

<b>STN</b>	<b>Vláknové laná</b> <b>Polyamid - 3-, 4-, 8- a 12- prameňové laná (ISO 1140: 2021)</b>	<b>STN</b> <b>EN ISO 1140</b>  80 8611
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Fibre ropes - Polyamide - 3-, 4-, 8- and 12-strand ropes (ISO 1140:2021)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/21

Obsahuje: EN ISO 1140:2021, ISO 1140:2021

Oznámením tejto normy sa ruší  
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English Version

**Fibre ropes - Polyamide - 3-, 4-, 8- and 12-strand ropes  
(ISO 1140:2021)**Cordages en fibres - Polyamide - Cordages à 3, 4, 8 et  
12 torons (ISO 1140:2021)Faserseile - Polyamid - 3-, 4-, 8- und 12-litzige Seile  
(ISO 1140:2021)

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**EN ISO 1140:2021 (E)**

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## **European foreword**

This document (EN ISO 1140:2021) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2021, and conflicting national standards shall be withdrawn at the latest by November 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## **Endorsement notice**

The text of ISO 1140:2021 has been approved by CEN as EN ISO 1140:2021 without any modification.

**INTERNATIONAL  
STANDARD**

**ISO  
1140**

Fifth edition  
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**Fibre ropes — Polyamide — 3-, 4-, 8-  
and 12-strand ropes**

*Cordages en fibres — Polyamide — Cordages à 3, 4, 8 et 12 torons*



Reference number  
ISO 1140:2021(E)

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# ISO 1140:2021(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fifth edition cancels and replaces the fourth edition (ISO 1140:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- in the Scope, a statement specifying that the document does not cover all variations in strength or product performance has been added;
- in [Clause 3](#), the term "minimum breaking strength" has been added;
- in [Table 1](#), [Table 2](#) and [Table 3](#), the tolerances in linear density have been modified.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Fibre ropes — Polyamide — 3-, 4-, 8- and 12-strand ropes

## 1 Scope

This document specifies requirements for 3-strand hawser-laid and 4-strand shroud-laid ropes, 8-strand braided ropes and 12-strand braided ropes for general service made of polyamide, and gives rules for their designation.

This document does not cover all variations in strength or product performance. The rope manufacturer is consulted to ensure the intended design meets the requirements of the application

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1968, *Fibre ropes and cordage — Vocabulary*

ISO 2307, *Fibre ropes — Determination of certain physical and mechanical properties*

ISO 9554, *Fibre ropes — General specifications*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**