TNI	Funkčná bezpečnosť Systémy súvisiace s bezpečnosťou sektora priemyselných procesov Časť 4: Vysvetlenie a zdôvodnenie zmien v IEC 61511-1 od vydania 1 do vydania 2	TNI CLC IEC/TR 61511-4
		18 0303

Functional safety - Safety instrumented systems for the process industry sector - Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to Edition 2

Táto technická normalizačná informácia obsahuje anglickú verziu CLC IEC/TR 61511-4:2020, IEC/TR 61511-4:2020. This Technical standard information includes the English version of CLC IEC/TR 61511-4:2020, IEC/TR 61511-4:2020.

Táto technická normalizačná informácia bola oznámená vo Vestníku ÚNMS SR č. 12/20

132150

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2021 Slovenská technická norma a technická normalizačná informácia je chránená zákonom č. 60/2018 Z. z. o technickej normalizácii.

TECHNICAL REPORT RAPPORT TECHNIQUE TECHNISCHER BERICHT

CLC IEC/TR 61511-4

September 2020

ICS 13.110; 25.040.01

English Version

Functional safety - Safety instrumented systems for the process industry sector - Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to Edition 2 (IEC/TR 61511-4:2020)

Sécurité fonctionnelle - Systèmes instrumentés de sécurité pour le secteur des industries de transformation - Partie 4 : Explication et justifications relatives aux modifications apportées entre l'Edition 1 et l'Edition 2 de l'IEC 61511-1 (IEC/TR 61511-4:2020) Funktionale Sicherheit - PLT-Sicherheitseinrichtungen für die Prozessindustrie - Teil 4: Erläuterung und Gründe der Änderungen in der IEC 61511-1 von Edition 1 zu Edition 2 (IEC/TR 61511-4:2020)

This Technical Report was approved by CENELEC on 2020-09-14.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

CLC IEC/TR 61511-4:2020 (E)

European foreword

The text of document (65A/911/DTR), future edition 1 of IEC/TR 61511-4, prepared by SC 65A "System aspects" of IEC/TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as CLC IEC/TR 61511-4:2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC/TR 61511-4:2020 was approved by CENELEC as a European Standard without any modification.

CLC IEC/TR 61511-4:2020 (E)

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-192	-	International electrotechnical vocabulary - Part 192:- Dependability		-
IEC 61508-4	2010	Functional safety electrical/electronic/programmable electrical safety-related systems - Part 4: Definitions abbreviations (see href="http://www.iec.ch/functionalsafety">Funct Safety and IEC 61508)	and <a< td=""><td>2010</td></a<>	2010
IEC 61511-1 2016		Functional safety - Safety instrumented system the process industry sector - Part 1: Framew definitions, system, hardware and applica programming requirements	ry sector - Part 1: Framework, n, hardware and application	
+ A1	2017		+ A1	2017
ISO/IEC Guide 512014		Safety aspects - Guidelines for their inclusion standards	on in-	-





Edition 1.0 2020-02

TECHNICAL REPORT

Functional safety – Safety instrumented systems for the process industry sector –

Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to Edition 2





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 info@iec.ch www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.





Edition 1.0 2020-02

TECHNICAL REPORT

Functional safety – Safety instrumented systems for the process industry sector – Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to

INTERNATIONAL ELECTROTECHNICAL COMMISSION

Edition 2

ICS 13.110, ICS 25.040.01

ISBN 978-2-8322-7870-3

Warning! Make sure that you obtained this publication from an authorized distributor.

