

STN	Príprava oceľových podkladov pred nanesením náterových látok a podobných výrobkov Skúšobné metódy nekovových prostriedkov na abrazívne čistenie Časť 4: Hodnotenie tvrdosti skúškou na skle (ISO 11127-4: 2020)	STN EN ISO 11127-4 03 8237
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Preparation of steel substrates before application of paints and related products - Test methods for non-metallic blast-cleaning abrasives - Part 4: Assessment of hardness by a glass slide test (ISO 11127-4:2020)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/21

Obsahuje: EN ISO 11127-4:2020, ISO 11127-4:2020

Oznámením tejto normy sa ruší
STN EN ISO 11127-4 (03 8237) z júla 2012

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 11127-4

October 2020

ICS 25.220.10

Supersedes EN ISO 11127-4:2011

English Version

**Preparation of steel substrates before application of paints
and related products - Test methods for non-metallic
blast-cleaning abrasives - Part 4: Assessment of hardness
by a glass slide test (ISO 11127-4:2020)**

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés - Méthodes d'essai pour abrasifs non métalliques destinés à la préparation par projection - Partie 4: Évaluation de la dureté au moyen d'un essai à la lame de verre (ISO 11127-4:2020)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsmitteln - Prüfverfahren für nichtmetallische Strahlmittel - Teil 4: Abschätzung der Härte durch Vergleich mit Glasscheiben (ISO 11127-4:2020)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 11127-4:2020 (E)

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European foreword

This document (EN ISO 11127-4:2020) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2021, and conflicting national standards shall be withdrawn at the latest by April 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11127-4:2011.

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Endorsement notice

The text of ISO 11127-4:2020 has been approved by CEN as EN ISO 11127-4:2020 without any modification.

INTERNATIONAL
STANDARDISO
11127-4Third edition
2020-10

**Preparation of steel substrates before
application of paints and related
products — Test methods for non-
metallic blast-cleaning abrasives —****Part 4:****Assessment of hardness by a glass
slide test***Préparation des subjectiles d'acier avant application de peintures
et de produits assimilés — Méthodes d'essai pour abrasifs non
métalliques destinés à la préparation par projection —**Partie 4: Évaluation de la dureté au moyen d'un essai à la lame de verre*Reference number
ISO 11127-4:2020(E)

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Published in Switzerland

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ISO 11127-4:2020(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 139, *Paints and Varnishes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 11127-4:2011), which has been technically revised. The main changes to the previous edition are as follows:

- [Clause 3](#), Terms and definitions, has been added;
- subclause [4.2](#), [Clause 6](#) and [Appendix A](#) have been updated.

A list of all parts in the ISO 11127 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives —

Part 4: Assessment of hardness by a glass slide test

1 Scope

This document specifies a method of assessing of whether a non-metallic blast-cleaning abrasive has a minimum hardness of 6 on Mohs' scale.

This document is a part of the ISO 11127 series dealing with the sampling and testing of non-metallic abrasives for blast-cleaning.

The types of non-metallic abrasive and requirements on each are contained in the ISO 11126 series.

The ISO 11126 and ISO 11127 series have been drafted as a coherent set of International Standards on non-metallic blast-cleaning abrasives. Information on all parts of both series is given in [Annex A](#).

NOTE The test described in this document is a pass/fail test and is not a method for the accurate determination of hardness.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11127-1, *Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives — Part 1: Sampling*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN