

STN	Potrubné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi Nemäkčený polyvinylchlorid (PVC-U), polypropylén (PP) a polyetylén (PE) Časť 2: Špecifikácie vstupných šacht a revíznych komôr	STN EN 13598-2 64 3234
------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------------------------------------

Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for manholes and inspection chambers

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/20

Obsahuje: EN 13598-2:2020

Oznámením tejto normy sa ruší
STN EN 13598-2 (64 3234) z decembra 2016

131262

EUROPEAN STANDARD

EN 13598-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2020

ICS 23.040.05; 23.040.20; 93.030

Supersedes EN 13598-2:2016

English Version

Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for manholes and inspection chambers

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissement enterrés sans pression - Poly(chlorure de vinyle) non plastifié (PVC-U), polypropylène (PP) et polyéthylène (PE) - Partie 2 : Spécifications relatives aux regards et aux boîtes d'inspection et de branchement

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Weichmacherfreies Polyvinylchlorid (PVC-U), Polypropylen (PP) und Polyethylen (PE) - Teil 2: Anforderungen an Einsteigschächte und Kontrollschächte

This European Standard was approved by CEN on 14 March 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

Page

European foreword.....	4
1 Scope	6
2 Normative references.....	6
3 Terms and definitions	9
4 Symbols and abbreviations	13
4.1 Symbols.....	13
4.2 Abbreviations	14
5 Material.....	14
5.1 General.....	14
5.2 Compound/formulation for bases	14
5.3 Compound/formulation for riser	15
5.4 Compound/formulation for cones	15
5.5 Compound/formulation for telescopic adaptors.....	16
5.6 Use of non-virgin materials	16
5.7 Sealing ring retaining components.....	16
6 General characteristics	17
6.1 Appearance.....	17
6.2 Colour	17
7 Geometrical characteristics	17
7.1 General.....	17
7.2 Dimensions of manholes and inspection chambers	17
7.2.1 Manholes	17
7.2.2 Inspection chambers.....	17
7.3 Dimensions of base connections to pipework.....	17
7.4 Geometrical characteristics of steps and ladders	18
7.4.1 General.....	18
7.4.2 Steps.....	18
7.4.3 Permanently fixed ladders	19
7.4.4 Fixing provisions for ladders.....	19
8 Mechanical characteristics	19
9 Physical characteristics	21
9.1 Injection moulded components	21
9.2 Factory fabricated components	21
10 Performance requirements.....	21
10.1 General performance.....	21
10.2 Characterization of rotationally moulded product submitted for performance testing.....	23
11 Sealing rings.....	23
12 Marking and additional documentation.....	23
12.1 Marking of bases.....	23
12.2 Minimum marking of components other than bases	24
12.3 Additional documentation.....	25

Annex A (normative) Test method for durability	26
A.1 General.....	26
A.2 Test procedure	26
A.3 Material characteristics.....	26
Annex B (normative) Test method for structural integrity of bases	28
B.1 Procedure.....	28
B.2 Calculation of 50-year deflection.....	28
Annex C (normative) Test method for impact resistance of bases.....	29
C.1 Test equipment.....	29
C.2 Test procedure	29
Annex D (normative) Utilization of non-virgin materials	30
Bibliography.....	33

EN 13598-2:2020 (E)**European foreword**

This document (EN 13598-2:2020) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by month November 2020, and conflicting national standards shall be withdrawn at the latest by November 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13598-2:2016.

Compared to the previous version, the main changes are listed below:

- 1) test methods have been updated to the latest EN ISO Standards where applicable;
- 2) the scope has been amended to clarify the products covered in this part and avoid confusion with the scope of part 1;
- 3) terms and definitions have been updated and explanatory diagrams are now included;
- 4) material durability test requirements have been included for riser, cone and telescopic adaptor components. The durability test method (Annex A) has also been updated;
- 5) the permitted use of non-virgin materials has been clarified and a new Annex D included, with conditions and requirements for non-virgin materials;
- 6) fitness for purpose testing of factory fabricated components is now included;
- 7) the minimum marking requirement for components other than bases has been updated.

This document is part of a System Standard for plastics piping systems of a particular material for a specified application.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “*Plastics pipes, fittings and valves for the transport of fluids*”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

This document does not cover sewage pump chambers, valve chambers and similar products.

Separate standard(s) for manholes, inspection chambers and road gullies for storm water systems are currently under investigation.

EN 13598 consists of the following parts under the general title *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)*:

- *Part 1: Specification for ancillary fittings and shallow chambers* (under revision);
- *Part 2: Specifications for manholes and inspection chambers* (this document);
- *Part 3: Assessment of conformity* (CEN/TS under revision).

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 13598-2:2020 (E)**1 Scope**

This document specifies the definitions and requirements for unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) manholes and inspection chambers intended for non-pressure underground drainage and sewerage systems up to a maximum depth of 6 m from ground level to the invert of the manhole or inspection chamber.

This document covers manholes and inspection chambers, with bases having a flow channel, and their joints to the piping system.

Manholes and inspection chambers are intended to be used in pedestrian or vehicular traffic areas outside the building structure.

NOTE 1 The intended use in underground installation outside the building structure is reflected in the marking of products by the application area code "U".

NOTE 2 Products complying with this document can also be used in non-traffic areas.

NOTE 3 Products complying with this standard can be installed in underground applications without additional static calculation.

NOTE 4 Shallow chambers are specified in EN 13598-1 [1].

Manholes and inspection chambers complying with EN 13598-2 are made from a prescribed set of components that are manufactured from unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP), polypropylene with mineral modifier (PP-MD) or polyethylene (PE) and assembled together.

NOTE 5 The complete manhole or inspection chamber assembly can also include items which are not covered by this document (for example near surface or surface components).

NOTE 6 Manholes and inspection chambers can be supplied with covers, frame covers and gratings complying with the relevant part of EN 124 [2].

Manholes and inspection chambers complying with EN 13598-2 may be used for storm-water systems.

Manhole and inspection chamber components can be manufactured by various methods e.g. extrusion, injection moulding, rotational moulding, low-pressure moulding or fabricated.

NOTE 7 Manholes and inspection chambers can be site assembled from different components, but can also be manufactured as a single unit.

NOTE 8 Manholes and inspection chambers can be subject to national regulations and / or local provisions.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in drains and sewers*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-3, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 3: Cellular materials of vulcanized rubber*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 1401-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

EN 1852-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP) — Part 1: Specifications for pipes, fittings and the system*

EN 1905, *Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) pipes, fittings and material — Method for assessment of the PVC content based on total chlorine content*

EN 12099, *Plastics piping systems — Polyethylene piping materials and components — Determination of volatile content*

EN 12666-1, *Plastics piping systems for non-pressure underground drainage and sewerage Polyethylene (PE) — Part 1: Specifications for pipes, fittings and the system*

EN 13101:2002, *Steps for underground man entry chambers — Requirements, marking, testing and evaluation of conformity*

EN 13476-2, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A*

EN 13476-3, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B*

EN 14396, *Fixed ladders for manholes*

EN 14758-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene with mineral modifiers (PP-MD) — Part 1: Specifications for pipes, fittings and the system*

EN ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics (ISO 1043-1)*

EN ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1)*

EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1)*

EN ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method (ISO 1183-2)*

EN 13598-2:2020 (E)

EN ISO 2507-1, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method (ISO 2507-1)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method (ISO 3127)*

EN ISO 3451-1, *Plastics — Determination of ash — Part 1: General methods (ISO 3451-1)*

EN ISO 3451-5, *Plastics — Determination of ash — Part 5: Poly(vinyl chloride) (ISO 3451-5)*

EN ISO 9967:2016, *Thermoplastics pipes — Determination of creep ratio (ISO 9967:2016)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 13229, *Thermoplastics piping systems for non-pressure applications — Unplasticized poly(vinyl chloride) (PVC-U) pipes and fittings — Determination of the viscosity number and K-value (ISO 13229)*

EN ISO 13254, *Thermoplastics piping systems for non-pressure applications — Test method for watertightness (ISO 13254)*

EN ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints (ISO 13259)*

EN ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength (ISO 13263)*

ISO 13266:2010, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics shafts or risers for inspection chambers and manholes — Determination of resistance against surface and traffic loading (ISO 13266)*

ISO 13267, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics inspection chamber and manhole bases — Test methods for buckling resistance (ISO 13267)*

ISO 13268, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics shafts or risers for inspection chambers and manholes — Determination of ring stiffness*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN