

STN	Obuv Skúšobné metódy na duté a kompaktné podpätky s pätníkmi Pevnosť pripevnenia pätníka (ISO 24264: 2020)	STN EN ISO 24264 79 5711
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Footwear - Test methods for hollow and compact heels and top pieces - Top piece attachment strength (ISO 24264:2020)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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English Version

**Footwear - Test methods for hollow and compact heels
and top pieces - Top piece attachment strength (ISO
24264:2020)**

Chaussures - Méthodes d'essai pour les talons creux et
pleins avec bonbouts - Résistance de fixation des
bonbouts (ISO 24264:2020)

Schuhe - Befestigungsstärke von Oberflecken (ISO
24264:2020)

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EN ISO 24264:2020 (E)

Contents	Page
European foreword.....	3

European foreword

This document (EN ISO 24264:2020) has been prepared by Technical Committee ISO/TC 216 "Footwear" in collaboration with Technical Committee CEN/TC 309 "Footwear" the secretariat of which is held by UNE.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2021, and conflicting national standards shall be withdrawn at the latest by April 2021.

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The text of ISO 24264:2020 has been approved by CEN as EN ISO 24264:2020 without any modification.

INTERNATIONAL STANDARD

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Footwear — Test methods for hollow and compact heels with top pieces — Top piece attachment strength

*Chaussures — Méthodes d'essai pour les talons creux et pleins avec
bonbouts — Résistance de fixation des bonbouts*



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ISO 24264:2020(E)

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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Apparatus	1
5 Sampling and conditioning	2
6 Preparation of test-pieces	2
7 Procedure	3
8 Expression of results	3
9 Test report	3

ISO 24264:2020(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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This document was prepared by Technical Committee ISO/TC 216, *Footwear*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 309, *Footwear*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Footwear — Test methods for hollow and compact heels with top pieces — Top piece attachment strength

1 Scope

This document specifies a method for determining the attachment pull-out strength of heel top pieces.

This method is applicable to all kind of heels with top pieces.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

ISO 18454, *Footwear — Standard atmospheres for conditioning and testing of footwear and components for footwear*

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