

<b>STN</b>	<b>Zváracie materiály</b> <b>Plnené drôtové elektródy a tyčinky na oblúkové</b> <b>zváranie nehrdzavejúcich a žiaruvzdorných ocelí v</b> <b>ochrannom plyne alebo bez ochranného plynu</b> <b>Klasifikácia (ISO 17633: 2017/Amd 1: 2021)</b> <b>Zmena A1</b>	<b>STN</b> <b>EN ISO 17633/A1</b>  05 5503
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Welding consumables - Tubular cored electrodes and rods for gas shielded and non-gas shielded metal arc welding of stainless and heat-resisting steels - Classification (ISO 17633:2017)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/21

Obsahuje: EN ISO 17633:2018/A1:2021, ISO 17633:2017/Amd 1:2021

**133355**



EUROPEAN STANDARD

EN ISO 17633:2018/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2021

ICS 25.160.20

English Version

**Welding consumables - Tubular cored electrodes and rods  
for gas shielded and non-gas shielded metal arc welding of  
stainless and heat-resisting steels - Classification -  
Amendment 1 (ISO 17633:2017/Amd 1:2021)**

Produits consommables pour le soudage - Fils et baguettes fourrés pour le soudage à l'arc avec ou sans protection gazeuse des aciers inoxydables et des aciers résistant aux températures élevées - Classification - Amendement 1 (ISO 17633:2017/Amd 1:2021)

Schweißzusätze - Fülldrahtelektroden und Füllstäbe zum Metall-Lichtbogenschweißen mit und ohne Gasschutz von nichtrostenden und hitzebeständigen Stählen - Einteilung - Änderung 1 (ISO 17633:2017/Amd 1:2021)

This amendment A1 modifies the European Standard EN ISO 17633:2018; it was approved by CEN on 21 May 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## **European foreword**

This document (EN ISO 17633:2018/A1:2021) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2021, and conflicting national standards shall be withdrawn at the latest by December 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## **Endorsement notice**

The text of ISO 17633:2017/Amd 1:2021 has been approved by CEN as EN ISO 17633:2018/A1:2021 without any modification.

# INTERNATIONAL STANDARD

# ISO 17633

Third edition  
2017-11

**AMENDMENT 1**  
2021-06

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## **Welding consumables — Tubular cored electrodes and rods for gas shielded and non-gas shielded metal arc welding of stainless and heat- resisting steels — Classification**

### **AMENDMENT 1**

*Produits consommables pour le soudage — Fils et baguettes fourrés  
pour le soudage à l'arc avec ou sans protection gazeuse des aciers  
inoxydables et des aciers résistant aux températures élevées —  
Classification*

*AMENDEMENT 1*



Reference number  
ISO 17633:2017/Amd.1:2021(E)

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Published in Switzerland

## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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