

<b>STN</b>	<b>Skúšanie čerstvého betónu Časť 4: Skúška zhutniteľnosti</b>	<b>STN EN 12350-4</b>
		73 1312

Testing fresh concrete - Part 4: Degree of compactability

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 12/19

Obsahuje: EN 12350-4:2019

Oznámením tejto normy sa ruší  
STN EN 12350-4 (73 1312) z apríla 2010

**129595**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 12350-4

June 2019

ICS 91.100.30

Supersedes EN 12350-4:2009

English Version

## Testing fresh concrete - Part 4: Degree of compactability

Essais pour béton frais - Partie 4 : Indice de serrage

Prüfung von Frischbeton - Teil 4: Verdichtungsmaß

This European Standard was approved by CEN on 29 April 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## Contents

	Page
<b>European foreword.....</b>	<b>3</b>
<b>1 Scope.....</b>	<b>4</b>
<b>2 Normative references.....</b>	<b>4</b>
<b>3 Terms and definitions .....</b>	<b>4</b>
<b>4 Principle .....</b>	<b>4</b>
<b>5 Apparatus.....</b>	<b>4</b>
<b>6 Sampling.....</b>	<b>5</b>
<b>7 Procedure.....</b>	<b>6</b>
<b>8 Expression of results.....</b>	<b>7</b>
<b>9 Test report.....</b>	<b>7</b>
<b>10 Precision.....</b>	<b>7</b>
<b>Bibliography.....</b>	<b>8</b>

## European foreword

This document (EN 12350-4:2019) has been prepared by Technical Committee CEN/TC 104 "Concrete and related products", the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2019, and conflicting national standards shall be withdrawn at the latest by December 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12350-4:2009.

This standard is one of a series on testing concrete.

EN 12350, *Testing fresh concrete*, consists of the following parts:

- *Part 1: Sampling and common apparatus*
- *Part 2: Slump test*
- *Part 3: Vebe test*
- *Part 4: Degree of compactability*
- *Part 5: Flow table test*
- *Part 6: Density*
- *Part 7: Air content – Pressure methods*
- *Part 8: Self-compacting concrete – Slump-flow test*
- *Part 9: Self-compacting concrete – V-funnel test*
- *Part 10: Self-compacting concrete – L-box test*
- *Part 11: Self-compacting concrete – Sieve segregation test*
- *Part 12: Self-compacting concrete – J-ring test*

The following amendments have been made to the 2009 edition of this standard:

- a) editorial revisions;
- b) reference to common apparatus and specification given in EN 12350-1.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## EN 12350-4:2019 (E)

### 1 Scope

This document specifies a method for determining the consistence of fresh concrete by determining the degree of compactability.

The test is suitable for specimens having a declared value of  $D$  of the coarsest fraction of aggregates actually used in the concrete ( $D_{\text{max}}$ ) not greater than 63 mm.

If the degree of compactability is less than 1,04 or more than 1,46, the concrete has a consistence for which the degree of compactability test is not suitable.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12350-1, *Testing fresh concrete — Part 1: Sampling and common apparatus*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN