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| <b>STN</b> | <b>Zhotovovanie ocelových a hliníkových konštrukcií</b><br><b>Časť 3: Technické požiadavky na hliníkové konštrukcie</b> | <b>STN</b><br><b>EN 1090-3</b><br><br>73 2601 |
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Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures

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## Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures

Exécution des structures en acier et des structures en  
aluminium - Partie 3: Exigences techniques pour  
l'exécution des structures en aluminium

Ausführung von Stahltragwerken und  
Aluminiumtragwerken - Teil 3: Technische  
Anforderungen an Aluminiumtragwerke

This European Standard was approved by CEN on 6 January 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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**EN 1090-3:2019 (E)****Contents**

Page

|  |           |
|--|-----------|
| European foreword.....   | 7         |
| Introduction .....   | 8         |
| <b>1 Scope.....</b>  | <b>9</b>  |
| <b>2 Normative references.....</b>                                     | <b>9</b>  |
| <b>3 Terms and definitions .....</b>                                   | <b>16</b> |
| <b>4 Specifications and documentation.....</b>                         | <b>17</b> |
| <b>4.1 Execution specification .....</b>                               | <b>17</b> |
| <b>4.1.1 General.....</b>  | <b>17</b> |
| <b>4.1.2 Execution classes.....</b>                                    | <b>18</b> |
| <b>4.1.3 Tolerance types.....</b>                                      | <b>18</b> |
| <b>4.1.4 Tolerance class for shell structures .....</b>                | <b>18</b> |
| <b>4.1.5 Testing and acceptance criteria for welding.....</b>          | <b>18</b> |
| <b>4.2 Constructor's documentation .....</b>                           | <b>18</b> |
| <b>4.2.1 Quality documentation .....</b>                               | <b>18</b> |
| <b>4.2.2 Quality plan .....</b>  | <b>19</b> |
| <b>4.2.3 Safety during erection .....</b>                              | <b>19</b> |
| <b>4.2.4 Execution documentation .....</b>                             | <b>19</b> |
| <b>5 Constituent products .....</b>                                    | <b>19</b> |
| <b>5.1 General.....</b>  | <b>19</b> |
| <b>5.2 Identification, inspection documents and traceability .....</b> | <b>19</b> |
| <b>5.3 Parent material.....</b>  | <b>20</b> |
| <b>5.4 Aluminium products .....</b>                                    | <b>23</b> |
| <b>5.5 Welding consumables.....</b>                                    | <b>24</b> |
| <b>5.6 Mechanical fasteners .....</b>                                  | <b>24</b> |
| <b>5.6.1 Bolts, nuts and plain washers .....</b>                       | <b>24</b> |
| <b>5.6.2 Studs.....</b>  | <b>26</b> |
| <b>5.6.3 Rivets .....</b>  | <b>26</b> |
| <b>5.6.4 Self-drilling and self-tapping screws.....</b>                | <b>26</b> |
| <b>5.6.5 Bearings.....</b>   | <b>26</b> |
| <b>5.7 Adhesive bonding.....</b>                                       | <b>26</b> |
| <b>6 Preparation .....</b>   | <b>26</b> |
| <b>6.1 General.....</b>  | <b>26</b> |
| <b>6.2 Identification .....</b>  | <b>27</b> |
| <b>6.3 Handling, storage and transportation .....</b>                  | <b>27</b> |
| <b>6.4 Cutting.....</b>  | <b>27</b> |
| <b>6.5 Forming.....</b>  | <b>28</b> |
| <b>6.6 Holing for fasteners.....</b>                                   | <b>28</b> |
| <b>6.7 Cut outs .....</b>  | <b>30</b> |
| <b>6.8 Full contact bearing surfaces.....</b>                          | <b>30</b> |
| <b>6.9 Assemblies.....</b>   | <b>30</b> |
| <b>6.10 Heat treatment.....</b>  | <b>30</b> |
| <b>6.11 Straightening .....</b>  | <b>30</b> |
| <b>7 Welding.....</b>  | <b>30</b> |

