

STN	Nedeštruktívne skúšanie ocelových rúr Časť 3: Automatizované skúšanie tesnosti bezšvových a zvaraných feromagnetických ocelových rúr úplným obvodovým magnetickým tokom (okrem rúr zvaraných elektrickým oblúkom pod tavivom) na zisťovanie pozdĺžnych a/alebo priečných nedokonalostí Zmena A1: Zmena rozmerov referenčného vrubu (ISO 10893-3: 2011/Amd 1: 2019)	STN EN ISO 10893-3/A1 01 5061
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Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections
Amendment 1: Change of dimensions of the reference notch (ISO 10893-3:2011/Amd 1: 2019)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/20

Obsahuje: EN ISO 10893-3: 2011/A1: 2019, ISO 10893-3: 2011/Amd 1: 2019

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EUROPEAN STANDARD

EN ISO 10893-3:2011/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of dimensions of the reference notch (ISO 10893-3:2011/Amd 1:2019)

Essais non destructifs des tubes en acier - Partie 3:
Contrôle automatisé par flux de fuite sur toute la
circonférence des tubes en acier ferromagnétique sans
soudure et soudés (sauf à l'arc immergé sous flux en
poudre) pour la détection des imperfections
longitudinales et/ou transversales - Amendement 1:
Changements de dimensions de l'encoche de référence
(ISO 10893-3:2011/Amd 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 3:
Automatisierte Streuflussprüfung nahtloser und
geschweißter (ausgenommen
unterpulvergeschweißter) ferromagnetischer
Stahlrohre über den gesamten Rohrumfang zum
Nachweis von Unvollkommenheiten in Längs-
und/oder Querrichtung - Änderung 1 (ISO 10893-
3:2011/Amd 1:2019)

This amendment A1 modifies the European Standard EN ISO 10893-3:2011; it was approved by CEN on 28 July 2019.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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EN ISO 10893-3:2011/A1:2019 (E)

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European foreword

This document (EN ISO 10893-3:2011/A1:2019) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2020, and conflicting national standards shall be withdrawn at the latest by April 2020.

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Endorsement notice

The text of ISO 10893-3:2011/Amd 1:2019 has been approved by CEN as EN ISO 10893-3:2011/A1:2019 without any modification.

INTERNATIONAL STANDARD

ISO 10893-3

First edition
2011-04-01

AMENDMENT 1
2019-09

Non-destructive testing of steel tubes —

Part 3:

Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

**AMENDMENT 1: Change of dimensions of
the reference notch**

Essais non destructifs des tubes en acier —

*Partie 3: Contrôle automatisé par flux de fuite sur toute la
circonférence des tubes en acier ferromagnétique sans soudure et
soudés (sauf à l'arc immergé sous flux en poudre) pour la détection
des imperfections longitudinales et/ou transversales*

*AMENDEMENT 1: Changements de dimensions de l'encoche de
référence*



Reference number
ISO 10893-3:2011/Amd.1:2019(E)

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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