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Ophthalmic optics - Spectacle frames - Measuring system and vocabulary (ISO 8624:2020)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/20

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EUROPEAN STANDARD

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NORME EUROPÉENNE

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English Version

## Ophthalmic optics - Spectacle frames - Measuring system and vocabulary (ISO 8624:2020)

Optique ophtalmique - Montures de lunettes - Système  
de mesure et terminologie (ISO 8624:2020)

Augenoptik - Brillenfassungen - Maßsystem und  
Begriffe (ISO 8624:2020)

This European Standard was approved by CEN on 28 June 2020.

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**EN ISO 8624:2020 (E)**

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## **European foreword**

This document (EN ISO 8624:2020) has been prepared by Technical Committee ISO/TC 172 "Optics and photonics" in collaboration with Technical Committee CEN/TC 170 "Ophthalmic optics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## **Endorsement notice**

The text of ISO 8624:2020 has been approved by CEN as EN ISO 8624:2020 without any modification.

# INTERNATIONAL STANDARD

# ISO 8624

Fourth edition  
2020-06

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## **Ophthalmic optics — Spectacle frames — Measuring system and vocabulary**

*Optique ophtalmique — Montures de lunettes — Système de mesure  
et terminologie*



Reference number  
ISO 8624:2020(E)

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# ISO 8624:2020(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 7, *Ophthalmic optics and instruments*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 170, *Ophthalmic optics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 8624:2011), which has been technically revised. It also incorporates the Amendment ISO 8624:2011/Amd.1.

The main changes compared to the previous edition are as follows:

- the informative annex with its complementary definitions has been transferred to [3.2](#);
- minor asymmetry of only the nasal bearing surfaces has been included in this edition. Since such asymmetry does not affect the lens shapes, only the definition of bridge height is affected. See the explanation in [3.2.6](#), Note 2 to entry.
- the plane of the lens shape has been redefined and now relates to the orientation and position of the vertical centre line, in turn based on the apex of the groove in the frame and not a dummy lens;
- the definition of overall length of side for those without joints has been amended slightly, while the Figures now take account of the 3-dimensional nature of spectacle fronts where there is a significant face form angle;
- an informative annex ([Annex A](#)) has been added to discuss measurement of 3-dimensional spectacle frames.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Ophthalmic optics — Spectacle frames — Measuring system and vocabulary

## 1 Scope

This document specifies a measuring system for spectacle frames and related vocabulary. It is applicable to spectacle frames with fronts that are intended to be symmetrical.

## 2 Normative references

There are no normative references in this document.

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**

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1) This clause contains the three most important dimensions for spectacle frames, horizontal boxed lens size, distance between lenses and overall length of side. Tolerances on these are specified in ISO 12870.