Bezpečnosť inštalácií pre elektrotepelné a elektromagnetické procesy Časť 1: Všeobecné požiadavky STN EN IEC 60519-1

Safety in installations for electroheating and electromagnetic processing - Part 1: General requirements

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/20

Obsahuje: EN IEC 60519-1:2020, IEC 60519-1:2020

Oznámením tejto normy sa od 15.04.2023 ruší STN EN 60519-1 (33 5002) z októbra 2015 STN EN IEC 60519-1: 2020

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN IEC 60519-1

May 2020

ICS 25.180.10

Supersedes EN 60519-1:2015 and all of its amendments and corrigenda (if any)

English Version

Safety in installations for electroheating and electromagnetic processing - Part 1: General requirements (IEC 60519-1:2020)

Sécurité dans les installations destinées au traitement électrothermique et électromagnétique - Partie 1: Exigences générales (IEC 60519-1:2020) Sicherheit in Elektroerwärmungsanlagen und Anlagen für elektromagnetische Bearbeitungsprozesse - Teil 1: Allgemeine Anforderungen (IEC 60519-1:2020)

This European Standard was approved by CENELEC on 2020-04-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 27/1121/FDIS, future edition 6 of IEC 60519-1, prepared by IEC/TC 27 "Industrial electroheating and electromagnetic processing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60519-1:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2021-01-15 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn

This document supersedes EN 60519-1:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60519-1:2020 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60079 series NOTE Harmonized as EN 60079 series

IEC 60335 series NOTE Harmonized as EN 60335 series

IEC 60519 series NOTE Harmonized as EN 60519 series

IEC 60601 series NOTE Harmonized as EN 60601 series

IEC 60974 series NOTE Harmonized as EN 60974 series

IEC 61010 series NOTE Harmonized as EN 61010 series

IEC 61140:2016 NOTE Harmonized as EN 61140:2016 (not modified)

IEC 62226 series NOTE Harmonized as EN 62226 series

IEC 62311 NOTE Harmonized as EN IEC 62311

Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60071-1	2006		1:EN 60071-1	2006
		Definitions, principles and rules		
+A1	2010	0 () () () ()	+A1	2010
IEC 60204-1	2016	Safety of machinery - Electrical equipme		2018
IEC 60204-11	2018	of machines - Part 1: General requiremen Safety of machinery - Electrical equipme		2019
120 00204-11	2010	of machines - Part 11: Requirements f		2019
		equipment for voltages above 1 000 V A		
		or 1 500 V DC and not exceeding 36 kV		
-	-	S	+corrigendum Feb.	2010
IEC 60228	2004	Conductors of insulated cables	EN 60228	2005
+ A1	2013		-	-
+ A2	2016		-	-
IEC 60335-1 (mod)	2010	Household and similar electrical appliance	esEN 60335-1	2012
		- Safety - Part 1: General requirements	. A 4 4	0044
-	-		+A11	2014
			+A13 +A14	2017 2019
+A1	2013		+A14 +A1	2019
+A2	2016		+A2	2019
IEC 60335-2-24	-	Household and similar electrical appliance	·	2010
		- Safety - Part 2-24: Particul		
		requirements for refrigerating appliance	S,	
		ice-cream appliances and ice makers		
IEC 60335-2-89	-	Household and similar electrical appliance		2010
		- Safety - Part 2-89: Particul		
		requirements for commercial refrigerating		
		appliances with an incorporated or remo refrigerant condensing unit or compressor		
_	_	reingerant condensing unit of compressor	+A1	2016
			+A2	2017
IEC 60364-1 (mod)	2005	Low-voltage electrical installations - Part		2008
,		Fundamental principles, assessment		
		general characteristics, definitions		
-	-		+A11	2017
IEC 60364-4-4	12005	Low-voltage electrical installations - Part		2017
(mod)		41: Protection for safety - Protection	on	
		against electric shock		

