

<b>STN P</b>	<b>Potrubné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi Polypropylén (PP) Časť 2: Odporúčania na posudzovanie zhody</b>	<b>STN P CEN/TS 1852-2</b>  64 3044
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Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 2: Guidance for the assessment of conformity

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/20

Táto predbežná STN je určená na overenie. Pripomienky zasielajte ÚNMS SR najneskôr do 30. 9. 2021.

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English Version

## Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 2: Guidance for the assessment of conformity

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissement enterrés sans pression - Polypropylène (PP) - Partie 2: Guide pour l'évaluation de la conformité

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Polypropylen (PP) - Teil 2: Empfehlungen für die Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 7 October 2019 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (CEN/TS 1852-2:2019) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 1852-2:2015.

The main change compared to the previous edition concerns the compliance with the latest version of the template for assessment of conformity.

EN 1852 consists of the following parts, under the general title Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP)

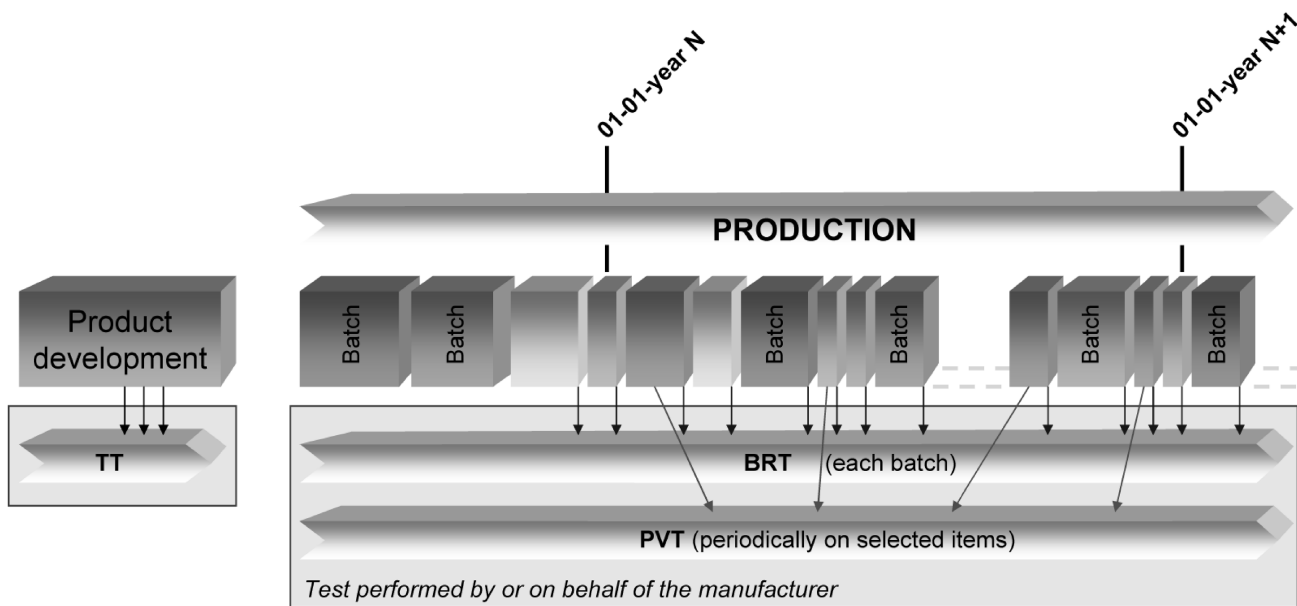
- Part 1: Specifications for pipes, fittings and the system
- Part 2: Guidance for the assessment of conformity (the present TS)

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

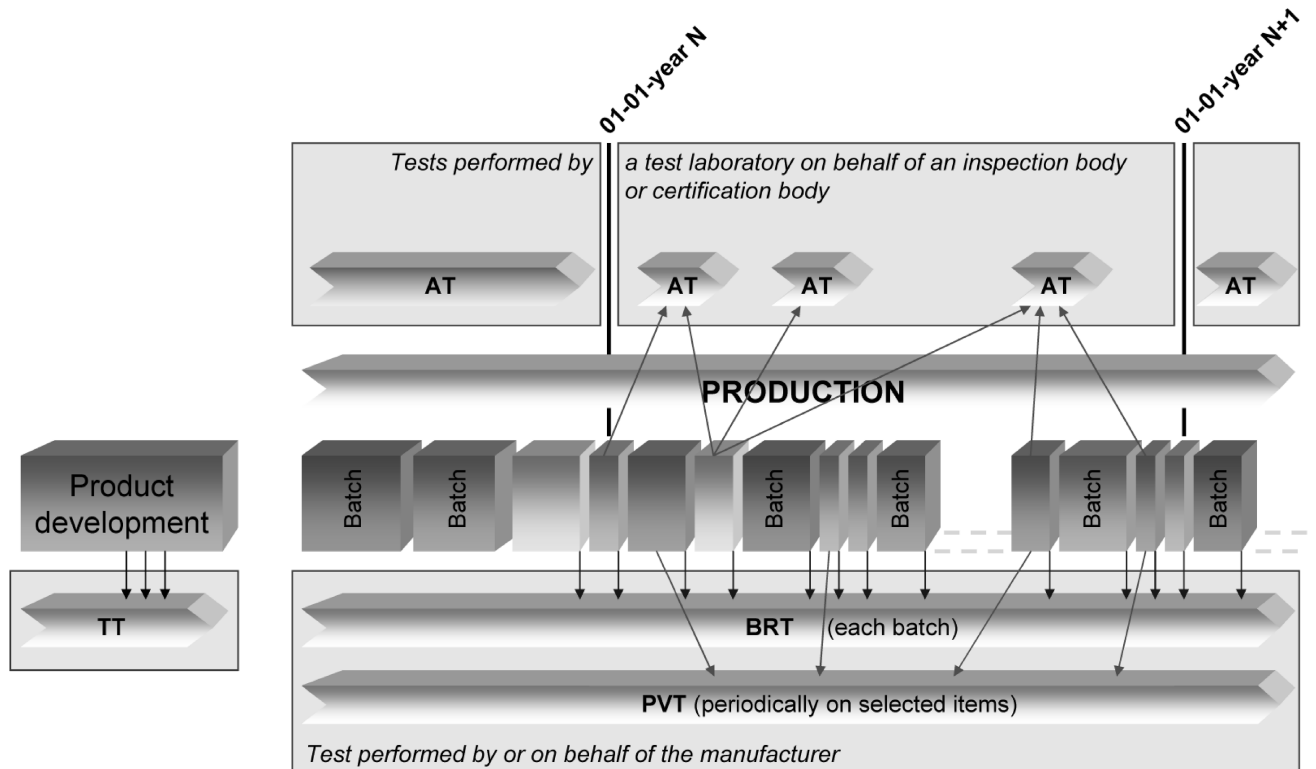
Figures 1 and 2 are intended to provide general information on the concept of testing and organization of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), this document details the applicable characteristics to be assessed as well as the frequency and sampling of testing.

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers is given in Figure 1.



**Figure 1 — Typical scheme for the assessment of conformity by a manufacturer**

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers, including certification, is given in Figure 2.



**Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including certification**

**CEN/TS 1852-2:2019 (E)**

## 1 Scope

This document gives guidance for the assessment of conformity of materials, products, joints and assemblies in accordance with the applicable part(s) of EN 1852 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE 1 The quality management system is expected to conform to or be no less stringent than the relevant requirements in EN ISO 9001 [1].

NOTE 2 If third-party certification is involved, the certification body is expected to be accredited to EN ISO/IEC 17065 [2] or EN ISO/IEC 17021 [3], as applicable.

NOTE 3 In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 1852-1 this document is applicable to solid wall piping systems made of polypropylene (PP) intended to be used for:

- non-pressure underground drainage and sewerage outside the building structure (application area code "U"), and
- non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code "D") and outside the building structure.

This is reflected in the marking of products by "U" and "UD".

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1852-1:2018, *Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 1: Specifications for pipes, fittings and the system*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**