

<b>STN</b>	<b>Požiadavky na kvalitu pri tavnom zváraní kovových materiálov Časť 4: Základné požiadavky na kvalitu (ISO 3834-4: 2021)</b>	<b>STN EN ISO 3834-4</b>  05 0410
------------	---	---

Quality requirements for fusion welding of metallic materials - Part 4: Elementary quality requirements (ISO 3834-4:2021)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/21

Obsahuje: EN ISO 3834-4:2021, ISO 3834-4:2021

Oznámením tejto normy sa ruší  
STN EN ISO 3834-4 (05 0410) z júla 2006

**133011**

EUROPEAN STANDARD

EN ISO 3834-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2021

ICS 25.160.01

Supersedes EN ISO 3834-4:2005

English Version

## Quality requirements for fusion welding of metallic materials - Part 4: Elementary quality requirements (ISO 3834-4:2021)

Exigences de qualité en soudage par fusion des matériaux métalliques - Partie 4: Exigences de qualité élémentaire (ISO 3834-4:2021)

Qualitätsanforderungen für das Schmelzschiessen von metallischen Werkstoffen - Teil 4: Elementare Qualitätsanforderungen (ISO 3834-4:2021)

This European Standard was approved by CEN on 10 April 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN ISO 3834-4:2021 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 3834-4:2021) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2021, and conflicting national standards shall be withdrawn at the latest by October 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 3834-4:2005.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 3834-4:2021 has been approved by CEN as EN ISO 3834-4:2021 without any modification.

# INTERNATIONAL STANDARD

# ISO 3834-4

Third edition  
2021-04

---

---

## Quality requirements for fusion welding of metallic materials —

### Part 4: Elementary quality requirements

*Exigences de qualité en soudage par fusion des matériaux  
métalliques —*

*Partie 4: Exigences de qualité élémentaire*



Reference number  
ISO 3834-4:2021(E)

© ISO 2021

**ISO 3834-4:2021(E)****COPYRIGHT PROTECTED DOCUMENT**

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Use of this document</b> .....	<b>1</b>
<b>5 Review of requirements and technical review</b> .....	<b>1</b>
<b>6 Sub-contracting</b> .....	<b>2</b>
<b>7 Welding personnel</b> .....	<b>2</b>
7.1 General.....	2
7.2 Welders and welding operators.....	2
<b>8 Inspection and testing personnel</b> .....	<b>2</b>
8.1 General.....	2
8.2 Non-destructive testing personnel.....	2
<b>9 Equipment</b> .....	<b>3</b>
<b>10 Welding and related activities</b> .....	<b>3</b>
<b>11 Welding consumables</b> .....	<b>3</b>
<b>12 Inspection and testing</b> .....	<b>3</b>
<b>13 Non-conformance and corrective actions</b> .....	<b>3</b>
<b>14 Quality records</b> .....	<b>3</b>

## ISO 3834-4:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 3834-4:2005), of which it constitutes a minor revision.

The main changes compared to the previous edition are as follows:

- editorial revisions;
- in [7.2](#) and [8.2](#), update of references to the latest edition of ISO 3834-5.

A list of all parts in the ISO 3834 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

Official interpretations, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.



# Quality requirements for fusion welding of metallic materials —

## Part 4: Elementary quality requirements

### 1 Scope

This document defines elementary quality requirements for fusion welding of metallic materials both in workshops and at field installation sites.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3834-1, *Quality requirements for fusion welding of metallic materials — Part 1: Criteria for the selection of the appropriate level of quality requirements*

ISO 3834-5:—,<sup>1)</sup>*Quality requirements for fusion welding of metallic materials — Part 5: Documents with which it is necessary to conform to claim conformity to the quality requirements of ISO 3834-2, ISO 3834-3 or ISO 3834-4*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**

---

1) Under preparation. (Stage at the time of publication: ISO/DIS 3834-5:2021).