-	-	+A11 +A12	2017 2019
+A1	2017		
IEC 60364-4-42	2010	Low-voltage electrical installations - Part 4-HD 60364-4-42 42: Protection for safety - Protection against thermal effects	2011
+A1	2014	+A1	2015
IEC 60364-4-4 (mod)	42007	Low-voltage electrical installations - Part 4-HD 60364-4-442 44: Protection for safety - Protection against voltage disturbances and electromagnetic disturbances	2012
+A1 (mod) +A2	2015 2018	HD 60364-4-443	2016
IEC 60364-5-53	2001	Electrical installations of buildings - Part 5 53: Selection and erection of electrical equipment - Isolation, switching and control	-
+ A1 (mod) + A2 (mod)	2002 2015	HD 60364-5-534	2016
IEC 60364-5-54	2011	Low-voltage electrical installations - Part 5-HD 60364-5-54 54: Selection and erection of electrical equipment - Earthing arrangements and protective conductors	2011
- IEC 60398	2015	+A11 Installations for electroheating and IEC 60398 electromagnetic processing - General	2017 2015
IEC 60417	_	performance test methods Graphical symbols for use on equipment -	_
IEC 60445	2017	Basic and safety principles for man-EN 60445 machine interface, marking and identification - Identification of equipment terminals, conductor terminations and conductors	2017
IEC 60529	1989	Degrees of protection provided byEN 60529 enclosures (IP Code)	1991
+ A1	1999	+A1	2000
+A2	2013	+A2	2013
IEC 60664-1	2007	Insulation coordination for equipmentEN 60664-1 within low-voltage systems - Part 1: Principles, requirements and tests	2007
IEC 60825-1	2014	Safety of laser products - Part 1:EN 60825-1 Equipment classification and requirements	2014
IEC 60865-1	2011	Short-circuit currents - Calculation of EN 60865-1 effects - Part 1: Definitions and calculation methods	2012
IEC 60909-0	2016	Short-circuit currents in three-phase a.c.EN 60909-0 systems - Part 0: Calculation of currents	2016
IEC 60990	2016	Methods of measurement of touch currentEN 60990 and protective conductor current	2016
IEC 61000-6-2	2016	Electromagnetic compatibility (EMC) - PartEN IEC 61000-6-2 6-2: Generic standards - Immunity standard for industrial environments	2019
IEC 61000-6-7	2014	Electromagnetic compatibility (EMC) - PartEN 61000-6-7 6-7: Generic standards - Immunity requirements for equipment intended to perform functions in a safety-related system (functional safety) in industrial locations	2015

IEC 61010-1	2010	Safety requirements for electricalEN 61010-1 equipment for measurement, control and laboratory use - Part 1: General	2010
	0040	requirements	0040
+ A1	2016	+A1	2019
IEC 61082-1	2014	Preparation of documents used inEN 61082-1	2015
IEC 61310-1	2007	electrotechnology - Part 1: Rules Safety of machinery - Indication, markingEN 61310-1 and actuation Part 1: Requirements for visual, acoustic and tactile signals	2008
IEC 61310-2	2007	Safety of machinery - Indication, markingEN 61310-2 and actuation Part 2: Requirements for marking	2008
IEC 61310-3	2007	Safety of machinery - Indication, markingEN 61310-3 and actuation Part 3: Requirements for the location and operation of actuators	2008
IEC 61439	series	Low-voltage switchgear and control gearEN 61439 assemblies	series
IEC 61508-1	2010	Functional safety of EN 61508-1 electrical/electronic/programmable electronic safety-related systems Part 1: General requirements	2010
IEC 61786-1	2013	Measurement of DC magnetic, ACEN 61786-1 magnetic and AC electric fields from 1 Hz to 100 kHz with regard to exposure of human beings - Part 1: Requirements for measuring instruments	2014
IEC 61786-2	20141)	Measurement of low-frequency magnetic- and electric fields with regard to exposure of human beings - Part 2: Guidance for measurements	-
IEC 61936-1 (mod)	2010	Power installations exceeding 1 kV a.cEN 61936-1 Part 1: Common rules	2010
+ A1	2014	+ A1	2014
IEC 62061	2005	Safety of machinery - Functional safety of EN 62061 safety-related electrical, electronic and programmable electronic control systems	2005
+ A1	2012	+ A1	2013
+ A2	2015	+ A2	2015
IEC 62271	series	High-voltage switchgear and controlgear EN 62271	series
IEC 62471 (mod)	2006	Photobiological safety of lamps and lampEN 62471 systems	2008
IEC 82079-1	2012	Preparation of instructions for use -EN 82079-1 Structuring, content and presentation - Part 1: General principles and detailed requirements	2012
CISPR 11 (mod)	2015	Industrial, scientific and medical equipmentEN 55011 - Radio-frequency disturbance characteristics - Limits and methods of measurement	2016
+ A1	2016	+ A1	2017
+ A2	2019		
IEEE C95.1	2005	IEEE Standard for Safety Levels with- Respect to Human Exposure to Radio Frequency Electromagnetic Fields, 3 kHz to 300 GHz	-

1) Dated as no equivalent European Standard exist.