|               |   |           |
|---------------|---|-----------|
| <b>7.1</b>    | <b>General</b> .....  | <b>30</b> |
| <b>7.2</b>    | <b>Welding plan</b> .....   | <b>31</b> |
| <b>7.2.1</b>  | <b>Requirement for a welding plan</b> .....                                 | <b>31</b> |
| <b>7.2.2</b>  | <b>Content of a welding plan</b> .....                                      | <b>31</b> |
| <b>7.3</b>    | <b>Welding process</b> .....  | <b>31</b> |
| <b>7.4</b>    | <b>Qualification of welding procedures and welding personnel</b> .....      | <b>32</b> |
| <b>7.4.1</b>  | <b>Qualification of welding procedures</b> .....                            | <b>32</b> |
| <b>7.4.2</b>  | <b>Validity of the welding procedure qualification</b> .....                | <b>33</b> |
| <b>7.4.3</b>  | <b>Qualification of welders and welding operators</b> .....                 | <b>33</b> |
| <b>7.4.4</b>  | <b>Welding coordination personnel</b> .....                                 | <b>34</b> |
| <b>7.5</b>    | <b>Preparation and execution of welding</b> .....                           | <b>34</b> |
| <b>7.5.1</b>  | <b>General</b> .....  | <b>34</b> |
| <b>7.5.2</b>  | <b>Joint preparation</b> .....  | <b>35</b> |
| <b>7.5.3</b>  | <b>Weather protection</b> .....   | <b>35</b> |
| <b>7.5.4</b>  | <b>Assembly for welding</b> .....   | <b>35</b> |
| <b>7.5.5</b>  | <b>Temporary attachments</b> .....  | <b>35</b> |
| <b>7.5.6</b>  | <b>Tack welds</b> .....   | <b>35</b> |
| <b>7.5.7</b>  | <b>Preheating and interpass temperature</b> .....                           | <b>36</b> |
| <b>7.5.8</b>  | <b>Butt welds</b> .....   | <b>36</b> |
| <b>7.5.9</b>  | <b>Slot and plug welds</b> .....  | <b>36</b> |
| <b>7.5.10</b> | <b>Fillet welds</b> .....   | <b>36</b> |
| <b>7.5.11</b> | <b>Single sided welds</b> .....   | <b>36</b> |
| <b>7.5.12</b> | <b>Friction stir welding</b> .....  | <b>37</b> |
| <b>7.5.13</b> | <b>Other welds</b> .....  | <b>37</b> |
| <b>7.6</b>    | <b>Acceptance criteria</b> .....  | <b>37</b> |
| <b>7.7</b>    | <b>Post-weld heat treatment</b> .....                                       | <b>37</b> |
| <b>8</b>      | <b>Mechanical fastening and adhesive bonding</b> .....                      | <b>38</b> |
| <b>8.1</b>    | <b>Joint assembly for mechanical fastening</b> .....                        | <b>38</b> |
| <b>8.1.1</b>  | <b>Preparation of contact surfaces</b> .....                                | <b>38</b> |
| <b>8.1.2</b>  | <b>Fit-up</b> .....   | <b>38</b> |
| <b>8.1.3</b>  | <b>Preparations of contact surfaces in slip-resistant connections</b> ..... | <b>39</b> |
| <b>8.2</b>    | <b>Bolting assemblies</b> .....   | <b>39</b> |
| <b>8.2.1</b>  | <b>General</b> .....  | <b>39</b> |
| <b>8.2.2</b>  | <b>Bolts</b> .....  | <b>39</b> |
| <b>8.2.3</b>  | <b>Fitted bolts</b> .....   | <b>39</b> |
| <b>8.2.4</b>  | <b>Countersunk bolt</b> .....   | <b>40</b> |
| <b>8.2.5</b>  | <b>Nuts</b> .....   | <b>40</b> |
| <b>8.2.6</b>  | <b>Washers</b> .....  | <b>40</b> |
| <b>8.3</b>    | <b>Tightening of bolting assemblies</b> .....                               | <b>41</b> |
| <b>8.3.1</b>  | <b>Non-preloaded bolting assemblies</b> .....                               | <b>41</b> |
| <b>8.3.2</b>  | <b>Preloaded bolting assemblies</b> .....                                   | <b>41</b> |
| <b>8.4</b>    | <b>Riveting</b> .....   | <b>42</b> |
| <b>8.4.1</b>  | <b>General</b> .....  | <b>42</b> |
| <b>8.4.2</b>  | <b>Installation of rivets</b> .....   | <b>43</b> |
| <b>8.5</b>    | <b>Adhesive bonded connections</b> .....                                    | <b>43</b> |
| <b>9</b>      | <b>Erection</b> .....   | <b>43</b> |
| <b>9.1</b>    | <b>General</b> .....  | <b>43</b> |
| <b>9.2</b>    | <b>Site conditions</b> .....  | <b>43</b> |
| <b>9.3</b>    | <b>Erection method statement</b> .....                                      | <b>43</b> |
| <b>9.4</b>    | <b>Supports</b> .....   | <b>43</b> |
| <b>9.5</b>    | <b>Execution on site</b> .....  | <b>44</b> |
| <b>9.5.1</b>  | <b>Site survey</b> .....  | <b>44</b> |

