

STN	Nedeštruktívne skúšanie ocelových rúr Časť 10: Automatizované ultrazvukové skúšanie po celom obvode bezšvových a zvaraných ocelových rúr (okrem rúr zvaraných elektrickým oblúkom pod tavivom) na zisťovanie pozdĺžnych a/alebo priečných nedokonalostí Zmena A1: Zmena ultrazvukovej skúšky frekvencie prevodníkov; zmena kritérií prijatia (ISO 10893-10: 2011/Amd 1: 2020) Zmena A1	STN EN ISO 10893 -10/A1 01 5061
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Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency; change of acceptance criteria (ISO 10893-10: 2011/Amd 1: 2020)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/20

Obsahuje: EN ISO 10893-10: 2011/A1: 2020, ISO 10893-10: 2011/Amd 1: 2020

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EUROPEAN STANDARD
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EUROPÄISCHE NORM

**EN ISO 10893-
10:2011/A1**

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ICS 77.140.75; 77.040.20; 23.040.10

English Version

Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency; change of acceptance criteria (ISO 10893-10:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 10: Contrôle automatisé par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 1: Changement de la fréquence ultrasonore de l'essai; changement des critères d'acceptation (ISO 10893-10:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 10: Automatisierte Ultraschallprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumfang zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1 (ISO 10893-10:2011/Amd 1:2020)

This amendment A1 modifies the European Standard EN ISO 10893-10:2011; it was approved by CEN on 11 May 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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EN ISO 10893-10:2011/A1:2020 (E)

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European foreword

This document (EN ISO 10893-10:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-10:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 10893-10:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-10:2011/A1:2020 without any modification.

**INTERNATIONAL
STANDARD****ISO
10893-10**First edition
2011-04-01**AMENDMENT 1**
2020-06

**Non-destructive testing of steel
tubes —**

Part 10:

**Automated full peripheral ultrasonic
testing of seamless and welded
(except submerged arc-welded) steel
tubes for the detection of longitudinal
and/or transverse imperfections****AMENDMENT 1: Change of ultrasonic
test frequency; change of acceptance
criteria***Essais non destructifs des tubes en acier —**Partie 10: Contrôle automatisé par ultrasons sur toute la
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immergé sous flux en poudre) pour la détection des imperfections
longitudinales et/ou transversales**AMENDEMENT 1: Changement de la fréquence ultrasonore de l'essai;
changement des critères d'acceptation*Reference number
ISO 10893-10:2011/Amd.1:2020(E)

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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