

<b>STN</b>	<b>Letectvo a kozmonautika Hlavy skrutiek so špirálovou drážkou Geometrické definície a konfigurácia kľúča</b>	<b>STN EN 4852</b>
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Aerospace series - External spiral drive heads for threaded fasteners - Geometrical definition and fastener head wrenching configuration

Táto norma obsahuje anglickú verziu európskej normy.

This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/19

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EUROPEAN STANDARD

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## English Version

**Aerospace series - External spiral drive heads for threaded  
fasteners - Geometrical definition and fastener head  
wrenching configuration**

Série aéronautique - Têtes à entraînement extérieur en spirale pour éléments de fixation filetés - Définition géométrique et configuration de serrage de la tête de fixation

Luft- und Raumfahrt - Spiral-Außenantrieb für Schrauben - Definition der Geometrie und Gestaltung des Schlüsselangriffs

This European Standard was approved by CEN on 12 November 2018.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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## European foreword

This document (EN 4852:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by November 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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## Introduction

Aerospace and Defence Standardisation (ASD-STAN) draws attention to the fact that it is claimed that compliance with this document may involve the use of a patent "Spiral Drive System for Threaded Fasteners" EP1025370B1.

ASD-STAN takes no position concerning the evidence, validity and scope of this patent right.

The holder of this patent right has assured ASD-STAN that he/she is willing to negotiate licences under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of the holder of this patent right is registered with ASD-STAN. Information may be obtained from:

Phillips Screw Company  
301 Edgewater Drive, Suite 320  
Wakefield, MA 01880  
USA

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights other than those identified above. ASD-STAN shall not be held responsible for identifying any or all such patent rights.

## 1 Scope

This European standard specifies dimensions and gauging system for external MORTORQ super bolt head spiral drive system<sup>1</sup>.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1101, *Geometrical product specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

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<sup>1</sup> External MORTORQ® Super is the trade name of a product supplied by licensees of the Phillips Screw Company. This information is given for the convenience of users of this European Standard and does not constitute an endorsement by ASD-STAN nor CEN of the product named. Equivalent products may be used if they can be shown to lead to the same results.