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Primary batteries - Part 1: General

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/21

Obsahuje: EN IEC 60086-1:2021, IEC 60086-1:2021

Oznámením tejto normy sa od 01.06.2024 ruší  
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**EN IEC 60086-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2021

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Supersedes EN 60086-1:2015 and all of its amendments  
and corrigenda (if any)

English Version

**Primary batteries - Part 1: General  
(IEC 60086-1:2021)**Piles électriques - Partie 1: Généralités  
(IEC 60086-1:2021)Primärbatterien - Teil 1: Allgemeines  
(IEC 60086-1:2021)

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Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN IEC 60086-1:2021 (E)****European foreword**

The text of document 35/1465/FDIS, future edition 13 of IEC 60086-1, prepared by IEC/TC 35 "Primary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60086-1:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-03-01
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024-06-01

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In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60086-6    NOTE    Harmonized as EN IEC 60086-6

IEC 62281     NOTE    Harmonized as EN IEC 62281

## **Annex ZA** **(normative)**

### **Normative references to international publications with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60086-2	2015	Primary batteries - Part 2: Physical and electrical specifications	EN 60086-2	2016
IEC 60086-3	-	Primary batteries - Part 3: Watch batteries	EN IEC 60086-3	-
IEC 60086-4	-	Primary batteries - Part 4: Safety of lithium batteries	EN IEC 60086-4	-
IEC 60086-5	-	Primary batteries - Part 5: Safety of batteries with aqueous electrolyte	EN 60086-5	-



IEC 60086-1

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# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Primary batteries –  
Part 1: General**

**Piles électriques –  
Partie 1: Généralités**



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IEC 60086-1

Edition 13.0 2021-04

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Primary batteries –  
Part 1: General**

**Piles électriques –  
Partie 1: Généralités**

INTERNATIONAL  
ELECTROTECHNICAL  
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# INTERNATIONAL ELECTROTECHNICAL COMMISSION

## PRIMARY BATTERIES –

### Part 1: General

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International Standard IEC 60086-1 has been prepared by IEC technical committee 35: Primary cells and batteries.

This thirteenth edition cancels and replaces the twelfth edition published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) a compliance checklist was added as an Annex H;
- b) definitions were harmonized with the other 60086 series documents;
- c) the nominal voltage of the zinc air system is now listed as either 1,4 V or 1,45 V;
- d) Annex F for calculation of MAD values was simplified;
- e) a validity period for testing was added;
- f) the accelerated aging test at 45 °C was changed from 13 to 4 weeks;

The text of this International Standard is based on the following documents:

FDIS	Report on voting
35/1465/FDIS	35/1469/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts in the IEC 60086 series, under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

The technical content of this part of IEC 60086 provides fundamental requirements and information on primary cells and batteries. All batteries within the IEC 60086 series are considered dry cell batteries. In this sense, IEC 60086-1 is the main component of the IEC 60086 series and forms the basis for the subsequent parts. For example, this part includes elementary information on definitions, nomenclature, dimensions and marking. While specific requirements are included, the content of this part tends to explain methodology (how) and justification (why).

Over the years, this part has been changed to improve its content and remains under continual scrutiny to ensure that the publication is kept up to date with the advances in both battery and battery-powered device technologies.

Safety requirements and recommendations are available in IEC 60086-4, IEC 60086-5 and IEC 62281. Specifications are available in IEC 60086-2 and IEC 60086-3. Environmental aspects are dealt with in IEC 60086-6.

## PRIMARY BATTERIES –

### Part 1: General

#### 1 Scope

This part of IEC 60086 is intended to standardize primary batteries with respect to dimensions, nomenclature, terminal configurations, markings, test methods, typical performance, safety and environmental aspects.

This document on one side specifies requirements for primary cells and batteries. On the other side, this document also specifies procedures of how requirements for these batteries are to be standardised.

As a classification tool for primary batteries, this document specifies system letters, electrodes, electrolytes, and nominal as well as maximum open circuit voltage of electrochemical systems.

The object of this part of IEC 60086 is to benefit primary battery users, device designers and battery manufacturers by ensuring that batteries from different manufacturers are interchangeable according to standard form, fit and function. Furthermore, to ensure compliance with the above, this part specifies standard test methods for testing primary cells and batteries.

This document also contains requirements in Annex A justifying the inclusion or the ongoing retention of batteries in the IEC 60086 series.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-2:2015, *Primary batteries – Part 2: Physical and electrical specifications*

IEC 60086-3, *Primary batteries – Part 3: Watch batteries*

IEC 60086-4, *Primary batteries – Part 4: Safety of lithium batteries*

IEC 60086-5, *Primary batteries – Part 5: Safety of batteries with aqueous electrolyte*

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