IEEE C95.6	2002	IEEE Standard for Safety Levels with- Respect to Human Exposure to	-
ISO 3864-1	2011	Electromagnetic Fields, 0–3 kHz Graphical symbols - Safety colours and- safety signs - Part-1: Design principles for safety signs and safety markings	-
ISO 6385	2016	Ergonomics principles in the design of EN ISO 6385 work systems (ISO 6385:2016)	2016
ISO 7000	2019 1)		-
ISO 7010	-	Graphical symbols - Safety colours and EN ISO 7010 safety signs - Registered safety signs	2020
ISO 12100	2010	Safety of machinery - General principlesEN ISO 12100 for design - Risk assessment and risk reduction	2010
ISO 13577-1	2016	Industrial furnaces and associated- processing equipment - Safety - Part 1: General requirements	-
ISO 13577-2	2014	Industrial furnaces and associated- processing equipment - Safety - Part 2: Combustion and fuel handling systems	-
ISO 13577-3	2016	Industrial furnaces and associated processing equipment - Safety - Part 3: Generation and use of protective and	
ISO 13732-1	2006	reactive atmosphere gases Ergonomics of the thermal environment -EN ISO 13732-1 Methods for the assessment of human responses to contact with surfaces - Part 1: Hot surfaces	2008
ISO 13849-1	2015	Safety of machinery - Safety-related partsEN ISO 13849-1 of control systems	2015
ISO 13850	2015	Safety of machinery - Emergency stop -EN ISO 13850 Principles for design	2015
ISO 13855	2010	Safety of machinery - Positioning of EN ISO 13855 safeguards with respect to the approach speeds of parts of the human body	2010
ISO 13857	2008	Safety of machinery - Safety distances to EN ISO 13857 prevent hazard zones being reached by	2008
ISO 14119	2013	upper and lower limbs Safety of machinery - Interlocking devicesEN ISO 14119 associated with guards - Principles for	2013
ISO 14120	2015	design and selection Safety of machinery – Guards - GeneralEN ISO 14120 requirements for the design and	2015
ISO 14159	2002	construction of fixed and movable guards Safety of machinery - HygieneEN ISO 14159	2008
ISO 19353	2019	requirements for the design of machinery Safety of machinery - Fire prevention and EN ISO 19353 fire protection	2019

Annex ZZ

(informative)

Relationship between this European standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered

This European Standard has been prepared under a Commission's standardization request relating to harmonized standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZ.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.

Table ZZ.1 – Correspondence between this European standard and Annex I of Directive 2014/35/EU [2014 OJ L96]

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
1 (a)	clauses 1, 4, 6, 7.3, 7.9, 8.5, 9.3, 13.3, 13.10, 14.5, 18.5 Annexes G and F	this standard addresses products for industrial use only
1 (b)	clauses 4 through 17, 18 and 19	
1 (c), intended use	clauses 1, 3, 4, 6, 13 Annexes B, C, D	refer to entries in 2(a) to 2(d) and 3(a) to 3(c) in this table.
1 (c), maintenance	clauses 7, 9, 10, 13, 14	refer to entries in 2(a) to 2(d) and 3(a) to 3(c) in this table.
2 (a)	clauses 4, 7, 13, 18 Annexes B, D, E, F	the general public and animals are outside the scope of this standard
2 (b)	clauses 4, 7, 8, 9, 10, 11, 13 and 18 Annexes C, D, E, F	
2 (c)	clauses 4, 9 through 17 and 18	the general public and animals are outside the scope of this standard
2 (d)	clauses 4, 7, 13 and 18	specific to electroheating is high temperature affecting insulations
3 (a)	clauses 4, 6, 10.4, 10.5, 12.3, 13.6, 13.9, 13.10, 13.13, 14, 15, 16.3 and 18	the general public and animals are outside the scope of this standard
3 (b)	clauses 4, 6, 9, 10, 11, 12, 13.7, 13.9, 13.13, 13.14, 14, 16.3 and 18	the general public and animals are outside the scope of this standard
3 (c)	clauses 6.5, 7, 10, 11, 12, 13, 14, 18	the general public and animals are outside the scope of this standard

WARNING 1: Presumption of conformity stays valid only as long as a reference to this European standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2: Other Union legislation may be applicable to the product(s) falling within the scope of this standard.



IEC 60519-1

Edition 6.0 2020-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Safety in installations for electroheating and electromagnetic processing – Part 1: General requirements

Sécurité dans les installations destinées au traitement électrothermique et électromagnétique –

Partie 1: Exigences générales





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office Tel.: +41 22 919 02 11

3, rue de Varembé info@iec.ch CH-1211 Geneva 20 www.iec.ch

Switzerland

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



IEC 60519-1

Edition 6.0 2020-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Safety in installations for electroheating and electromagnetic processing – Part 1: General requirements

Sécurité dans les installations destinées au traitement électrothermique et électromagnétique –

Partie 1: Exigences générales

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 25.180.10 ISBN 978-2-8322-7898-7

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

- 2 - IEC 60519-1:2020 © IEC 2020

CONTENTS

F	DREWO	RD	7
IN	TRODU	CTION	9
1	Scop	e	10
2	Norm	ative references	10
3	Term	s, definitions and abbreviated terms	14
	3.1	General concepts	14
	3.2	Equipment and state of equipment	16
	3.3	Parts and accessories	17
	3.4	Safety related concepts	19
	3.5	Abbreviated terms	
4	Class	sification and subdivision of equipment and installations	
	4.1	Classification by processing frequency	
	4.2	Classification by voltage	
	4.3	Subdivision of installation and equipment	
	4.3.1	'	
	4.3.2	,	
	4.4	Classification of hazards and risks	
	4.4.1		
_	4.4.2		
5		assessment	
6		eral provisions	
	6.1	Basic considerations	
	6.2	Significant hazards	28
	6.3	Physical environment and operating conditions for the installation as such and electrical equipment outside the processing equipment	28
	6.4	Physical environment and operating conditions for electrical equipment caused by operation of the processing equipment	29
	6.5	Power supply	30
	6.6	Access	31
	6.7	Ergonomic aspects	31
	6.8	Transport and storage	31
	6.9	Provisions for handling	
	6.10	Consumables and replaceable parts	
7	Prote	ction against hazards from electric shock	
	7.1	General	
	7.2	Fundamental rule of protection	
	7.3	General provisions	
	7.4	Basic protection	
	7.5	Provisions for protection in electric single fault condition	
	7.6	Protective equipotential bonding	
	7.7	Additional provisions for fault protection for frequencies above 200 Hz	
	7.8 7.9	Currents in protective conductors	
	7.9 7.10	Touch current and touch voltage	
	7.10 7.11	Conductors and insulations at high temperature	
8		ection against hazards from electric or magnetic fields	
O	FIOLE	etion against nazarus nom electric or magnetic neius	40

	8.1	General	40
	8.2	Magnetic fields	40
	8.3	Magnetic fields below 1 Hz	41
	8.4	Local electric fields	41
	8.5	Requirements related to barriers and screens	41
	8.6	Requirements related to objects worn, carried or held by persons	
9	Prote	ection against hazards from radiation	
	9.1	General	
	9.2	Installation or equipment generating ionizing radiation	
	9.3	Ultraviolet radiation	
	9.4	Visible and infrared radiation	
	9.5	Laser sources	
10		ection against hazards from thermal influences	
		-	
	10.1	General	
	10.2	Surface temperature limits for protection against burn	
	10.3	Hazards caused by working conditions	
	10.4	Temperature resistance of components	
	10.5	Cooling	
	10.6	Over-temperature protection	
11		ction against hazards from fire	
12	Prote	ction against hazards from fluids	48
	12.1	General	48
	12.2	Poisonous and injurious fluids	49
	12.3	Explosion and implosion of pressurised parts or vacuum equipment	50
13	Spec	ific requirements for components and subassemblies	50
	13.1	General	50
	13.2	Electrical equipment and conductors	50
	13.3	Connection to the electrical supply network and internal connections	
	13.4	Isolation and switching	52
	13.5	Sensors and actuators safeguarding moving parts	52
	13.6	Motors	52
	13.7	Non electric-heating means	52
	13.8	Lighting	
	13.9	Structural parts and stability	
	13.10	Doors, windows and other openings	
	13.11	Transformers, inductors, capacitors	
	13.12	Handheld applicators	53
	13.13	Vacuum system	
	13.14	Protective and reactive gas generator	
14		rol of the installation or equipment	
	14.1	General	
	14.2	Operator control unit	
	14.3	Emergency stop	
	14.4	Control systems and their safety functions	
	14.5	Controlgear	
	14.6	Protective devices	
	14.7	Over-temperature protection devices and systems	
	14.8	Overpressure safety device	
		Crespication dates, devices	

- 4 - IEC 60519-1:2020 © IEC 2020

15	Prote	ction against mechanical hazards	. 58
16	Prote	ction against hazards resulting from use	. 59
	16.1	Particular hazards in processing of food, feed, cosmetics and similar intended for human or animal consumption	. 59
	16.2	Combination equipment	
17			
	17.1	Radio frequency interference	.59
	17.2	Immunity	
18	Verifi	cation and testing	
	18.1	General	60
	18.2	Performing measurements and tests	
	18.3	Verification of requirements from references	
	18.4	Examination of drawings or calculations	63
	18.5	Visual inspection	63
	18.6	Measurements	. 63
	18.6.	1 Environment and operating conditions inside the processing equipment	63
	18.6.	2 Impedance of protective bonding	63
	18.6.	3 Insulation resistance measurement	64
	18.6.	4 Measurement of electric or magnetic fields	64
	18.6.	5 Touch current measurement	. 64
	18.6.	S .	
	18.6.	'	
	18.6.	'	
	18.6.	•	
	18.6.	, ,	
	18.7	Functional tests	
	18.7.	, , , , , , , , , , , , , , , , , , , ,	
	18.7.	ĕ	
	18.7.		
	18.7.	, ,	
	18.7.	- · · · · · · · · · · · · · · · · · · ·	
	18.8	Numerical calculations and modelling	
	18.8. 18.8.		
	18.8.		
	18.8.		
19		nation for use	
19	19.1	General requirements	
	19.1	Location and nature of the information for use	
	19.2	Signalling and warning devices	
	19.4	Markings, pictograms, written warnings	
	19.5	Instruction handbook	
Δn		normative) List of significant hazards	
	-	normative) Limits to touch currents	
	,	,	
	B.1	General	
	B.2 B.3	Risk classes Body model	
		normative) Non coherent optical radiation – Limits and risk classes	
\neg II	HEY C (normative) Ivon concrett optical faulation – Linns and fisk classes	∪∠

C.1	General	82
C.2	Boundary of the installation or equipment and assessment	82
C.3	Non-coherent optical radiation – Risk classes	83
C.3.1	Approach	83
C.3.2	Optical radiation – Risk class 0	83
C.3.3	Risk class 1 (low risk)	83
C.3.4	Risk class 2 (moderate risk)	84
C.3.5	Risk class 3 (high risk)	84
C.3.6	Pulsed equipment	84
C.3.7	Radiation from laser sources	84
Annex D (normative) Electric and magnetic fields	85
D.1	General	85
D.2	Boundary of the installation or equipment and assessment	85
D.3	Risk classes	
D.3.1	General	85
D.3.2	Risk class 0	86
D.3.3	Risk class 1 (low risk)	86
D.3.4	Risk class 2 (moderate risk)	86
D.3.5	· · · · · · · · · · · · · · · · · · ·	
Annex E (normative) Surface temperature limits	
·	normative) EH, EPM and fire	
F.1	Occurrence of fire	
F.2	Inherently safe design measures	
F.3	Safeguarding and/or complementary protective measures	
F.4	Information for use	
	(normative) Marking and warning	
G.1	Electromagnetic field hazards	
G.2	Touch currents and surfaces	
G.3	Optical radiation hazards	
G.4	Symbols and signs used for markings and warnings	
	informative) Guidelines on using this document	
H.1	Guidelines	
H.2	Examples of EH and EPM equipment	
Annex I (i	nformative) Connection with ISO 13577 (all parts)	95
Annex J (informative) Requirements specific to the EU and associated countries	96
J.1	General	96
J.2	Connection with ISO 13577 series	96
Bibliograp	hy	97
Figure 1	- Block diagram of a typical EH or EPM installation	22
-		
•	1 – Maximum allowed touch and contact currents between 1 kHz to 100 kHz	
•	2 – Complex impedances of various parts of the body, 1 kHz to 6 MHz	
Figure G.	1 – Examples of marking for magnetic and electric fields	90
Figure G.	2 – Examples of marking for touch current	90
Figure G.	3 – Examples of marking for optical radiation	91
_	Hierarchy of standards applicable to thermoprocessing machinery	