– 2 –

IEC TR 61511-4:2020 © IEC 2020

CONTENTS

С	ONTEN	TS	2
FC	DREWO	PRD	5
IN	TRODU	JCTION	7
1	Scop	e	8
2	•	native references	
3		is, definitions and abbreviated terms	
0	3.1	Terms and definitions	
	3.1 3.2	Abbreviated terms	
4	-	ground	
5		agement of functional safety (IEC 61511-1 Ed. 2 Clause 5)	
5			
	5.1 5.2	Why is this clause important?	
	5.2 5.3	Common misconceptions	
	5.3.1	What was changed from Ed. 1 to Ed. 2 and why? Existing systems	
	5.3.2		
	5.3.3		
	5.3.4		
	5.3.5		
	5.4	Summary on how	
6	-	ty life cycle (IEC 61511-1 Ed. 2 Clause 6)	
	6.1	Why is this clause important?	
	6.2	Common misconceptions	
	6.3	What was changed from Ed. 1 to Ed. 2 and why?	
	6.4	Summary on how	
7	Verif	ication (IEC 61511-1 Ed. 2 Clause 7)	13
	7.1	Why is this clause important?	13
	7.2	Common misconceptions	13
	7.3	What was changed from Ed. 1 to Ed. 2 and why?	13
	7.4	Summary on how	13
8	Haza	ard and risk analysis (IEC 61511-1 Ed. 2 Clause 8)	13
	8.1	Why is this clause important?	13
	8.2	Common misconceptions	14
	8.3	What was changed from Ed. 1 to Ed. 2 and why?	14
	8.4	Summary on how	15
9	Alloc	ation of safety functions to protection layers (IEC 61511-1 Ed. 2 Clause 9)	15
	9.1	Why is this clause important?	15
	9.2	Common misconceptions	15
	9.3	What was changed from Ed. 1 to Ed. 2 and why?	16
	9.3.1	Limits on BPCS protection layers	16
	9.3.2	Requirements for claiming RRF > 10 000 in total for instrumented safeguards	16
	9.4	Summary on how	16
10	SIS	safety requirements specification (IEC 61511-1 Ed. 2 Clause 10)	17
	10.1	Why is this clause important?	17
	10.2	Common misconceptions	17
	10.3	What was changed from Ed. 1 to Ed. 2 and why?	18

IEC TR 61511-4:2020 © IEC 2020 - 3 -

	10.4	Summary on how	18
11	Desig	gn and engineering (IEC 61511-1 Ed. 2 Clause 11)	18
	11.1	Why is this clause important?	18
	11.2	Common misconceptions	
		What was changed from Ed. 1 to Ed. 2 and why?	
	11.3.		
	11.3.	, , , , , , , , , , , , , , , , , , ,	
	11.3.	5	
	11.3. 11.3.		
	11.4	Summary on how	
12		cation program development (IEC 61511-1 Ed. 2 Clause 12)	
	12.1	Why is this clause important?	
	12.2	Common misconceptions	
	12.3	What was changed from Ed. 1 to Ed. 2 and why?	
	12.4	Summary on how	
13	Facto	bry acceptance test (IEC 61511-1 Ed. 2 Clause 13)	22
	13.1	Why is this clause important?	22
	13.2	Common misconceptions	23
	13.3	What was changed from Ed. 1 to Ed. 2 and why?	23
	13.4	Summary on how	23
14	Insta	llation (IEC 61511-1 Ed. 2 Clause 14)	23
	14.1	Why is this clause important?	23
	14.2	Common misconceptions	24
	14.3	What was changed from Ed. 1 to Ed. 2 and why?	
	14.4	Summary on how	
15		ation (IEC 61511-1 Ed. 2 Clause 15)	
	15.1	Why is this clause important?	
	15.2	Common misconceptions	
	15.3	What was changed from Ed. 1 to Ed. 2 and why?	
16	15.4 Open	Summary on how	
10		ation and maintenance (IEC 61511-1 Ed. 2 Clause 16)	
	16.1 16.2	Why is this clause important?	
	16.3	What was changed from Ed. 1 to Ed. 2 and why?	
	16.3.	-	
	16.3.		
	16.4	Summary on how	
17	Modif	fication (IEC 61511-1 Ed. 2 Clause 17)	
	17.1	Why is this clause important?	26
	17.2	Common misconceptions	
	17.3	What was changed from Ed. 1 to Ed. 2 and why?	27
	Planr	ning for and completing change	27
	17.4	Summary on how	27
18	Deco	mmissioning (IEC 61511-1 Ed. 2 Clause 18)	27
	18.1	Why is this clause important?	
	18.2	Common misconceptions	27

- 4 -

IEC TR 61511-4:2020 © IEC 2020

18.3	What was changed from Ed. 1 to Ed. 2 and why?	
18.3.	1 Planning for and completing change	
18.4	Summary on how	
19 Docu	mentation (IEC 61511-1 Ed. 2 Clause 19)	
19.1	Why is this clause important?	
19.2	Common misconceptions	
19.3	What was changed from Ed. 1 to Ed. 2 and why?	
19.4	Summary on how	
20 Defin	nitions (IEC 61511-1 Ed. 2 Clause 3)	29
20.1	Why is this clause important?	
20.2	Common misconceptions	
20.3	What was changed from Ed. 1 to Ed. 2 and why?	
20.4	Summary on how	
Bibliograp	ohy	
Table 1 –	Abbreviated terms used in IEC TR 61511-4	9

IEC TR 61511-4:2020 © IEC 2020

– 5 –

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FUNCTIONAL SAFETY – SAFETY INSTRUMENTED SYSTEMS FOR THE PROCESS INDUSTRY SECTOR –

Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to Edition 2

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a Technical Report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC TR 61511-4, which is a Technical Report, has been prepared by subcommittee 65A: Systems aspects, of IEC technical committee 65: Industrial-process measurement, control and automation.

The text of this Technical Report is based on the following documents:

Draft TR	Report on voting
65A/911/DTR	65A/920A/RVDTR

- 6 -

IEC TR 61511-4:2020 © IEC 2020

Full information on the voting for the approval of this Technical Report can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the 61511 series, published under the general title *Functional safety* – *Safety instrumented systems for the process industry sector*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IEC TR 61511-4:2020 © IEC 2020

- 7 -

INTRODUCTION

IEC 61511 (all parts) addresses safety instrumented systems (SIS) for the process industry sector. It is written to use terminology that is familiar within this sector and to define practical implementation requirements based on the sector-independent clauses presented in the IEC 61508 basic safety standard. IEC 61511-1 is recognized as a good engineering practice in many countries and a regulatory requirement in an increasing number of countries.

Nevertheless, standards evolve with the application experience in the affected sector. The second edition of IEC 61511-1 was edited based on a decade of international process sector experience in applying the requirements of the first edition of IEC 61511-1:2003. The changes from Edition 1 to Edition 2 were initiated by comments from National Committees representing a broad spectrum of users of the standard worldwide.

In Edition 1:2003 (Ed. 1)¹, the requirements addressing the avoidance and control of systematic errors that occur during design, engineering, operation, maintenance and modification were adapted primarily to support independent safety functions up to a SIL 3 performance target. In contrast, Edition 2:2016 (Ed. 2) needed to address a prevailing trend of sharing automation systems across multiple safety functions.

Ed. 2 also needed to address the common misinterpretations of the Ed. 1 requirements that became evident to the IEC 61511 maintenance team (MT 61511) over the intervening years. For example, Ed. 2 reinforced the necessity to design for functional safety management rather than a narrow focus on a calculation and to manage the actual performance of the SIS over time.

IEC TR 61511-4 was created to provide a brief introduction of the above issues to a general audience, with the more detailed content remaining in the main parts of the IEC 61511 series. IEC TR 61511-4 describes the underlying rationale of the primary clauses in IEC 61511-1, clarifies some common application misconceptions, provides a listing of the main differences between the first and second editions of IEC 61511-1, and gives a brief explanation of the typical process sector approaches to the application of each primary clause.

¹ For ease of reading, "Ed. 1" and "Ed. 2" will be used in this document.

- 8 -

IEC TR 61511-4:2020 © IEC 2020

FUNCTIONAL SAFETY – SAFETY INSTRUMENTED SYSTEMS FOR THE PROCESS INDUSTRY SECTOR –

Part 4: Explanation and rationale for changes in IEC 61511-1 from Edition 1 to Edition 2

1 Scope

This part of IEC 61511, which is a Technical Report,

- specifies the rationale behind all clauses and the relationship between them,
- raises awareness for the most common misconceptions and misinterpretations of the clauses and the changes related to them,
- explains the differences between Ed. 1 and Ed. 2 of IEC 61511-1 and the reasons behind the changes,
- presents high level summaries of how to fulfil the requirements of the clauses, and
- explains differences in terminology between IEC 61508-4:2010 and IEC 61511-1 Ed. 2.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-192, International Electrotechnical Vocabulary (IEV) – Part 192: Dependability (available at http://www.electropedia.org)

IEC 61508-4:2010, Functional safety of electrical/electronic/programmable electronic safetyrelated systems – Part 4: Definitions and abbreviations

IEC 61511-1:2016, Functional safety – Safety instrumented systems for the process industry sector – Part 1: Framework, definitions, system, hardware and application programming requirements IEC 61511-1:2016/AMD1:2017

ISO/IEC Guide 51:2014, Safety aspects – Guidelines for their inclusion in standards

koniec náhľadu – text ďalej pokračuje v platenej verzii STN