**EN 1090-3:2019 (E)**

|        |   |    |
|--------|---|----|
| 9.5.2  | Marking.....  | 44 |
| 9.5.3  | Handling and storage at site.....   | 44 |
| 9.5.4  | Erection methods .....  | 44 |
| 9.5.5  | Alignment and grouting.....   | 44 |
| 9.6    | Protection of surfaces, cleaning after erection.....                        | 45 |
| 10     | Surface treatment .....   | 45 |
| 10.1   | General.....  | 45 |
| 10.2   | Protection of the structure and components.....                             | 45 |
| 10.3   | Protection of contact surfaces and fasteners.....                           | 45 |
| 10.3.1 | General.....  | 45 |
| 10.3.2 | Contact surfaces aluminium-to-aluminium and aluminium-to-plastics.....      | 45 |
| 10.3.3 | Contact surfaces of aluminium and steel or wood .....                       | 46 |
| 10.3.4 | Contact surfaces of aluminium and concrete, brickwork and plaster, etc..... | 46 |
| 10.3.5 | Fasteners.....  | 46 |
| 10.3.6 | Bonded joints.....  | 46 |
| 10.4   | Fire protection .....   | 46 |
| 11     | Geometrical tolerances .....  | 47 |
| 11.1   | Types of tolerances.....  | 47 |
| 11.2   | Essential tolerances .....  | 47 |
| 11.2.1 | General.....  | 47 |
| 11.2.2 | Manufacturing tolerances .....  | 47 |
| 11.2.3 | Erection tolerances.....  | 48 |
| 11.3   | Functional tolerances .....   | 49 |
| 11.3.1 | General.....  | 49 |
| 11.3.2 | Manufacturing tolerances .....  | 49 |
| 12     | Inspection, testing and corrections .....                                   | 50 |
| 12.1   | General.....  | 50 |
| 12.2   | Constituent products and components .....                                   | 50 |
| 12.2.1 | Constituent products .....  | 50 |
| 12.2.2 | Components .....  | 50 |
| 12.3   | Preparation .....   | 51 |
| 12.3.1 | Forming.....  | 51 |
| 12.3.2 | Geometrical dimensions of components .....                                  | 51 |
| 12.4   | Welding.....  | 51 |
| 12.4.1 | Inspection stages.....  | 51 |
| 12.4.2 | Methods of inspection and personnel qualification .....                     | 51 |
| 12.4.3 | Extent of inspection.....   | 53 |
| 12.4.4 | Acceptance criteria for welds .....   | 55 |
| 12.4.5 | Acceptance criteria for ultrasonic testing.....                             | 57 |
| 12.4.6 | Repair welds .....  | 58 |
| 12.4.7 | Inspection of temporary attachment locations after removal.....             | 58 |
| 12.5   | Mechanical fasteners .....  | 58 |
| 12.5.1 | Inspection of connections with non-preloaded bolting assemblies.....        | 58 |
| 12.5.2 | Inspection of connections with preloaded bolting assemblies .....           | 59 |
| 12.5.3 | Inspection of riveted connections.....                                      | 59 |
| 12.6   | Adhesive bonding.....   | 59 |
| 12.7   | Inspection of the erected structure geometry .....                          | 59 |
| 12.8   | Nonconforming products .....  | 59 |
| 12.8.1 | Nonconforming constituent products.....                                     | 59 |
| 12.8.2 | Nonconforming components and structures .....                               | 60 |

|  |            |
|--|------------|
| <b>Annex A (normative) Required additional information, options to be specified and requirements for execution classes</b> ..... | <b>61</b>  |
| <b>A.1 List of required information</b> .....  | <b>61</b>  |
| <b>A.2 List of options to be specified</b> .....   | <b>62</b>  |
| <b>A.3 Requirements related to execution classes</b> .....   | <b>63</b>  |
| <b>Annex B (informative) Checklist for the content of a quality plan</b> .....   | <b>66</b>  |
| <b>B.1 Introduction</b> .....  | <b>66</b>  |
| <b>B.2 Content</b> .....   | <b>66</b>  |
| <b>Annex C (normative) Cruciform weld test</b> .....   | <b>68</b>  |
| <b>C.1 Introduction</b> .....  | <b>68</b>  |
| <b>C.2 Test piece</b> .....  | <b>68</b>  |
| <b>C.3 Examination and testing</b> .....   | <b>70</b>  |
| <b>Annex D (normative) Procedure for determination of slip factor</b> .....  | <b>72</b>  |
| <b>D.1 The purpose of testing</b> .....  | <b>72</b>  |
| <b>D.2 Significant variables</b> .....   | <b>72</b>  |
| <b>D.3 Test specimens</b> .....  | <b>72</b>  |
| <b>D.4 Slip test procedure and evaluation of results</b> .....   | <b>74</b>  |
| <b>D.5 Extended creep test procedure and evaluation</b> .....  | <b>74</b>  |
| <b>D.6 Test results</b> .....  | <b>75</b>  |
| <b>Annex E (informative) Surface treatment</b> .....   | <b>77</b>  |
| <b>E.1 Anodic oxidation</b> .....  | <b>77</b>  |
| <b>E.2 Coatings</b> .....  | <b>77</b>  |
| <b>E.3 Passivation</b> .....   | <b>79</b>  |
| <b>Annex F (normative) Geometrical tolerances – Essential tolerances</b> .....   | <b>80</b>  |
| <b>F.1 Manufacturing tolerances</b> .....  | <b>80</b>  |
| <b>F.2 Erection tolerances</b> .....   | <b>88</b>  |
| <b>Annex G (normative) Geometrical tolerances - Functional tolerances</b> .....  | <b>92</b>  |
| <b>G.1 General</b> .....   | <b>92</b>  |
| <b>G.2 Manufacturing tolerances</b> .....  | <b>92</b>  |
| <b>G.3 Erection tolerances</b> .....   | <b>98</b>  |
| <b>G.4 Bridges</b> .....   | <b>100</b> |
| <b>Annex H (normative) Geometrical tolerances – Shell structures</b> .....   | <b>102</b> |
| <b>H.1 General</b> .....   | <b>102</b> |
| <b>H.2 Out-of-roundness tolerances</b> .....   | <b>102</b> |
| <b>H.3 Non-intended eccentricity due to execution</b> .....  | <b>103</b> |
| <b>H.4 Dent tolerances</b> .....   | <b>104</b> |
| <b>H.5 Interface flatness tolerances</b> .....   | <b>106</b> |

