

<b>STN</b>	<b>Kontinuálne lakované kovy Skúšobné metódy Časť 19: Návrh vzorky a metóda skúšania atmosférickou expozíciou</b>	<b>STN EN 13523-19</b>  03 8761
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Coil coated metals - Test methods - Part 19: Panel design and method of atmospheric exposure testing

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/20

Obsahuje: EN 13523-19:2019

Oznámením tejto normy sa ruší  
STN EN 13523-19 (03 8761) z novembra 2011

**130248**



EUROPEAN STANDARD

**EN 13523-19**

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2019

ICS 25.220.60

Supersedes EN 13523-19:2011

English Version

## Coil coated metals - Test methods - Part 19: Panel design and method of atmospheric exposure testing

Tôles prélaquées - Méthodes d'essai - Partie 19 :  
Modèles de panneaux et méthode d'essai pour les  
essais d'exposition à l'extérieur

Bandbeschichtete Metalle - Prüfverfahren - Teil 19:  
Probenplatten und Verfahren zur Freibewitterung

This European Standard was approved by CEN on 1 July 2019.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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**EN 13523-19:2019 (E)**

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## European foreword

This document (EN 13523-19:2019) has been prepared by Technical Committee CEN/TC 139 “Paints and varnishes”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13523-19:2011.

The main changes compared to EN 13523-19:2011 are:

- a) in 4.1 some additional information has been added for the rack design;
- b) in 6.3.4 some information on how to use panels 1, 2 and 3 has been added;
- c) the test site for continental industrial climate has been deleted from Annex B;
- d) the text has been editorially revised and the normative references have been updated.

The EN 13523 series, *Coil coated metals — Test methods*, consists of the following parts:

- *Part 0: General introduction*
- *Part 1: Film thickness*
- *Part 2: Gloss*
- *Part 3: Colour difference — Instrumental comparison*
- *Part 4: Pencil hardness*
- *Part 5: Resistance to rapid deformation (impact test)*
- *Part 6: Adhesion after indentation (cupping test)*
- *Part 7: Resistance to cracking on bending (T-bend test)*
- *Part 8: Resistance to salt spray (fog)*
- *Part 9: Resistance to water immersion*
- *Part 10: Resistance to fluorescent UV radiation and water condensation*
- *Part 11: Resistance to solvents (rubbing test)*
- *Part 12: Resistance to scratching*
- *Part 13: Resistance to accelerated ageing by the use of heat*

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- *Part 14: Chalking (Helmen method)*
- *Part 15: Metamerism*
- *Part 16: Resistance to abrasion*
- *Part 17: Adhesion of strippable films*
- *Part 18: Resistance to staining*
- *Part 19: Panel design and method of atmospheric exposure testing*
- *Part 20: Foam adhesion*
- *Part 21: Evaluation of outdoor exposed panels*
- *Part 22: Colour difference — Visual comparison*
- *Part 23: Resistance to humid atmospheres containing sulfur dioxide*
- *Part 24: Resistance to blocking and pressure marking*
- *Part 25: Resistance to humidity*
- *Part 26: Resistance to condensation of water*
- *Part 27: Resistance to humid poultice (Cataplasma test)*
- *Part 29: Resistance to environmental soiling (Dirt pick-up and striping)*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

In the past, it has been common practice in the northern hemisphere to expose test panels at 45° facing South.

Whilst this orientation is appropriate for degradation of the organic coating, investigations have shown that it has little bearing on the overall corrosion performance of the product when used in building applications.

For example, the 45° facing South exposure takes no account of

- overhangs which produce unwashed areas;
- sheet overlaps;
- low pitched roofing, etc.

The Outdoor Exposure Committee of European Coil Coating Association (ECCA) designed an exposure system which aligns more closely with “real life” situations and which is the basis of this part of EN 13523.

Three panel orientations are specified:

- a) PANEL 1: 45° to horizontal facing South. The traditional orientation for evaluation of organic coatings: colour change, gloss change, chalking, etc.;
- b) PANEL 2: 90° to horizontal facing North, with an overhang for evaluating general corrosion on side cladding particularly in unwashed areas;
- c) PANEL 3: 5° to horizontal facing South. This panel which includes an overlap is principally for evaluating general corrosion in roofing applications.

The selection of one or more panel designs and their corresponding orientations will be chosen according to the exposure data required.

The multiplicity of panel types and exposure conditions can be somehow confusing when trying to compare results from systems that were characterized in different conditions. The normative recommendation is to use PANEL 1: 45° to horizontal facing South for characterizing UV resistance. PANEL 2 and PANEL 3 are more suitable for evaluation of corrosion resistance.

**EN 13523-19:2019 (E)****1 Scope**

This part of EN 13523 specifies the panel design and describes the procedure for determining the resistance to outdoor exposure of an organic coating on a metallic substrate.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13523-0, *Coil coated metals — Test methods — Part 0: General introduction*

EN 13523-2, *Coil coated metals — Test methods — Part 2: Gloss*

EN 13523-3, *Coil coated metals — Test methods — Part 3: Colour difference — Instrumental comparison*

EN 13523-7:2014, *Coil coated metals — Test methods — Part 7: Resistance to cracking on bending (T-bend test)*

EN 13523-14, *Coil coated metals — Test methods — Part 14: Chalking (Helmen method)*

EN 13523-21, *Coil coated metals — Test methods — Part 21: Evaluation of outdoor exposed panels*

EN ISO 17872, *Paints and varnishes — Guidelines for the introduction of scribe marks through coatings on metallic panels for corrosion testing (ISO 17872)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**