

<b>STN</b>	<b>Lekárske rukavice na jedno použitie</b> <b>Časť 1: Požiadavky a skúšanie na nepremokavosť</b>	<b>STN</b> <b>EN 455-1</b>  63 7414
------------	---	--

Medical gloves for single use - Part 1: Requirements and testing for freedom from holes

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/20

Obsahuje: EN 455-1:2020

Oznámením tejto normy sa ruší  
STN EN 455-1 (63 7414) z augusta 2002

**131282**

EUROPEAN STANDARD

**EN 455-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2020

ICS 11.140

Supersedes EN 455-1:2000

English Version

## Medical gloves for single use - Part 1: Requirements and testing for freedom from holes

Gants médicaux non réutilisables - Partie 1 : Exigences et essais pour la détection de l'absence de trous

Medizinische Handschuhe zum einmaligen Gebrauch - Teil 1: Anforderungen und Prüfung auf Dichtheit

This European Standard was approved by CEN on 13 April 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 455-1:2020 (E)**

<b>Contents</b>		<b>Page</b>
<b>European foreword</b> .....		<b>3</b>
<b>1</b>	<b>Scope</b> .....	<b>4</b>
<b>2</b>	<b>Normative references</b> .....	<b>4</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>4</b>
<b>4</b>	<b>Requirement</b> .....	<b>4</b>
<b>5</b>	<b>Water tightness test for detection of holes</b> .....	<b>4</b>
<b>5.1</b>	<b>Referee testing</b> .....	<b>4</b>
<b>5.2</b>	<b>Routine testing</b> .....	<b>5</b>
<b>6</b>	<b>Sampling, inspection level and AQL</b> .....	<b>5</b>
<b>7</b>	<b>Test report</b> .....	<b>5</b>
<b>Annex A (informative) Guidance on relationship between this European Standard and the General Safety and Performance Requirements of Regulation (EU) 2017/745 [OJ L 117] aimed to be covered</b> .....		<b>7</b>
<b>Bibliography</b> .....		<b>8</b>

## European foreword

This document (EN 455-1:2020) has been prepared by Technical Committee CEN/TC 205 “Non-active medical devices”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2020, and conflicting national standards shall be withdrawn at the latest by November 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 455-1:2000.

Compared to the previous edition the following main changes have been introduced:

- a) The term 3.1 “medical gloves for single-use” has been amended by a Note to entry;
- b) The term 3.2 “hole” has been added;
- c) In 5.1 the referee testing has been enhanced to cover the issue on extension of the glove when it is filled with water;
- d) In Clause 6 the first paragraph has been slightly changed to accommodate the EU commission rules for referencing ISO standards which are not available as EN standards;
- e) Due to that there is currently no standardization request by the EU commission for this part of EN 455 the harmonization process to provide presumption of conformity to the Medical Device Regulation (MDR) cannot be applied. However, to provide at least guidance on the relationship between this European Standard and the General Safety and Performance Requirements of Regulation (EU) 2017/745 [OJ L 117] aimed to be covered, an Annex A has been added.

EN 455 consists of the following parts under the general title “*Medical gloves for single use*”:

- Part 1: Requirements and testing for freedom from holes;
- Part 2: Requirements and testing for physical properties;
- Part 3: Requirements and testing for biological evaluation;
- Part 4: Requirements and testing for shelf life determination.

The following part is under development:

- Part 5: Extractable chemical residues.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 455-1:2020 (E)****1 Scope**

This document specifies requirements and gives the test method for medical gloves for single use in order to determine freedom from holes.

**2 Normative references**

There are no normative references in this document.

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**