**EN 1090-3:2019 (E)**

|  |            |
|--|------------|
| <b>Annex I (informative) Designation of requirements to welds on drawings .....</b>  | <b>107</b> |
| <b>I.1 General.....</b>  | <b>107</b> |
| <b>I.2 Global specification .....</b>  | <b>107</b> |
| <b>I.3 Specific designations for welds, part of welds, details .....</b>   | <b>108</b> |
| <b>Annex J (informative) Recommendations for description of site conditions and erection in the execution specification.....</b>         | <b>109</b> |
| <b>J.1 Site conditions.....</b>  | <b>109</b> |
| <b>J.2 Erection method statement.....</b>  | <b>109</b> |
| <b>Annex K (informative) Guide for preparation of the execution specification for quality requirements of welds .....</b>                | <b>112</b> |
| <b>K.1 General.....</b>  | <b>112</b> |
| <b>K.2 Utilization grades and utilization ranges .....</b>   | <b>113</b> |
| <b>K.3 Extent of additional NDT .....</b>  | <b>113</b> |
| <b>K.4 Extent of destructive testing for friction stir welds.....</b>  | <b>114</b> |
| <b>K.5 Acceptance criteria for welds .....</b>   | <b>114</b> |
| <b>Annex L (informative) Guide for specification of quality requirements for components and structures in service category SC2 .....</b> | <b>116</b> |
| <b>Annex M (informative) Chart for development and use of a welding procedure specification (WPS).....</b>                               | <b>121</b> |
| <b>Annex N (informative) Weld studs connected by arc stud welding with tip ignition.....</b>   | <b>122</b> |
| <b>N.1 Introduction .....</b>  | <b>122</b> |
| <b>N.2 Area of application.....</b>  | <b>122</b> |
| <b>N.3 Construction.....</b>   | <b>122</b> |
| <b>N.4 Design.....</b>   | <b>123</b> |
| <b>N.5 Qualification of the welding procedure .....</b>  | <b>124</b> |
| <b>Bibliography.....</b>   | <b>126</b> |

## European foreword

This document (EN 1090-3:2019) has been prepared by Technical Committee CEN/TC 135 “Execution of steel structures and aluminium structures”, the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2019, and conflicting national standards shall be withdrawn at the latest by October 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1090-3:2008.

The main changes with respect to the previous edition are contained in the following clauses: Clause 1, Clause 2, Clause 3, 4.1.1, 4.1.2, Table 1, Table 5, 5.6.2, 6.1, 7.3, 7.4.1, 7.4.3, 7.4.4, 7.5.1, 7.5.9, 7.5.10, 7.5.11, 7.5.12, 7.5.13, 7.6, 8.3.1, 11.2.3.1, 12.4.2.1, 12.4.2.2, 12.4.3.2, 12.4.4.3, 12.4.5 and 12.7. Annex E has been deleted and the annexes correspondingly renumbered. The main changes in the annexes are contained in the following sub-clauses: E.2.2, Table F.3, I.1, Table I.1, Table I.2, Table K.1, Table K.2 and K.4. Annex N is a new annex. The Bibliography has been revised. In addition to the major changes in the clauses listed above, some editorial changes have been made.

This document is part of the EN 1090 series, which comprises the following parts:

- EN 1090-1, *Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components*
- EN 1090-2, *Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures*
- EN 1090-3, *Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures*
- EN 1090-4, *Execution of steel structures and aluminium structures - Part 4: Technical requirements for cold-formed structural steel elements and cold-formed structures for roof, ceiling, floor and wall applications*
- EN 1090-5, *Execution of steel structures and aluminium structures - Part 5: Technical requirements for cold-formed structural aluminium elements and cold-formed structures for roof, ceiling, floor and wall applications*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



**EN 1090-3:2019 (E)****Introduction**

This European Standard specifies requirements for the execution of aluminium structures, in order to ensure adequate levels of mechanical resistance and stability, serviceability and durability.

This document specifies requirements for the execution of aluminium structures, in particular those that are designed according to EN 1999-1-1, EN 1999-1-2, EN 1999-1-3, EN 1999-1-4 and EN 1999-1-5.

This document presupposes that the work is carried out with the necessary skill and adequate equipment and resources to perform the work in accordance with the execution specification and the requirements of this document.

