

<b>STN</b>	<p><b>Letectvo a kozmonautika</b> <b>Ocel X8CrNiTi18-10 (1.4878/1.4544)</b> <b>Žíhanie</b> <b>Referenčné tepelné spracovanie: žíhaný materiál</b> <b>na kovanie De &lt;= 100 mm</b></p>	<p><b>STN</b> <b>EN 3482</b></p>
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Aerospace series - Steel X8CrNiTi18-10 (1.4878/1.4544) - Annealed - Reference heat treatment: softened - Forging stock - De 100 mm

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/20

Obsahuje: EN 3482:2019

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**EUROPEAN STANDARD**  
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**EUROPÄISCHE NORM**

**EN 3482**

November 2019

ICS 49.025.10

English Version

**Aerospace series - Steel X8CrNiTi18-10 (1.4878/1.4544) -  
Annealed - Reference heat treatment: softened - Forging  
stock - De ≤ 100 mm**

Série aérospatiale - Acier X8CrNiTi18-10  
(1.4878/1.4544) - Recuit - Traitement thermique de  
référence : adouci - Produits destinés à la forge - De ≤  
100 mm

Luft- und Raumfahrt - Stahl X8CrNiTi18-10  
(1.4878/1.4544) - Gegläht - Referenz-  
Wärmebehandlung: weichgegläht -  
Schmiedevormaterial - De ≤ 100 mm

This European Standard was approved by CEN on 3 February 2019.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## **European foreword**

This document (EN 3482:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2020, and conflicting national standards shall be withdrawn at the latest by May 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

## 1 Scope

This document specifies the requirements relating to:

Steel X8CrNiTi18-10 (1.4878/1.4544)  
Annealed  
Reference heat treatment: softened  
Forging stock  
 $D_e \leq 100$  mm

for aerospace applications.

ASD-STAN designation: FE-PA13.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2157-2, *Aerospace series — Steel — Forging stock and forgings — Technical specifications — Part 2: Forging stock*

koniec náhľadu – text ďalej pokračuje v platnej verzii STN