

<b>STN</b>	<b>Technológia jadrového paliva</b> <b>Návody na keramografickú prípravu spekaných</b> <b>peliet UO<sub>2</sub> na mikroštruktúrne skúšanie (ISO</b> <b>16793: 2018)</b>	<b>STN</b> <b>EN ISO 16793</b>  40 1014
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Nuclear fuel technology - Guidelines for ceramographic preparation of UO<sub>2</sub> sintered pellets for microstructure examination (ISO 16793:2018)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/21

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## Nuclear fuel technology - Guidelines for ceramographic preparation of UO<sub>2</sub> sintered pellets for microstructure examination (ISO 16793:2018)

Technologie du combustible nucléaire - Lignes directrices pour la préparation céramographique de pastilles UO<sub>2</sub> frittées pour l'examen de la microstructure (ISO 16793:2018)

This European Standard was approved by CEN on 18 January 2021.

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## **European foreword**

The text of ISO 16793:2018 has been prepared by Technical Committee ISO/TC 85 "Nuclear energy, nuclear technologies, and radiological protection" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 16793:2021 by Technical Committee CEN/TC 430 "Nuclear energy, nuclear technologies, and radiological protection" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2021, and conflicting national standards shall be withdrawn at the latest by August 2021.

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## **Endorsement notice**

The text of ISO 16793:2018 has been approved by CEN as EN ISO 16793:2021 without any modification.

INTERNATIONAL  
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ISO  
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**Nuclear fuel technology — Guidelines  
for ceramographic preparation of UO<sub>2</sub>  
sintered pellets for microstructure  
examination**

*Technologie du combustible nucléaire — Lignes directrices pour la  
préparation céramographique de pastilles UO<sub>2</sub> frittées pour l'examen  
de la microstructure*



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# ISO 16793:2018(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 85, *Nuclear energy, nuclear technologies, and radiological protection*, Subcommittee SC 5, *Nuclear installations, processes and technologies*.

This second edition cancels and replaces the first edition (ISO 16793:2005), which has been technically revised.

# Nuclear fuel technology — Guidelines for ceramographic preparation of UO<sub>2</sub> sintered pellets for microstructure examination

## 1 Scope

This document describes the ceramographic preparation of uranium dioxide (UO<sub>2</sub>) sintered pellets for qualitative and quantitative microstructure examinations.

These examinations can be carried out before and after thermal or chemical etching.

They enable

- observations of fissures, inter- or intra-granular pores and inclusions, and
- measurement of pore and grain size and measurement of pore and grain size distributions.

The measurement of average grain size can be carried out using a classical counting method as described in ISO 2624 or ASTM E112[3], i.e. intercept procedure, comparison with standard grids or reference photographs.

The measurement of pore-size distributions is usually carried out by an automatic image analyser. If the grain-size distributions are also measured with an image analyser, it is recommended that thermal etching be used to reveal the grain structure uniformly throughout the whole sample.

## 2 Normative references

There are no normative references in this document.

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**