- 6 - IEC 60519-1:2020 © IEC 2020

Table 1 – Equipment, processing frequency and safety-relevant frequency limits	22
Table 2 – Typical EH or EPM installation – Listing of parts and references	24
Table 3 – Safety classification scheme for risks to humans	26
Table 4 – Classification of thermal protective measures	47
Table 5 – Methods for the verification of requirements	61
Table A.1 – List of hazards dealt with in this document	73
Table B.1 – Risk classification for hazards from touch currents	80
Table C.1 – Risk classification for optical radiation (UV, VIS, IR)	82
Table E.1 – Surface temperature limits in normal operation	87
Table G.1 – Examples of symbols and signs for use in EH or EPM installations	91

-7-

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY IN INSTALLATIONS FOR ELECTROHEATING AND ELECTROMAGNETIC PROCESSING –

Part 1: General requirements

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60519-1 has been prepared by IEC technical committee 27: Industrial electroheating and electromagnetic processing.

This sixth edition cancels and replaces the fifth edition published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) removal of noise from the scope;
- b) clarification of EMC requirements;
- c) risk classification of hazards based on emission for all processing frequencies;
- d) clarification of boundaries between IEC 60519 (all parts) and ISO 13577 (all parts).

- 8 -

IEC 60519-1:2020 © IEC 2020

The text of this International Standard is based on the following documents:

FDIS	Report on voting
27/1121/FDIS	27/1123/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this document, the following print types are used:

- requirements and definitions: in roman type;
- NOTES: in smaller roman type;
- terms used throughout this standard which have been defined in Clause 3: in bold type.

A list of all parts in the IEC 605019 series, published under the general title *Safety in installations for electroheating and electromagnetic processing*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

STN EN IEC 60519-1: 2020

IEC 60519-1:2020 © IEC 2020

_ 9 _

INTRODUCTION

These general requirements apply to all industrial **EH** and **EPM equipment**, unless an exception is given in the Particular requirements dealing with specific equipment in other parts of the IEC 60519 series. The provisions of other parts of the IEC 60519 series that directly apply to specific types of equipment take precedence over the provisions of this document.

Annex I and Annex J provide orientation with respect to the application of ISO 13577-1 in combination with this document.

This document presumes that the installation or equipment is operated and maintained only by personnel consisting of **skilled** or **instructed persons**.

This document is intended for verifying whether the **EH** or **EPM installation** or **equipment** meets the safety requirements of this document through design, site acceptance tests, routine tests or inspection.

Annex H provides a guide on the use of this document and a list of typical industrial **EH** and **EPM** processes.

SAFETY IN INSTALLATIONS FOR ELECTROHEATING AND ELECTROMAGNETIC PROCESSING –

Part 1: General requirements

1 Scope

This part of IEC 60519 specifies the general safety requirements for industrial installations or equipment intended for **electroheating** (EH) and **electroheating** based treatment technologies as well as for **electromagnetic processing of materials** (EPM). This document deals with the significant hazards, hazardous situations or hazardous events relevant to industrial EH and EPM **equipment**, as listed in Annex A, for **normal operation** and for **single fault condition** as well as under conditions of reasonably foreseeable misuse.

This document specifies the requirements intended to be met by the **manufacturer** to ensure the safety of persons and property during the complete life cycle of the equipment from design through commissioning, operation, maintenance, inspection, to decommissioning, as well as in the event of foreseeable **single fault condition** that can occur in the equipment.

The rated voltage of **EH** and **EPM equipment** can be in the range of low voltage; details are given in 4.2.

This document does not apply to equipment and appliances within the scope of

- IEC 60079 (all parts) i.e. equipment intended for use in potentially explosive atmospheres;
- IEC 60335 (all parts) i.e. household, commercial and similar electrical appliances, including room heating;
- IEC 60601 (all parts) i.e. medical electrical equipment;
- IEC 60974 (all parts) i.e. arc welding equipment;
- IEC 61010 (all parts) i.e. equipment for laboratory use.

This document does not provide requirements for type testing.

NOTE Industrial equipment covered by this document is typically produced as a single unit or a very small number of units; such unit usually has a very high value and can cause severe harm at disintegration.

This document does not address data security and hazards arising from neglect of security.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60071-1:2006 ¹, Insulation co-ordination – Part 1: Definitions, principles and rules IEC 60071-1:2006/AMD1:2010

¹ A consolidated version of this publication exists, comprising IEC 60071-1:2006 and IEC 60071-1:2006/AMD1:2010.

_ 11 _

IEC 60204-1:2016, Safety of machinery – Electrical equipment of machines – Part 1: General requirements

IEC 60204-11:2018, Safety of machinery – Electrical equipment of machines – Part 11: Requirements for equipment for voltages above 1 000 V AC or 1 500 V DC and not exceeding 36 kV

IEC 60228:2004, Conductors of insulated cables

IEC 60335-1:2010², Household and similar electrical appliances – Safety – Part 1: General requirements

IEC 60335-1:2010/AMD1:2013 IEC 60335-1:2010/AMD2:2016

IEC 60335-2-24, Household and similar electrical appliances – Safety – Part 2-24: Particular requirements for refrigerating appliances, ice-cream appliances and ice makers

IEC 60335-2-89, Household and similar electrical appliances – Safety – Part 2-89: Particular requirements for commercial refrigerating appliances with an incorporated or remote refrigerant unit or compressor

IEC 60364-1:2005, Low-voltage electrical installations – Part 1: Fundamental principles, assessment of general characteristics, definitions

IEC 60364-4-41:2005³, Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock

IEC 60364-4-41:2005/AMD1:2017

IEC 60364-4-42:2010⁴, Low-voltage electrical installations – Part 4-42: Protection for safety – Protection against thermal effects

IEC 60364-4-42:2010/AMD1:2014

IEC 60364-4-44:2007⁵, Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances

IEC 60364-4-44:2007/AMD1:2015

IEC 60364-4-44:2007/AMD2:2018

IEC 60364-5-53:20016, Electrical installations of buildings – Part 5-53: Selection and erection of electrical equipment – Isolation, switching and control

IEC 60364-5-53:2001/AMD1:2002

IEC 60364-5-53:2001/AMD2:2015

IEC 60364-5-54:2011, Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors

A consolidated version of this publication exists, comprising IEC 60335-1:2010, IEC 60335-1:2010/AMD1:2013 and IEC 60335-1:2010/AMD2:2016.

³ A consolidated version of this publication exists, comprising IEC 60364-4-41:2005 and IEC 60364-4-41:2005/AMD1:2017.

⁴ A consolidated version of this publication exists, comprising IEC 60364-4-42:2010 and IEC 60364-4-42:2010/AMD1:2014.

⁵ A consolidated version of this publication exists, comprising IEC 60364-4-44:2007, IEC 60364-4-44:2007/AMD1:2015 and IEC 60364-4-44:2007/AMD2:2018.

⁶ A consolidated version of this publication exists, comprising IEC 60364-5-53:2001, IEC 60364-5-53:2001/AMD1:2002 and IEC 60364-5-53:2001/AMD2:2015.

– 12 –

IEC 60398:2015, Installations for electroheating and electromagnetic processing - General performance test methods

IEC 60417, Graphical symbols for use on equipment (available at http://www.graphicalsymbols.info/equipment)

IEC 60445:2017, Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors

IEC 60529:1989, Degrees of protection provided by enclosures (IP Code)

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests

IEC 60825-1:2014, Safety of laser products - Part 1: Equipment classification and requirements

IEC 60865-1:2011, Short-circuit currents - Calculation of effects - Part 1: Definitions and calculation methods

IEC 60909-0:2016, Short-circuit currents in three-phase a.c. systems - Part 0: Calculation of currents

IEC 60990:2016, Methods of measurement of touch current and protective conductor current

IEC 61000-6-2:2016, Electromagnetic compatibility (EMC) - Part 6-2: Generic standards -Immunity standard for industrial environments

IEC 61000-6-7:2014, Electromagnetic compatibility (EMC) – Part 6-7: Generic standards – Immunity requirements for equipment intended to perform functions in a safety-related system (functional safety) in industrial locations

IEC 61010-1:2010, Safety requirements for electrical equipment for measurement, control, and laboratory use - Part 1: General requirements

IEC 61082-1:2014, Preparation of documents used in electrotechnology – Part 1: Rules

IEC 61310-1:2007, Safety of machinery – Indication, marking and actuation – Part 1: Requirements for visual, acoustic and tactile signals

IEC 61310-2:2007, Safety of machinery – Indication, marking and actuation – Part 2: Requirements for marking

IEC 61310-3:2007, Safety of machinery - Indication, marking and actuation - Part 3: Requirements for the location and operation of actuators

IEC 61439 (all parts), Low-voltage switchgear and controlgear assemblies

IEC 61508-1:2010, Functional safety of electrical/electronic/programmable electronic safetyrelated systems – Part 1: General requirements

IEC 61786-1:2013, Measurement of DC magnetic, AC magnetic and AC electric fields from 1 Hz to 100 kHz with regard to exposure of human beings - Part 1: Requirements for measuring instruments

– 13 –

IEC 61786-2:2014, Measurement of DC magnetic, AC magnetic and AC electric fields from 1 Hz to 100 kHz with regard to exposure of human beings – Part 2: Basic standard for measurements

IEC 61936-1:2010 7 , Power installations exceeding 1 kV a.c. – Part 1: Common rules IEC 61936-1:2010/AMD1:2014

IEC 62061:2005 8 , Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems

IEC 62061:2005/AMD1:2012

IEC 62061:2005/AMD2:2015

IEC 62271 (all parts), High-voltage switchgear and controlgear

IEC 62471:2006, Photobiological safety of lamps and lamp systems

IEC 82079-1:2012, Preparation of instructions for use – Structuring, content and presentation – Part 1: General principles and detailed requirements

CISPR 11:2015⁹, Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement

CISPR 11:2015/AMD1:2016

CISPR 11:2015/AMD2:2019

IEEE C95.1:2005, IEEE Standard for Safety Levels with Respect to Human Exposure to Radio Frequency Electromagnetic Fields, 3 kHz to 300 GHz

IEEE C95.6:2002, IEEE Standard for Safety Levels with Respect to Human Exposure to Electromagnetic Fields, $0-3~\mathrm{kHz}$

ISO 3864-1:2011, Graphical symbols – Safety colours and safety signs – Part 1: Design principles for safety signs and safety markings

ISO 6385:2016, Ergonomics principles in the design of work systems

ISO 7000, *Graphical symbols for use on equipment* (available at http://www.graphical-symbols.info/equipment)

ISO 7010, Graphical symbols – Safety colours and safety signs – Safety signs used in workplaces and public areas

ISO 12100:2010, Safety of machinery – General principles for design – Risk assessment and risk reduction

ISO 13577-1:2016, Industrial furnaces and associated processing equipment – Safety – Part 1: General requirements

ISO 13577-2:2014, Industrial furnaces and associated processing equipment – Safety – Part 2: Combustion and fuel handling systems

A consolidated version of this publication exists, comprising IEC 61936-1:2010 and IEC 61936-1:2010/AMD1:2014.

A consolidated version of this publication exists, comprising IEC 62061:2005, IEC 62061:2005/AMD1:2012 and IEC 62061:2005/AMD2:2015.

⁹ A consolidated version of this publication exists, comprising CISPR 11:2015, CISPR 11:2015/AMD1:2016 and CISPR 11:2015/AMD2:2019.

ISO 13577-3:2016, Industrial furnaces and associated processing equipment – Safety – Part 3: Generation and use of protective and reactive atmosphere gases

ISO 13732-1:2006, Ergonomics of the thermal environment – Methods for the assessment of human responses to contact with surfaces – Part 1: Hot surfaces

ISO 13849-1:2015, Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design

ISO 13850:2015, Safety of machinery – Emergency stop function – Principles for design

ISO 13855:2010, Safety of machinery – Positioning of safeguards with respect to the approach speeds of parts of the human body

ISO 13857:2008, Safety of machinery – Safety distances to prevent hazard zones being reached by upper and lower limbs

ISO 14119:2013, Safety of machinery – Interlocking devices associated with guards – Principles for design and selection

ISO 14120:2015, Safety of machinery – Guards – General requirements for the design and construction of fixed and movable guards

ISO 14159:2002, Safety of machinery – Hygiene requirements for the design of machinery

ISO 19353:2019, Safety of machinery – Fire prevention and fire protection

koniec náhľadu – text ďalej pokračuje v platenej verzii STN