

<b>STN</b>	<b>Ocele</b> <b>Mikrografické stanovenie viditeľnej veľkosti zrna</b> <b>(ISO 643: 2019, Opravená verzia 2020-03)</b>	<b>STN</b> <b>EN ISO 643</b>  42 0304
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Steels - Micrographic determination of the apparent grain size (ISO 643:2019, Corrected version 2020-03)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/20

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English Version

**Steels - Micrographic determination of the apparent grain size (ISO 643:2019, Corrected version 2020-03)**

Aciers - Détermination micrographique de la grosseur de grain apparente (ISO 643:2019, Version corrigée 2020-03)

Stahl - Mikrophotographische Bestimmung der erkennbaren Korngröße (ISO 643:2019, korrigierte Fassung 2020-03)

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**EN ISO 643:2020 (E)**

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## **European foreword**

This document (EN ISO 643:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 1 "Test methods for steel (other than chemical analysis)" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2020, and conflicting national standards shall be withdrawn at the latest by July 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## **Endorsement notice**

The text of ISO 643:2019, Corrected version 2020-03 has been approved by CEN as EN ISO 643:2020 without any modification.

# INTERNATIONAL STANDARD

# ISO 643

Fourth edition  
2019-12

Corrected version  
2020-03

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## Steels — Micrographic determination of the apparent grain size

*Aciers — Détermination micrographique de la grosseur de grain  
apparente*



Reference number  
ISO 643:2019(E)

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## ISO 643:2019(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 7, *Methods of testing (other than mechanical tests and chemical analysis)*.

This fourth edition cancels and replaces the third edition (ISO 643:2012), which has been technically revised. The main changes compared to the previous edition are as follows:

- [7.1.2](#) has been modified;
- the original [Annex B](#) has been deleted and the original Annex C has been renumbered as [Annex B](#).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

This corrected version of ISO 643:2019 incorporates the following corrections:

- minus sign replaced with plus sign between the values in [Formula B.9](#).



# Steels — Micrographic determination of the apparent grain size

## 1 Scope

This document specifies a micrographic method of determining apparent ferritic or austenitic grain size in steels. It describes the methods of revealing grain boundaries and of estimating the mean grain size of specimens with unimodal size distribution. Although grains are three-dimensional in shape, the metallographic sectioning plane can cut through a grain at any point from a grain corner, to the maximum diameter of the grain, thus producing a range of apparent grain sizes on the two-dimensional plane, even in a sample with a perfectly consistent grain size.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ASTM E112, *Standard Test Methods for Determining Average Grain Size*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**