

STN	Plasty Materiály z polystyrénu (PS) na tvárnenie a vytláčanie Časť 2: Príprava skúšobných telies a stanovenie vlastností (ISO 24022-2: 2020)	STN EN ISO 24022-2 64 2610
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Plastics - Polystyrene (PS) moulding and extrusion materials - Part 2: Preparation of test specimens and determination of properties (ISO 24022-2:2020)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/20

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Plastics - Polystyrene (PS) moulding and extrusion materials - Part 2: Preparation of test specimens and determination of properties (ISO 24022-2:2020)

Plastiques - Matériaux à base de polystyrène (PS) pour moulage et extrusion - Partie 2: Préparation des éprouvettes et détermination des propriétés (ISO 24022-2:2020)

Kunststoffe - Polystyrol (PS)-Werkstoffe - Teil 2: Herstellung von Probekörpern und Bestimmung von Eigenschaften (ISO 24022-2:2020)

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EN ISO 24022-2:2020 (E)

Contents	Page
European foreword.....	3

European foreword

This document (EN ISO 24022-2:2020) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2020, and conflicting national standards shall be withdrawn at the latest by December 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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The text of ISO 24022-2:2020 has been approved by CEN as EN ISO 24022-2:2020 without any modification.

INTERNATIONAL STANDARD

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Plastics — Polystyrene (PS) moulding and extrusion materials —

Part 2: Preparation of test specimens and determination of properties

*Plastiques — Matériaux à base de polystyrène (PS) pour moulage et
extrusion —*

Partie 2: Préparation des éprouvettes et détermination des propriétés



Reference number
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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Preparation of test specimens	3
4.1 General.....	3
4.2 Treatment of the material before moulding.....	3
4.3 Injection moulding.....	3
5 Conditioning of test specimens	3
6 Determination of properties	3
Bibliography	7

ISO 24022-2:2020(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This first edition of ISO 24022-2 cancels and replaces ISO 1622-2:1995, which has been technically revised.

The main changes compared to the previous edition are as follows:

- the normative references have been updated to the latest version;
- terms and definitions have been added (see [Clause 3](#));
- [Table 2](#) and [Table 3](#) have been updated according to the revised ISO 10350-1.

A list of all parts in the ISO 24022 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Plastics — Polystyrene (PS) moulding and extrusion materials —

Part 2: Preparation of test specimens and determination of properties

1 Scope

This document specifies the methods of preparation of test specimens and the test methods to be used in determining the properties of PS moulding and extrusion materials. It gives requirements for handling test material and for conditioning both the test material before moulding and the specimens before testing.

This document specifies the procedures and conditions for the preparation of test specimens and procedures for measuring properties of the materials from which these specimens are made. It lists the properties and test methods which are suitable and necessary to characterize PS moulding and extrusion materials.

The properties have been selected from the general test methods in ISO 10350-1. Other test methods in wide use for or of particular significance to these moulding and extrusion materials are also included in this document, as are the designatory properties specified in ISO 24022-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 62, *Plastics — Determination of water absorption*

ISO 75-1, *Plastics — Determination of temperature of deflection under load — Part 1: General test method*

ISO 75-2, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics and ebonite*

ISO 178, *Plastics — Determination of flexural properties*

ISO 179-1, *Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test*

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 294-1, *Plastics — Injection moulding of test specimens of thermoplastic materials — Part 1: General principles, and moulding of multipurpose and bar test specimens*

ISO 294-3, *Plastics — Injection moulding of test specimens of thermoplastic materials — Part 3: Small plates*

ISO 294-4, *Plastics — Injection moulding of test specimens of thermoplastic materials — Part 4: Determination of moulding shrinkage*

ISO 306, *Plastics — Thermoplastic materials — Determination of Vicat softening temperature (VST)*

ISO 489, *Plastics — Determination of refractive index*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 24022-2:2020(E)

ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics*

ISO 899-1, *Plastics — Determination of creep behaviour — Part 1: Tensile creep*

ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 2561, *Plastics — Determination of residual styrene monomer in polystyrene (PS) and impact-resistant polystyrene (PS-I) by gas chromatography*

ISO 4589-2, *Plastics — Determination of burning behaviour by oxygen index — Part 2: Ambient-temperature test*

ISO 6603-2, *Plastics — Determination of puncture impact behaviour of rigid plastics — Part 2: Instrumented impact testing*

ISO 8256, *Plastics — Determination of tensile-impact strength*

ISO 10350-1, *Plastics — Acquisition and presentation of comparable single-point data — Part 1: Moulding materials*

ISO 11357-2, *Plastics — Differential scanning calorimetry (DSC) — Part 2: Determination of glass transition temperature and step height*

ISO 11359-2, *Plastics — Thermomechanical analysis (TMA) — Part 2: Determination of coefficient of linear thermal expansion and glass transition temperature*

ISO 20753, *Plastics — Test specimens*

IEC 60112, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60243-1, *Electrical strength of insulating materials — Test methods — Part 1: Tests at power frequencies*

IEC 60296, *Fluids for electrotechnical applications — Unused mineral insulating oils for transformers and switchgear*

IEC 60695-11-10, *Fire hazard testing — Part 11-10: Test flames — 50 W horizontal and vertical flame test methods*

IEC 62631-2-1, *Dielectric and resistive properties of solid insulating materials-Part 2-1:Relative permittivity and dissipation factor-Technical frequencies (0,1 Hz to 10 MHz)-AC Methods*

IEC 62631-3-1, *Dielectric and resistive properties of solid insulating materials — Part 3-1: Determination of resistive properties (DC methods) — Volume resistance and volume resistivity — General method*

IEC 62631-3-2, *Dielectric and resistive properties of solid insulating materials — Part 3-2: Determination of resistive properties (DC methods) — Surface resistance and surface*

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