

| | | |
|------------|---|---|
| STN | <p>Elektrické spotrebiče pre domácnosť a na podobné účely Skúšobný predpis na stanovenie hluku prenášaného vzduchom Časť 2-16: Osobitné požiadavky na práčky-sušičky</p> | <p>STN EN IEC 60704-2-16</p> |
| | | 36 1005 |

Household and similar electrical appliances - Test code for the determination of airborne acoustical noise - Part 2-16: Particular requirements for washer-dryers

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 11/19

Obsahuje: EN IEC 60704-2-16:2019, IEC 60704-2-16:2019

129818

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 60704-2-16

July 2019

ICS 17.140.20

English Version

**Household and similar electrical appliances - Test code for the determination of airborne acoustical noise - Part 2-16: Particular requirements for washer-dryers
(IEC 60704-2-16:2019)**

Appareils électrodomestiques et analogues - Code d'essai pour la détermination du bruit aérien - Partie 2-16:
Exigences particulières pour les lavantes-séchantes
(IEC 60704-2-16:2019)

Elektrische Geräte für den Hausgebrauch und ähnliche Zwecke - Prüfvorschrift für die Bestimmung der Luftschallemission - Teil 2-16: Besondere Anforderungen an Waschtrockner
(IEC 60704-2-16:2019)

This European Standard was approved by CENELEC on 2019-06-24. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60704-2-16:2019 (E)**European foreword**

The text of document 59D/455/CDV, future edition 1 of IEC 60704-2-16, prepared by SC 59D "Performance of household and similar electrical laundry appliances" of IEC/TC 59 "Performance of household and similar electrical appliances" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60704-2-16:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2020-06-24
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-06-24

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60704-2-16:2019 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

| | | |
|---------------|------|----------------------------|
| IEC 60704-2-4 | NOTE | Harmonized as EN 60704-2-4 |
| IEC 60704-2-6 | NOTE | Harmonized as EN 60704-2-6 |

Annex ZA
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.
 NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

This clause of Part 1 is applicable except as follows:

Addition:

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | <u>EN/HD</u> | <u>Year</u> |
|--------------------|-------------|---|---------------|-------------|
| IEC 60456 (mod) | 2010 | Clothes washing machines for household use - Methods for measuring the performance | EN 60456 | 2016 |
| IEC 62512 | 2012 | Electric clothes washer-dryers for household use - Methods for measuring the performance | - | - |
| ISO 3743-1 | 2010 | Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for small movable sources in reverberant fields - Part 1: Comparison method for a hard-walled test room | EN ISO 3743-1 | 2010 |
| ISO 3744 | 2010 | Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane | EN ISO 3744 | 2010 |



IEC 60704-2-16

Edition 1.0 2019-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Household and similar electrical appliances – Test code for the determination of
airborne acoustical noise –
Part 2-16: Particular requirements for washer-dryers**

**Appareils électrodomestiques et analogues – Code d'essai pour la détermination
du bruit aérien –
Partie 2-16: Exigences particulières pour les lavantes-séchantes**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
 3, rue de Varembé
 CH-1211 Geneva 20
 Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Household and similar electrical appliances – Test code for the determination of
airborne acoustical noise –**

