

STN	Špecifikácia plastových fólií na elektrotechnické účely Časť 3: Špecifikácia jednotlivých materiálov List 2: Požiadavky na elektroizolačnú vyváženú dvojosovo orientovanú polyetyléntereftalátovú (PET) fóliu	STN EN IEC 60674-3-2 34 6542
------------	--	--

Specification for plastic films for electrical purposes - Part 3: Specifications for individual materials - Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/19

Obsahuje: EN IEC 60674-3-2:2019, IEC 60674-3-2:2019

Oznámením tejto normy sa od 14.06.2022 ruší
STN EN 60674-3-2 (34 6542) z mája 2001

129649

EUROPEAN STANDARD

EN IEC 60674-3-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2019

ICS 29.035.20

Supersedes EN 60674-3-2:1998

English Version

Specification for plastic films for electrical purposes - Part 3:
Specifications for individual materials - Sheet 2: Requirements
for balanced biaxially oriented polyethylene terephthalate (PET)
films used for electrical insulation
(IEC 60674-3-2:2019)

Spécification pour les films en matière plastique à usages
électriques - Partie 3: Spécifications pour matériaux
particuliers - Feuille 2: Prescriptions pour les films de
polyéthylène-téréphtalate (PET), à orientation biaxe
équilibrée, utilisés dans l'isolation électrique
(IEC 60674-3-2:2019)

Bestimmung für Isolierfolien für elektrotechnische Zwecke -
Teil 3: Anforderungen für einzelne Werkstoffe - Blatt 2:
Anforderungen an isotrop biaxial orientierte
polyethylenterephthalat-(PET)-Folien zur elektrischen
Isolierung
(IEC 60674-3-2:2019)

This European Standard was approved by CENELEC on 2019-02-20. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60674-3-2:2019 (E)**European foreword**

The text of document 15/840/CDV, future edition 2 of IEC 60674-3-2, prepared by IEC/TC 15 "Solid electrical insulating materials" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60674-3-2:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-12-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-06-14

This document supersedes EN 60674-3-2:1998.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60674-3-2:2019 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 60757 NOTE Harmonized as HD 457 S1

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-67	-	Environmental testing - Part 2-67: Tests - Test Cy: Damp heat, steady state, accelerated test primarily intended for components	EN 60068-2-67	-
IEC 60674-1	1980	Specification for plastic films for electrical purposes. Part 1: Definitions and general requirements	EN 60674-1	1998
IEC 60674-2	2016	Specification for plastic films for electrical purposes - Part 2: Methods of test	EN 60674-2	2017
	A12019			A12019



IEC 60674-3-2

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specification for plastic films for electrical purposes –
Part 3: Specifications for individual materials Sheet 2: Requirements for
balanced biaxially oriented polyethylene terephthalate (PET) films used for
electrical insulation**

**Spécification pour les films en matière plastique à usages électriques –
Partie 3: Spécifications pour matériaux particuliers Feuille 2: Exigences pour les
films de polyéthylène-téréphtalate (PET), à orientation biaxe équilibrée, utilisés
dans l'isolation électrique**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC -

webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



IEC 60674-3-2

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specification for plastic films for electrical purposes –
Part 3: Specifications for individual materials Sheet 2: Requirements for
balanced biaxially oriented polyethylene terephthalate (PET) films used for
electrical insulation**

**Spécification pour les films en matière plastique à usages électriques –
Partie 3: Spécifications pour matériaux particuliers Feuille 2: Exigences pour les
films de polyéthylène-téréphtalate (PET), à orientation biaxe équilibrée, utilisés
dans l'isolation électrique**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.035.20

ISBN 978-2-8322-6386-0

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 Classification.....	6
5 Designation	7
6 General requirements	7
7 Dimensions.....	7
7.1 Thickness	7
7.2 Width	7
7.3 Roll diameter/film length	7
8 Physical properties	8
8.1 Physical properties not dependent on thickness.....	8
8.2 Physical properties dependent on thickness.....	8
8.3 Electric strength (AC test).....	9
8.4 Electric strength (DC test) for type 2.....	9
8.5 Electrical weak spots (type 2 only).....	10
8.6 Thermal endurance.....	11
8.7 Temperature and hydrolysis resistance.....	11
9 Roll characteristics for all types	11
9.1 Windability (bias/camber and sag)	11
9.2 Joins.....	12
9.3 Difference between the film width and the roll width	12
9.4 Cores.....	12
Bibliography.....	13
Table 1 – Physical properties not dependent on thickness	8
Table 2 – Physical properties dependent on thickness for types 1, 3, 4 and 5	8
Table 3 – Physical properties dependent on thickness for type 2	9
Table 4 – Electric strength (AC test) for all types	9
Table 5 – Electric strength (DC test) type 2 only	10
Table 6 – Number of faults counted (type 2 only)	10
Table 7 – Thermal endurance	11
Table 8 – Temperature and hydrolysis resistance	11
Table 9 – Windability	11

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATION FOR PLASTIC FILMS FOR ELECTRICAL PURPOSES –**Part 3: Specifications for individual materials
Sheet 2: Requirements for balanced biaxially oriented polyethylene
terephthalate (PET) films used for electrical insulation**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60674-3-2 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This second edition cancels and replaces the first edition published in 1992. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) this document has been completely revised editorially and technically and included in the IEC 60674 series of standards;
- b) new types have been included;
- c) the ranges of thickness have been expanded;
- d) changes have been made to the requirements of some existing types.

The text of this International Standard is based on the following documents:

CDV	Report on voting
15/840/CDV	15/865/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60674 series, published under the general title *Specification for plastic films for electrical purposes*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This standard is one of a series which deals with plastic films for electrical purposes.

The series consist of three parts:

Part 1: *Definitions and general requirements* (IEC 60674-1)

Part 2: *Methods of test* (IEC 60674-2)

Part 3: *Specifications for individual materials* (IEC 60674-3)

SPECIFICATION FOR PLASTIC FILMS FOR ELECTRICAL PURPOSES –

Part 3: Specifications for individual materials Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

1 Scope

This sheet of IEC 60674-3 gives the requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation.

Safety warning: It is the responsibility of the user of the methods contained or referred to in this document to ensure that they are used in a safe manner.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-67, *Environmental testing – Part 2-67: Tests – Test Cy: Damp heat, steady state, accelerated test primarily intended for components*

IEC 60674-1:1980, *Specification for plastic films for electrical purposes – Part 1: Definitions and general requirements*

IEC 60674-2:2016, *Specification for plastic films for electrical purposes – Part 2: Methods of test*

IEC 60674-2/AMD1:–1

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

¹ Under preparation. Stage at the time of publication: IEC/APUB 60674-2/AMD1:2018.