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Fibreboards - Specifications - Part 4: Requirements for softboards

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/19

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English Version

Fibreboards - Specifications - Part 4: Requirements for softboards

Panneaux de fibres - Exigences - Partie 4 : Exigences
pour panneaux isolantsFaserplatten - Anforderungen - Teil 4: Anforderungen
an poröse Platten

This European Standard was approved by CEN on 3 April 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (EN 622-4:2019) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2019, and conflicting national standards shall be withdrawn at the latest by December 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 622-4:2009.

This European Standard is one of a series of standards specifying requirements for fibreboards. The other parts of this series are listed in Clause 2 and in the Bibliography.

Compared with EN 622-4:2009 the following modifications have been made:

- a) bending strength for thickness range > 36 mm reduced;
- b) normative references updated;
- c) editorially revised.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 622-4:2019 (E)**1 Scope**

This document specifies the requirements for softboards as defined in EN 316, with a density from 230 kg/m³ to 400 kg/m³.

The values listed in this document relate to product properties but they are not characteristic values to be used in design calculations.

NOTE Panels which are intended for use exclusively as thermal insulating products are covered by EN 13171.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 310, *Wood-based panels — Determination of modulus of elasticity in bending and of bending strength*

EN 316, *Wood fibre boards — Definition, classification and symbols*

EN 317, *Particleboards and fibreboards — Determination of swelling in thickness after immersion in water*

EN 326-1, *Wood-based panels — Sampling, cutting and inspection — Part 1: Sampling and cutting of test pieces and expression of test results*

EN 326-2, *Wood-based panels — Sampling, cutting and inspection — Part 2: Initial type testing and factory production control*

EN 326-3, *Wood-based panels — Sampling, cutting and inspection — Part 3: Inspection of an isolated lot of panels*

EN 622-1, *Fibreboards — Specifications — Part 1: General requirements*

EN 13986:2004+A1:2015, *Wood-based panels for use in construction — Characteristics, evaluation of conformity and marking*

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