Part 2-16: Particular requirements for washer-dryers

**Appareils électrodomestiques et analogues – Code d'essai pour la
détermination du bruit aérien –**

Partie 2-16: Exigences particulières pour les lavantes-séchantes

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

| | |
|---|----|
| FOREWORD | 4 |
| INTRODUCTION | 6 |
| 1 Scope and object | 7 |
| 1.1 Scope | 7 |
| 1.1.1 General | 7 |
| 1.1.2 Types of noise | 7 |
| 1.1.3 Size of the source | 7 |
| 1.2 Object | 7 |
| 1.3 Measurement uncertainty | 7 |
| 1.101 Standard deviation for declaration and verification | 8 |
| 2 Normative references | 8 |
| 3 Terms and definitions | 8 |
| 4 Measurement methods and acoustical environments | 10 |
| 4.2 Direct method | 10 |
| 4.3 Comparison method | 10 |
| 5 Instrumentation | 11 |
| 5.3 Instrumentation for measuring operating conditions | 11 |
| 6 Operation and location of appliances under test | 11 |
| 6.1 Equipping and pre-conditioning of appliances | 11 |
| 6.2 Supply of electric energy and of water or gas | 11 |
| 6.4 Loading and operating of appliances during tests | 12 |
| 6.5 Location and mounting of appliances | 12 |
| 6.101 Standard test programme for noise measurements | 12 |
| 6.101.1 Standard test programme for a washing cycle | 12 |
| 6.101.2 Standard test programme for a drying cycle | 12 |
| 6.101.3 Standard test programme for continuous cycle | 13 |
| 6.102 Standard test load for noise measurements | 13 |
| 6.102.1 General | 13 |
| 6.102.2 Pre-treatment of new cotton test load items prior to use | 14 |
| 6.102.3 Normalisation of cotton test load items | 14 |
| 6.102.4 Conditioning of cotton test load | 14 |
| 6.102.5 Standard test load for washing cycle noise measurements | 14 |
| 6.102.6 Standard test load for drying cycle noise measurements | 14 |
| 6.102.7 Standard test load for continuous cycle noise measurements | 15 |
| 7 Measurement of sound power levels | 15 |
| 7.1 Microphone array, measurement surface and RSS location for essentially free-field conditions over reflecting plane(s) | 15 |
| 7.4 Measurements | 15 |
| 8 Calculation of sound pressure and sound power levels | 16 |
| 8.101 Final result | 16 |
| 8.101.1 General | 16 |
| 8.101.2 Washing final result | 16 |
| 8.101.3 Drying final result | 16 |
| 8.101.4 Spinning final result when no thermal spin period occurs | 16 |
| 8.101.5 Spinning final result when thermal spin period occurs | 17 |
| 9 Information to be recorded | 17 |

| | | |
|------|---|----|
| 9.2 | Description of appliance under test | 17 |
| 9.7 | Electric supply, water supply, etc. | 17 |
| 9.9 | Operation of the appliance under test | 17 |
| 9.12 | Measured data | 18 |
| | 9.12.101 Spin speed | 18 |
| 10 | Information to be reported | 18 |
| 10.3 | Test conditions for the appliance..... | 18 |
| 10.4 | Acoustical data | 18 |
| | 10.4.101 Spin speed at highest noise level..... | 18 |
| | 10.4.102 Maximum spin speed | 18 |
| | Annexes | 19 |
| | Annex A (normative) | 19 |
| | Bibliography..... | 20 |
| | Table 101 – Standard deviations of sound power levels of washing and spinning final results for washer-dryer | 7 |
| | Table 102 – Standard deviations of sound power levels of drying final results for washer-dryer..... | 8 |
| | Table 103 – Standard deviations for declaration and verification for washing and spinning final results for washer-dryer..... | 8 |
| | Table 104 – Standard deviations for declaration for drying final results for washer-dryer..... | 8 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – TEST CODE FOR THE DETERMINATION OF AIRBORNE ACOUSTICAL NOISE –

Part 2-16: Particular requirements for washer-dryers

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60704-2-16 has been prepared by subcommittee 59D: Home and similar laundry appliances of IEC technical committee 59: Performance of household and similar electrical appliances.

The text of this International Standard is based on the following documents:

| CDV | Report on voting |
|-------------|------------------|
| 59D/455/CDV | 59D/459/RVC |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This Part 2-16 is intended to be used in conjunction with the third edition (2010) of IEC 60704-1, *Household and similar electrical appliances – Test code for the determination of airborne acoustical noise – Part 1: General requirements*.

NOTE When "Part 1" is mentioned in this standard, it refers to IEC 60704-1:2010.

The relevant text of Part 1 as amended by this publication establishes the test code for washer-dryers.

This Part 2-16 supplements or modifies the corresponding clauses in IEC 60704-1. When a particular subclause of Part 1 is not mentioned in this Part 2-16, that subclause is applicable as far as reasonable. Where this standard states "addition", "modification" or "replacement", the relevant requirements, test specifications or explanatory matter in Part 1 should be adapted accordingly.

Subclauses and tables that are additional to those in Part 1 are numbered starting from 101.

Unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause.

A list of all the parts in the IEC 60704 series, under the general title *Household and similar electrical appliances – Test code for the determination of airborne acoustical noise*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The noise of washer-dryers has been measured up to now by making use of two standards, IEC 60704-2-4 and IEC 60704-2-6. This first edition of IEC 60704-2-16 makes it possible to test the noise of washer-dryers by using one single standard. The following significant technical changes with respect to the separate use of IEC 60704-2-4:2011 and IEC 60704-2-6:2012 have been introduced:

- measurement uncertainty and standard deviations are taken into account,
- definition of periods and cycles, in particular definition of thermal spin period and continuous cycle,
- definitions of standard test programme and standard test load,
- location and mounting,
- information to be reported.

The measuring conditions specified in this document provide for sufficient accuracy in determining the noise emitted and comparing the results of measurements taken by different laboratories, whilst simulating as far as possible the practical use of household washer-dryers.

It is recommended to consider the determination of noise levels as part of a comprehensive testing procedure covering many aspects of the properties and performance of household washer-dryers.

NOTE As stated in the introduction to IEC 60704-1, this test code is concerned with airborne noise only.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – TEST CODE FOR THE DETERMINATION OF AIRBORNE ACOUSTICAL NOISE –

Part 2-16: Particular requirements for washer-dryers

1 Scope and object

This clause of Part 1 is applicable except as follows:

1.1 Scope

1.1.1 General

Addition:

These particular requirements apply to single-unit electric washer-dryers for household and similar use intended for placing on the floor against a wall, for building-in or placing under a counter, a kitchen worktop or under a sink, for wall-mounting or on a counter.

1.1.2 Types of noise

Replacement:

The methods specified in ISO 3743-1, ISO 3743-2 and ISO 3744 can be used for measuring noise emitted by washer-dryers.

1.1.3 Size of the source

Replacement:

The method specified in ISO 3744 is applicable to noise sources of any size. When applying ISO 3743-1 and ISO 3743-2, care should be taken that the maximum size of the washer-dryers under test fulfils the requirements specified in 1.2 of ISO 3743-1:2010 and 1.3 of ISO 3743-2:1994.

1.2 Object

Addition:

Requirements for the declaration of noise emission values are not within the scope of this document.

NOTE 101 For determining and verifying noise emission values declared in product specifications, see IEC 60704-3.

1.3 Measurement uncertainty

Replacement:

For washer-dryers, the estimated values of standard deviations of sound power levels, determined in accordance with this document are as indicated in Table 101 and 102.

**Table 101 – Standard deviations of sound power levels
of washing and spinning final results for washer-dryer**

| Standard deviation (dB) | |
|----------------------------|------------------------------|
| σ_r (repeatability) | σ_R (reproducibility) |
| 0,6 | 1,0 |

Table 102 – Standard deviations of sound power levels of drying final results for washer-dryer

| Standard deviation (dB) | |
|----------------------------|------------------------------|
| σ_r (repeatability) | σ_R (reproducibility) |
| 0,4 | 0,8 |

1.101 Standard deviation for declaration and verification

For the purpose of determining and verifying declared noise emission values for washing and spinning for washer-dryers in accordance with IEC 60704-3, the values indicated in Table 103 apply.

Table 103 – Standard deviations for declaration and verification for washing and spinning final results for washer-dryer

| Standard deviation (dB) | | |
|-------------------------|--------------------|------------------------|
| σ_P (production) | σ_t (total) | σ_M (reference) |
| 1,0 to 2,2 | 1,4 to 2,4 | 2,5 |

For the purpose of determining and verifying declared noise emission values for drying for washer-dryers in accordance with IEC 60704-3, the values indicated in Table 104 apply.

Table 104 – Standard deviations for declaration for drying final results for washer-dryer

| Standard deviation (dB) | | |
|-------------------------|--------------------|------------------------|
| σ_P (production) | σ_t (total) | σ_M (reference) |
| 0,7 to 1,0 | 1,1 to 1,3 | 1,5 |

2 Normative references

This clause of Part 1 is applicable except as follows:

Addition:

IEC 62512:2012, *Electric clothes washer-dryers for household use – Methods for measuring the performance*

IEC 60456:2010, *Clothes washing machines for household use – Methods for measuring the performance*

ISO 3743-1:2010, *Acoustics – Determination of sound power levels and sound energy levels of noise sources using sound pressure – Engineering methods for small movable sources in reverberant fields – Part 1: Comparison method for a hard-walled test room*

ISO 3744:2010, *Acoustics – Determination of sound power levels and sound energy levels of noise sources using sound pressure – Engineering methods for an essentially free field over a reflecting plane*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN