

STN	Nedeštruktívne skúšanie ocelových rúr Časť 1: Automatizované elektromagnetické skúšanie bezšvových a zváraných ocelových rúr (okrem rúr zváraných elektrickým oblúkom pod tavivom) na overovanie hydraulického tesnosti Zmena A1: Zmena rozmerov referenčného vrubu; zmena kritérií prijatia (ISO 10893-1: 2011/Amd 1: 2020) Zmena A1	STN EN ISO 10893-1/A1 01 5061
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Non-destructive testing of steel tubes - Part 1: Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness - Amendment 1: Change of dimensions of the reference notch; change acceptance criteria (ISO 10893-1:2011/Amd 1:2020)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 11/20

Obsahuje: EN ISO 10893-1: 2011/A1: 2020, ISO 10893-1: 2011/Amd 1: 2020

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EUROPEAN STANDARD

EN ISO 10893-1:2011/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

Non-destructive testing of steel tubes - Part 1: Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness - Amendment 1: Change of dimensions of the reference notch; change acceptance criteria (ISO 10893-1:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 1:
Contrôle automatisé électromagnétique pour
vérification de l'étanchéité hydraulique des tubes en
acier sans soudure et soudés (sauf à l'arc immergé sous
flux en poudre) - Amendement 1: Changement de
dimensions de l'entaille de référence; changement des
critères d'acceptation (ISO 10893-1:2011/Amd
1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 1:
Automatisierte elektromagnetische Prüfung nahtloser
und geschweißter (ausgenommen
unterpulvergeschweißter) Stahlrohre zum Nachweis
der Dichtheit - Änderung 1 (ISO 10893-1:2011/Amd
1:2020)

This amendment A1 modifies the European Standard EN ISO 10893-1:2011; it was approved by CEN on 11 May 2020.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 10893-1:2011/A1:2020 (E)

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European foreword

This document (EN ISO 10893-1:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-1:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2020, and conflicting national standards shall be withdrawn at the latest by December 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 10893-1:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-1:2011/A1:2020 without any modification.

**INTERNATIONAL
STANDARD****ISO
10893-1**First edition
2011-04-01**AMENDMENT 1**
2020-05

**Non-destructive testing of steel
tubes —****Part 1:
Automated electromagnetic testing
of seamless and welded (except
submerged arc-welded) steel tubes
for the verification of hydraulic
leaktightness****AMENDMENT 1: Change of dimensions of
the reference notch; change acceptance
criteria***Essais non destructifs des tubes en acier —**Partie 1: Contrôle automatisé électromagnétique pour vérification
de l'étanchéité hydraulique des tubes en acier sans soudure et soudés
(sauf à l'arc immergé sous flux en poudre)**AMENDEMENT 1: Changement de dimensions de l'entaille de
référence; changement critères d'acceptation*Reference number
ISO 10893-1:2011/Amd.1:2020(E)

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Non-destructive testing of steel tubes —

Part 1:

Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness

AMENDMENT 1: Change of dimensions of the reference notch;
change acceptance criteria

koniec náhľadu – text ďalej pokračuje v platenej verzii STN