

STN	Primárne batérie Časť 4: Bezpečnosť lítiových batérií	STN EN IEC 60086-4
		36 4110

Primary batteries - Part 4: Safety of lithium batteries

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 10/19

Obsahuje: EN IEC 60086-4:2019, IEC 60086-4:2019

Oznámením tejto normy sa od 30.05.2022 ruší
STN EN 60086-4 (36 4110) z júna 2015

129696

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 60086-4

July 2019

ICS 29.220.10

Supersedes EN 60086-4:2015 and all of its amendments
and corrigenda (if any)

English Version

**Primary batteries - Part 4: Safety of lithium batteries
(IEC 60086-4:2019)**

Piles électriques - Partie 4: Sécurité des piles au lithium
(IEC 60086-4:2019)

Primärbatterien - Teil 4: Sicherheit von Lithium-Batterien
(IEC 60086-4:2019)

This European Standard was approved by CENELEC on 2019-05-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60086-4:2019 (E)**European foreword**

The text of document 35/1420/FDIS, future edition 5 of IEC 60086-4, prepared by IEC/TC 35 "Primary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60086-4:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2020-02-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-05-30

This document supersedes EN 60086-4:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60086-4:2019 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60068-2-6:1995	NOTE	Harmonized as EN 60068-2-6:1995 (not modified)
IEC 60068-2-27:1987	NOTE	Harmonized as EN 60068-2-27:1987 (not modified)
IEC 60068-2-31:2008	NOTE	Harmonized as EN 60068-2-31:2008 (not modified)
IEC 60086-5:2016	NOTE	Harmonized as EN 60086-5:2016 (not modified)
IEC 62133-2	NOTE	Harmonized as EN 62133-2
IEC 60617 (series)	NOTE	Harmonized as EN 60617 (series)
IEC 61960	NOTE	Harmonized as EN 61960
IEC 62281	NOTE	Harmonized as EN IEC 62281
ISO 7010	NOTE	Harmonized as EN ISO 7010

Annex ZA
(normative)**Normative references to international publications
with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60086-1	-	Primary batteries - Part 1: General	EN 60086-1	-
IEC 60086-2	-	Primary batteries - Part 2: Physical and electrical specifications	EN 60086-2	-



IEC 60086-4

Edition 5.0 2019-04

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Primary batteries –
Part 4: Safety of lithium batteries**

**Piles électriques –
Partie 4: Sécurité des piles au lithium**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
 3, rue de Varembé
 CH-1211 Geneva 20
 Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform
 The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
 Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc
 If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



IEC 60086-4

Edition 5.0 2019-04

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Primary batteries –
Part 4: Safety of lithium batteries**

**Piles électriques –
Partie 4: Sécurité des piles au lithium**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.220.10

ISBN 978-2-8322-6808-7

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	5
INTRODUCTION	7
1 Scope	8
2 Normative references	8
3 Terms and definitions	8
4 Requirements for safety	11
4.1 Design	11
4.2 Quality plan	11
5 Type testing and sampling	11
5.1 Validity of Testing	11
5.2 Test samples	12
6 Testing and requirements	12
6.1 General	12
6.1.1 Test application matrix	12
6.1.2 Cautionary notice	13
6.1.3 Ambient temperature	13
6.1.4 Parameter measurement tolerances	13
6.1.5 Predischarge	14
6.1.6 Additional cells	14
6.2 Evaluation of test criteria	14
6.2.1 Short-circuit	14
6.2.2 Excessive temperature rise	14
6.2.3 Leakage	14
6.2.4 Venting	14
6.2.5 Fire	15
6.2.6 Rupture	15
6.2.7 Explosion	15
6.3 Tests and requirements – Overview	15
6.4 Tests for intended use	16
6.4.1 Test A: Altitude	16
6.4.2 Test B: Thermal cycling	16
6.4.3 Test C: Vibration	17
6.4.4 Test D: Shock	18
6.5 Tests for reasonably foreseeable misuse	19
6.5.1 Test E: External short-circuit	19
6.5.2 Test F: Impact	19
6.5.3 Test G: Crush	20
6.5.4 Test H: Forced discharge	21
6.5.5 Test I: Abnormal charging	21
6.5.6 Test J: Free fall	22
6.5.7 Test K: Thermal abuse	22
6.5.8 Test L: Incorrect installation	22
6.5.9 Test M: Overdischarge	23
6.6 Information to be given in the relevant specification	25
6.7 Evaluation and report	25
7 Information for safety	25

7.1	Safety precautions during design of equipment	25
7.1.1	General	25
7.1.2	Charge protection	26
7.1.3	Parallel connection	26
7.2	Precautions during handling of batteries	26
7.3	Packaging	29
7.4	Handling of battery cartons	29
7.5	Transport	29
7.5.1	General	29
7.5.2	Air transport	29
7.5.3	Sea transport	29
7.5.4	Land transport	29
7.6	Display and storage	29
7.7	Disposal	30
8	Instructions for use	30
9	Marking and packaging	31
9.1	General	31
9.2	Swallowable batteries	31
9.3	Safety pictograms	31
Annex A (informative)	Guidelines for the achievement of safety of lithium batteries	33
Annex B (informative)	Guidelines for designers of equipment using lithium batteries	34
Annex C (informative)	Additional information on display and storage	36
Annex D (informative)	Safety pictograms	37
D.1	General	37
D.2	Pictograms	37
D.3	Instruction for use	38
Annex E (normative)	Child resistant packaging of coin cells	39
E.1	General	39
E.2	Applicability	39
E.3	Packaging tests	39
E.3.1	General	39
E.3.2	Test items	40
E.3.3	Test procedure	41
E.3.4	Criteria	41
Annex F (informative)	Use of the KEEP OUT OF REACH OF CHILDREN safety sign	42
F.1	General	42
F.2	Safety sign	42
F.3	Best practices for marking the packaging	42
F.4	Best practices for marking the cell	42
Bibliography	43	
Figure 1 – Thermal cycling procedure	17	
Figure 2 – Example of a test set-up for the impact test	20	
Figure 3 – Examples of a test set-up for the crush test	21	
Figure 4 – Axes for free fall	22	
Figure 5 – Circuit diagram for incorrect installation	23	
Figure 6 – Circuit diagram for overdischarge	24	

Figure 7 – Examples of wiring for charge protection	26
Figure 8 – Ingestion gauge	27
Figure 9 – Example for warning against swallowing, particularly coin cell batteries	27
Figure E.1 – Bending test	40
Figure E.2 – Torsion test.....	40
Figure E.3 – Tearing test	40
Figure E.4 – Pushing test.....	41
Figure E.5 – Maximum packaging opening	41
Figure F.1 – Recommended safety signs for use on coin cells	42
Table 1 – Number of test samples.....	12
Table 2 – Test application matrix	13
Table 3 – Mass loss limits.....	14
Table 4 – Tests and requirements	16
Table 5 – Vibration profile (sinusoidal)	18
Table 6 – Shock parameters	18
Table 7 – Resistive load for overdischarge.....	24
Table 8 – Parameters to be specified	25
Table 9 – Marking and packaging requirements	32
Table A.1 – Battery design guidelines	33
Table B.1 – Equipment design guidelines.....	34
Table D.1 – Safety pictograms	37
Table E.1 – Test procedure.....	41

INTERNATIONAL ELECTROTECHNICAL COMMISSION**PRIMARY BATTERIES –****Part 4: Safety of lithium batteries****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60086-4 has been prepared by technical committee 35: Primary cells and batteries.

This fifth edition cancels and replaces the fourth edition published in 2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Revised criteria for an explosion;
- b) Addition of test parameters for the overdischarge test of battery types FR14505 and FR10G445;
- c) Addition of a new subclause 5.1 Validity of Testing;
- d) revised pictogram E in Table D.1;
- e) Addition of Annex E with requirements for child resistant packaging of coin cells;

- f) Addition of Annex F with recommendations on the use of the KEEP OUT OF REACH OF CHILDREN safety sign.

The text of this standard is based on the following documents:

FDIS	Report on voting
35/1420/FDIS	35/1423/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

NOTE The following print types are used:

- instructions/warnings for consumers: *in italic type*.

A list of all parts in the IEC 60086 series, under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The concept of safety is closely related to safeguarding the integrity of people and property. This document specifies tests and requirements for lithium batteries and has been prepared in accordance with ISO/IEC guidelines, taking into account all relevant national and international standards which apply.

Lithium batteries are different from conventional primary batteries using aqueous electrolyte in that they contain flammable materials.

Consequently, it is important to carefully consider safety during design, production, distribution, use, and disposal of lithium batteries. Based on such special characteristics, lithium batteries for consumer applications were initially small in size and had low power output. There were also lithium batteries with high power output which were used for special industrial and military applications and were characterized as being “technician replaceable”. The first edition of this document was drafted to accommodate this situation.

However, from around the end of the 1980s, lithium batteries with high power output started to be widely used in the consumer replacement market, mainly as a power source in camera applications. Since the demand for such lithium batteries with high power output significantly increased, various manufacturers started to produce these types of lithium batteries. As a consequence of this situation, the safety aspects for lithium batteries with high power output were included in the second edition of this document.

Primary lithium batteries both for consumer and industrial applications are well-established safe and reliable products in the market, which is at least partly due to the existence of safety standards such as this document and, for transport, IEC 62281. The fourth edition of this document therefore reflects only minor changes which became necessary in order to keep it harmonized with IEC 62281 and to continuously improve the user information about safety related matters.

Guidelines addressing safety issues during the design of lithium batteries are provided in Annex A. Annex B provides guidelines addressing safety issues during the design of equipment where lithium batteries are installed. Both Annex A and B reflect experience with lithium batteries used in camera applications and are based on [23]¹.

Safety is freedom from unacceptable risk. There can be no absolute safety: some risk will remain. Therefore a product, process or service can only be relatively safe. Safety is achieved by reducing risk to a tolerable level determined by the search for an optimal balance between the ideal of absolute safety and the demands to be met by a product, process or service, and factors such as benefit to the user, suitability for purpose, cost effectiveness, and conventions of the society concerned.

As safety will pose different problems, it is impossible to provide a set of precise provisions and recommendations that will apply in every case. However, this document, when followed on a judicious “use when applicable” basis, will provide reasonably consistent standards for safety.

¹ Numbers in square brackets refer to the bibliography.

PRIMARY BATTERIES –

Part 4: Safety of lithium batteries

1 Scope

This part of IEC 60086 specifies tests and requirements for primary lithium batteries to ensure their safe operation under intended use and reasonably foreseeable misuse.

NOTE Primary lithium batteries that are standardized in IEC 60086-2 are expected to meet all applicable requirements herein. It is understood that consideration of this part of IEC 60086 might also be given to measuring and/or ensuring the safety of non-standardized primary lithium batteries. In either case, no claim or warranty is made that compliance or non-compliance with this standard will fulfil or not fulfil any of the user's particular purposes or needs.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-1, *Primary batteries – Part 1: General*

IEC 60086-2, *Primary batteries – Part 2: Physical and electrical specifications*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN