470:2019 (E)**Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

1 Scope

This document specifies the requirements relating to:

Steel FE-PM1503 (X3CrNiMoAl13-8-2)
Vacuum induction melted and consumable electrode remelted
Solution treated and precipitation treated
Forgings
 a or $D \leq 150$ mm
 $1\,200\text{ MPa} \leq R_m \leq 1\,400\text{ MPa}$

for aerospace applications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2157-3, *Aerospace series — Steel — Forging stock and forgings — Technical specification — Part 3: Pre-production and production forgings*

EN 3359, *Aerospace series — Steel FE-PM1503 (X3CrNiMoAl13-8-2) — Vacuum induction melted and consumable electrode remelted, softened, forging stock a or $D \leq 300$ mm*

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*

EN 4500-005, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 005: Specific rules for steel*

EN 4700-002, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 002: Bar and section*

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