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Non-magnetic metallic coatings on metallic and non-metallic basis materials - Measurement of coating thickness - Phase-sensitive eddy-current method (ISO 21968:2019)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/20

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English Version

Non-magnetic metallic coatings on metallic and non-metallic basis materials - Measurement of coating thickness - Phase-sensitive eddy-current method (ISO 21968:2019)

Revêtements métalliques non magnétiques sur des matériaux de base métalliques et non métalliques - Mesurage de l'épaisseur de revêtement - Méthode par courants de Foucault sensible aux variations de phase (ISO 21968:2019)

Nichtmagnetische metallische Überzüge auf metallischen und nichtmetallischen Grundwerkstoffen - Messung der Schichtdicke - Phasensensitives Wirbelstromverfahren (ISO 21968:2019)

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EN ISO 21968:2019 (E)

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European foreword

This document (EN ISO 21968:2019) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2020, and conflicting national standards shall be withdrawn at the latest by April 2020.

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Endorsement notice

The text of ISO 21968:2019 has been approved by CEN as EN ISO 21968:2019 without any modification.

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Non-magnetic metallic coatings on metallic and non-metallic basis materials — Measurement of coating thickness — Phase-sensitive eddy- current method

*Revêtements métalliques non magnétiques sur des matériaux de
base métalliques et non métalliques — Mesurage de l'épaisseur
de revêtement — Méthode par courants de Foucault sensible aux
variations de phase*



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ISO 21968:2019(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/107, *Metallic and other inorganic coatings*.

This second edition cancels and replaces the first edition (ISO 21968:2005), which has been technically revised. The main changes compared with the previous edition are as follows:

- this document has been adapted to the current requirements of ISO/IEC Guide 98-3 (also known as “GUM:1995”);
- hints, practical examples and simple estimations of the measurement uncertainty for most important factors have been added;
- repeatability and reproducibility values for typical applications of the method have been added;
- the annex has been expanded with further applications and experimental estimations of factors affecting the accuracy.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Non-magnetic metallic coatings on metallic and non-metallic basis materials — Measurement of coating thickness — Phase-sensitive eddy-current method

1 Scope

This document specifies a method for using phase-sensitive eddy-current instruments for non-destructive measurements of the thickness of non-magnetic metallic coatings on metallic and non-metallic basis materials such as:

- a) zinc, cadmium, copper, tin or chromium on steel;
- b) copper or silver on composite materials.

The phase-sensitive method can be applied without thickness errors to smaller surface areas and to stronger surface curvatures than the amplitude-sensitive eddy-current method specified in ISO 2360, and is less affected by the magnetic properties of the basis material. However, the phase-sensitive method is more affected by the electrical properties of the coating materials.

In this document, the term “coating” is used for materials such as, for example, paints and varnishes, electroplated coatings, enamel coatings, plastic coatings, claddings and powder coatings.

This method is particularly applicable to measurements of the thickness of metallic coatings. These coatings can be non-magnetic metallic coatings on non-conductive, conductive or magnetic base materials, but also magnetic coatings on non-conductive or conductive base materials.

The measurement of metallic coatings on metallic basis material works only when the product of conductivity and permeability (σ, μ) of one of the materials is at least a factor of two times the product of conductivity and permeability for the other material. Non-ferromagnetic materials have a relative permeability of one.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2064, *Metallic and other inorganic coatings — Definitions and conventions concerning the measurement of thickness*

ISO 4618, *Paints and varnishes — Terms and definitions*

ISO/IEC Guide 98-3, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN