

STN	Letectvo a kozmonautika Pasivácia nehrdzavejúcej ocele a dekontaminácia zliatin niklu	STN EN 2516
		31 8210

Aerospace series - Passivation of corrosion resisting steels and decontamination of nickel base alloys

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 06/20

Obsahuje: EN 2516:2020

Oznámením tejto normy sa ruší
STN EN 2516 (31 8210) z mája 1999

131077

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 2516

January 2020

ICS 49.040

Supersedes EN 2516:1997

English Version

**Aerospace series - Passivation of corrosion resisting steels
and decontamination of nickel base alloys**

Série aéronautique - Passivation des aciers résistants à
la corrosion et décontamination des alliages base
nickel

Luft- und Raumfahrt - Passivieren von
korrosionsbeständigen Stählen und Dekontaminierung
von Nickellegierungen

This European Standard was approved by CEN on 11 November 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword	3
1 Scope.....	4
2 Normative references.....	4
3 Terms and definitions	4
4 Purpose of process	4
5 Applicability and limitations of the process	4
6 Information for the processor.....	5
7 Condition of the parts prior to processing.....	5
8 Pre-treatments.....	5
9 Treatment.....	6
10 Required characteristics and inspections.....	7
11 Quality assurance.....	8
12 Health, safety and environmental aspects.....	8
13 Designation	9
Annex A (normative) Recommended passivation solutions	10
Annex B (informative) Standard evolution form.....	12
Bibliography.....	13

European foreword

This document (EN 2516:2020) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2020, and conflicting national standards shall be withdrawn at the latest by July 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 2516:2020 (E)**1 Scope**

This standard specifies several chemical methods of passivation for corrosion resisting steels (austenitic, ferritic, martensitic and precipitation hardenable) and of decontamination for nickel or cobalt base alloys.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 9227, *Aerospace series — Corrosion tests in artificial atmospheres — Salt spray tests*

koniec náhľadu – text ďalej pokračuje v platnej verzii STN