## 1 Scope

This document specifies requirements for the execution of aluminium structural components and structures made from:

- a) rolled sheet, strip and plate;
- b) extrusions;
- c) cold drawn rod, bar and tube;
- d) forgings;
- e) castings.

NOTE 1 The execution of structural components is referred to as manufacturing, in accordance with EN 1090-1.

This document specifies requirements independent of the type and shape of the aluminium structure, and this document is applicable to structures under predominantly static loads as well as structures subject to fatigue. It specifies requirements related to the execution classes that are linked with consequence classes.

NOTE 2 Consequence classes are defined in EN 1990.

NOTE 3 Recommendations for selection of execution class in relation to consequence class are given in EN 1999-1-1.

This document covers components made of constituent products with thickness not less than 0,6 mm for welded components not less than 1,5 mm.

For components made from cold formed profiled sheeting that are within the scope of EN 1090-5, the requirements of EN 1090-5 take precedence over corresponding requirements in this document.

This document applies to structures designed according to the relevant parts of EN 1999. If this document is used for structures designed according to other design rules or used for other alloys and tempers not covered by EN 1999, a judgement of the reliability elements in these design rules is intended to be made.

This document specifies requirements for surface preparation prior to application of a protective treatment, and gives guidelines for application for such treatment in an informative annex.

This document gives options for specifying requirements to match project specific requirements.

This document is also applicable to temporary aluminium structures.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 485-1, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 1: Technical conditions for inspection and delivery*

EN 485-3, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 3: Tolerances on dimensions and form for hot-rolled products*

**EN 1090-3:2019 (E)**

EN 485-4, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 4: Tolerances on shape and dimensions for cold-rolled products*

EN 515, *Aluminium and aluminium alloys - Wrought products - Temper designations*

EN 573-1, *Aluminium and aluminium alloys - Chemical composition and form of wrought products - Part 1: Numerical designation system*

EN 573-2, *Aluminium and aluminium alloys - Chemical composition and form of wrought products - Part 2: Chemical symbol based designation system*

EN 573-3, *Aluminium and aluminium alloys - Chemical composition and form of wrought products - Part 3: Chemical composition and form of products*

EN 586-1, *Aluminium and aluminium alloys - Forgings - Part 1: Technical conditions for inspection and delivery*

EN 586-3, *Aluminium and aluminium alloys - Forgings - Part 3: Tolerances on dimensions and form*

EN 754-1, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 1: Technical conditions for inspection and delivery*

EN 754-3, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 3: Round bars, tolerances on dimensions and form*

EN 754-4, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 4: Square bars, tolerances on dimensions and form*

EN 754-5, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 5: Rectangular bars, tolerances on dimensions and form*

EN 754-6, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 6: Hexagonal bars, tolerances on dimensions and form*

EN 754-7, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 7: Seamless tubes, tolerances on dimensions and form*

EN 754-8, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 8: Porthole tubes, tolerances on dimensions and form*

EN 755-1, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 1: Technical conditions for inspection and delivery*

EN 755-3, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 3: Round bars, tolerances on dimensions and form*

EN 755-4, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 4: Square bars, tolerances on dimensions and form*

EN 755-5, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 5: Rectangular bars, tolerances on dimensions and form*

EN 755-6, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 6: Hexagonal bars, tolerances on dimensions and form*

- EN 755-7, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 7: Seamless tubes, tolerances on dimensions and form*
- EN 755-8, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 8: Porthole tubes, tolerances on dimensions and form*
- EN 755-9, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 9: Profiles, tolerances on dimensions and form*
- EN 1011-1, *Welding - Recommendations for welding of metallic materials - Part 1: General guidance for arc welding*
- EN 1011-4, *Welding - Recommendations for welding of metallic materials - Part 4: Arc welding of aluminium and aluminium alloys*
- EN 1090-2, *Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures*
- EN 1301-1, *Aluminium and aluminium alloys - Drawn wire - Part 1: Technical conditions for inspection and delivery*
- EN 1301-3, *Aluminium and aluminium alloys - Drawn wire - Part 3: Tolerances on dimensions*
- EN 1337-3, *Structural bearings - Part 3: Elastomeric bearings*
- EN 1337-4, *Structural bearings - Part 4: Roller bearings*
- EN 1337-5, *Structural bearings - Part 5: Pot bearings*
- EN 1337-6, *Structural bearings - Part 6: Rocker bearings*
- EN 1337-8, *Structural bearings - Part 8: Guide Bearings and Restraint Bearings*
- EN 1337-11, *Structural bearings - Part 11: Transport, storage and installation*
- EN 1559-1, *Founding - Technical conditions of delivery - Part 1: General*
- EN 1559-4, *Founding - Technical conditions of delivery - Part 4: Additional requirements for aluminium alloy castings*
- EN 1706, *Aluminium and aluminium alloys - Castings - Chemical composition and mechanical properties*
- EN 1999-1-1, *Eurocode 9: Design of aluminium structures - Part 1-1: General structural rules*
- EN 1999-1-2, *Eurocode 9 - Design of aluminium structures - Part 1-2: Structural fire design*
- EN 1999-1-3, *Eurocode 9: Design of aluminium structures - Part 1-3: Structures susceptible to fatigue*
- EN 1999-1-4, *Eurocode 9 - Design of aluminium structures - Part 1-4: Cold-formed structural sheeting*
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**EN 1090-3:2019 (E)**

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EN 14399-3, *High-strength structural bolting assemblies for preloading - Part 3: System HR - Hexagon bolt and nut assemblies*

EN 14399-4, *High-strength structural bolting assemblies for preloading - Part 4: System HV - Hexagon bolt and nut assemblies*

EN 14399-5, *High-strength structural bolting assemblies for preloading - Part 5: Plain washers*

EN 14399-6, *High-strength structural bolting assemblies for preloading - Part 6: Plain chamfered washers*

EN 14399-7, *High-strength structural bolting assemblies for preloading - Part 7: System HR - Countersunk head bolt and nut assemblies*

EN 14399-8, *High-strength structural bolting assemblies for preloading - Part 8: System HV - Hexagon fit bolt and nut assemblies*

EN 14399-10, *High-strength structural bolting assemblies for preloading - Part 10: System HRC - Bolt and nut assemblies with calibrated preload*

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EN ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel - Part 1: Bolts, screws and studs with specified property classes - Coarse thread and fine pitch thread (ISO 898-1)*

EN ISO 898-2, *Mechanical properties of fasteners made of carbon steel and alloy steel - Part 2: Nuts with specified property classes - Coarse thread and fine pitch thread (ISO 898-2)*

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EN ISO 7093-1, *Plain washers - Large series - Part 1: Product grade A (ISO 7093-1)*

EN ISO 7093-2, *Plain washers - Large series - Part 2: Product grade C (ISO 7093-2)*

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**EN 1090-3:2019 (E)**

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EN ISO 9013:2017, *Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances (ISO 9013:2017)*

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EN ISO 9018, *Destructive tests on welds in metallic materials - Tensile test on cruciform and lapped joints (ISO 9018)*

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EN ISO 14731, *Welding coordination - Tasks and responsibilities (ISO 14731)*

EN ISO 14732, *Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732)*

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EN ISO 17636-1, *Non-destructive testing of welds - Radiographic testing - Part 1: X- and gamma-ray techniques with film (ISO 17636-1)*

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EN ISO 25239-2, *Friction stir welding - Aluminium - Part 2: Design of weld joints (ISO 25239-2)*

EN ISO 25239-3, *Friction stir welding - Aluminium - Part 3: Qualification of welding operators (ISO 25239-3)*

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ISO 7976-1, *Tolerances for building - Methods of measurement of buildings and building products - Part 1: Methods and instruments*

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ISO 17123-7, *Optics and optical instruments - Field procedures for testing geodetic and surveying instruments - Part 7: Optical plumbing instruments*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**