

STN	Terestriálne fotovoltaické (PV) moduly Posúdenie návrhu a typové schválenie Časť 1-1: Osobitné požiadavky na skúšanie fotovoltaických (PV) modulov z kryštalickeho kremíka	STN EN IEC 61215-1-1 36 4630
------------	---	--

Terrestrial photovoltaic (PV) modules - Design qualification and type approval - Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/21

Obsahuje: EN IEC 61215-1-1:2021, IEC 61215-1-1:2021

Oznámením tejto normy sa od 30.03.2024 ruší
STN EN 61215-1-1 (36 4630) z januára 2017

133239

EUROPEAN STANDARD

EN IEC 61215-1-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2021

ICS 27.160

Supersedes EN 61215-1-1:2016 and all of its
amendments and corrigenda (if any)

English Version

**Terrestrial photovoltaic (PV) modules - Design qualification and
type approval - Part 1-1: Special requirements for testing of
crystalline silicon photovoltaic (PV) modules
(IEC 61215-1-1:2021)**

Modules photovoltaïques (PV) pour applications terrestres -
Qualification de la conception et homologation - Partie 1-1:
Exigences particulières d'essai des modules
photovoltaïques (PV) au silicium cristallin
(IEC 61215-1-1:2021)

Terrestrische Photovoltaik(PV)-Module - Bauartegnung und
Bauartzulassung - Teil 1-1: Besondere Anforderungen an
die Prüfung von kristallinen Silizium-Photovoltaik(PV)-
Modulen
(IEC 61215-1-1:2021)

This European Standard was approved by CENELEC on 2021-03-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 61215-1-1:2021 (E)**European foreword**

The text of document 82/1824/FDIS, future edition 2 of IEC 61215-1-1, prepared by IEC/TC 82 “Solar photovoltaic energy systems” was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61215-1-1:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2021–12–30
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024–03–30

This document supersedes EN 61215-1-1:2016 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 61215-1-1:2021 was approved by CENELEC as a European Standard without any modification.



IEC 61215-1-1

Edition 2.0 2021-02

INTERNATIONAL STANDARD

**Terrestrial photovoltaic (PV) modules – Design qualification and type approval –
Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV)
modules**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.



IEC 61215-1-1

Edition 2.0 2021-02

INTERNATIONAL STANDARD

**Terrestrial photovoltaic (PV) modules – Design qualification and type approval –
Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV)
modules**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 27.160

ISBN 978-2-8322-9368-3

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Test samples	7
5 Marking and documentation	7
6 Testing	7
7 Pass criteria	7
8 Major visual defects	7
9 Report	7
10 Modifications	7
11 Test flow and procedures	7
11.1 Visual inspection (MQT 01)	7
11.2 Maximum power determination (MQT 02)	7
11.3 Insulation test (MQT 03)	7
11.4 Measurement of temperature coefficients (MQT 04)	8
11.5 Placeholder section, formerly NMOT	8
11.6 Performance at STC (MQT 06.1)	8
11.7 Performance at low irradiance (MQT 07)	8
11.8 Outdoor exposure test (MQT 08)	8
11.9 Hot-spot endurance test (MQT 09)	8
11.9.1 Purpose	8
11.9.2 Classification of cell interconnection	8
11.9.3 Apparatus	8
11.9.4 Procedure	8
11.9.5 Final measurements	8
11.9.6 Requirements	8
11.10 UV preconditioning test (MQT 10)	8
11.11 Thermal cycling test (MQT 11)	9
11.12 Humidity-freeze test (MQT 12)	9
11.13 Damp heat test (MQT 13)	9
11.14 Robustness of terminations (MQT 14)	9
11.15 Wet leakage current test (MQT 15)	9
11.16 Static mechanical load test (MQT 16)	9
11.17 Hail test (MQT 17)	9
11.18 Bypass diode testing (MQT 18)	9
11.19 Stabilization (MQT 19)	10
11.19.1 Criterion definition for stabilization	10
11.19.2 Light induced stabilization procedures	10
11.19.3 Other stabilization procedures	10
11.19.4 Initial stabilization (MQT 19.1)	10
11.19.5 Final stabilization (MQT 19.2)	10
11.20 Cyclic (dynamic) mechanical load test (MQT 20)	12
11.21 Potential induced degradation test (MQT 21)	12
11.22 Bending test (MQT 22)	12

Figure 1 – Flow chart summary of MQT 19.2..... 12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – DESIGN QUALIFICATION AND TYPE APPROVAL –

Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61215-1-1 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

This second edition cancels and replaces the first edition of IEC 61215-1-1, issued in 2016, and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) A cyclic (dynamic) mechanical load test (MQT 20) added.
- b) A test for detection of potential-induced degradation (MQT 21) added.
- c) A bending test (MQT 22) for flexible modules added.
- d) A procedure for stress specific stabilization – BO LID (MQT 19.3) added.

e) A final stabilization procedure for modules undergoing PID testing added.

Informative Annex A of IEC 61215-1:2021 explains the background and reasoning behind some of the more substantial changes that were made in the IEC 61215 series in progressing from edition 1 to edition 2.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
82/1824/FDIS	82/1849/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This standard is to be read in conjunction with IEC 61215-1:2021 and IEC 61215-2:2021.

A list of all parts in the IEC 61215 series, published under the general title *Terrestrial photovoltaic (PV) modules – Design qualification and type approval*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – DESIGN QUALIFICATION AND TYPE APPROVAL –

Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

1 Scope

This document lays down requirements for the design qualification of terrestrial photovoltaic modules suitable for long-term operation in open-air climates. The useful service life of modules so qualified will depend on their design, their environment and the conditions under which they are operated. Test results are not construed as a quantitative prediction of module lifetime. In climates where 98th percentile operating temperatures exceed 70 °C, users are recommended to consider testing to higher temperature test conditions as described in IEC TS 63126.

Users desiring qualification of PV products with lesser lifetime expectations are recommended to consider testing designed for PV in consumer electronics, as described in IEC 63163 (under development). Users wishing to gain confidence that the characteristics tested in IEC 61215 appear consistently in a manufactured product may wish to utilize IEC 62941 regarding quality systems in PV manufacturing.

This document is intended to apply to all crystalline silicon terrestrial flat plate modules.

This document does not apply to modules used with concentrated sunlight although it may be utilized for low concentrator modules (1 to 3 suns). For low concentration modules, all tests are performed using the irradiance, current, voltage and power levels expected at the design concentration.

The objective of this test sequence is to determine the electrical characteristics of the module and to show, as far as possible within reasonable constraints of cost and time, that the module is capable of withstanding prolonged exposure outdoors. Accelerated test conditions are empirically based on those necessary to reproduce selected observed field failures and are applied equally across module types. Acceleration factors may vary with product design and thus not all degradation mechanisms may manifest. Further general information on accelerated test methods including definitions of terms may be found in IEC 62506.

Some long-term degradation mechanisms can only reasonably be detected via component testing, due to long times required to produce the failure and necessity of stress conditions that are expensive to produce over large areas. Component tests that have reached a sufficient level of maturity to set pass/fail criteria with high confidence are incorporated into the IEC 61215 series via addition to Table 1 in IEC 61215-1:2021. In contrast, the tests procedures described in this series, in IEC 61215-2, are performed on modules.

This document defines PV technology dependent modifications to the testing procedures and requirements per IEC 61215-1:2021 and IEC 61215-2:2021.

2 Normative references

The normative references of IEC 61215-1:2021 and IEC 61215-2:2021 are applicable without modifications.

koniec náhľadu – text ďalej pokračuje v platenej verzii STN