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Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

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Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes

Tubes soudés en acier pour service sous pression -Conditions techniques de livraison - Partie 7 : Tubes en aciers inoxydables Geschweißte Stahlrohre für Druckbeanspruchungen -Technische Lieferbedingungen - Teil 7: Rohre aus nichtrostenden Stählen

This European Standard was approved by CEN on 12 March 2021.

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EN 10217-7:2021 (E)

Contents

European foreword		
1	Scope	5
2	Normative references	5
3	Terms and definitions	7
4	Symbols	7
5	Classification and designation	
5.1 5.2	Classification Designation	
6	Information to be supplied by the purchaser	
6.1	Mandatory information	
6.2 6.3	Options	
6.3 6.3.1	Examples of an order Example 1	
6.3.2	Example 1	
	•	
7	Manufacturing process	
7.1	Steelmaking process	
7.2	Tube manufacture and conditions	
8	Requirements	
8.1	General	
8.2	Chemical composition	
8.2.1	Cast analysis	
8.2.2	Product analysis	
8.3	Mechanical properties	
8.3.1	At room temperature	
8.3.2	At elevated temperature	
8.3.3	At low temperature	
8.4 8.5	Corrosion resistance Appearance and internal soundness	
o.5 8.5.1	Appearance and internal soundness	
o.5.1 8.5.2	Internal soundness	
8.6	Straightness	
8.7	Preparation of ends	
8.8	Dimensions, masses and tolerances	
8.8.1	Outside diameter and wall thickness	
8.8.2	Mass	
8.8.3	Lengths	
8.8.4	Tolerances	
9	Inspection	27
9.1	Type of inspection	
9.2		27
9.2.1	Types of inspection documents	
9.2.2	Content of inspection documents	
9.3	Summary of inspection and verification testing	

10	Sampling	
10.1	Test unit	29
10.2	Preparation of samples and test pieces	30
10.2.1	Selection and preparation of samples for product analysis	
10.2.2	Location, orientation and preparation of samples and test pieces for mechanical	
	tests	30
11	Verification test methods	22
11.1	Chemical analysis	
11.1	Tensile test on the base material	
	At room temperature	-
	At elevated temperature	
11.2.2	Transverse tensile test on the weld	
11.3 11.4	Technological tests	
	General	
	Flattening test	
	0	
	Ring tensile test	
	Drift expanding test	
	Ring expanding test	
11.5	Weld bend test	
11.6	Impact test	
11.7	Intergranular corrosion test	
11.8	Leak tightness test	
	Hydrostatic test	
	Eddy current test	
11.9	Dimensional inspection	
	Visual examination	
11.11	Non-destructive testing	
11.12		
11.13	Retests, sorting and reprocessing	
12	Marking	37
12.1	Marking to be applied	37
12.2	Additional marking	37
13	Handling and packaging	38
	A (informative) Technical changes from the previous edition	
A.1	Introduction	
A.2	Technical changes	39
Annex	ZA (informative) Relationship between this European Standard and the Essential	
	Requirements of Directive 2014/68/EU aimed to be covered	41
Bibliog	graphy	42
· c		

EN 10217-7:2021 (E)

European foreword

This document (EN 10217-7:2021) has been prepared by Technical Committee CEN/TC 459/SC 10 "Steel tubes and iron and steel fittings", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2021, and conflicting national standards shall be withdrawn at the latest by October 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10217-7:2014.

The main changes with respect to the previous edition are listed in Annex A.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2014/68/EU.

For relationship with EU Directive 2014/68/EU, see informative Annex ZA, which is an integral part of this document.

EN 10217 consists of the following parts, under the general title *Welded steel tubes for pressure purposes* — *Technical delivery conditions*:

- Part 1: Electric welded and submerged arc welded non-alloy steel tubes with specified room temperature properties;
- Part 2: Electric welded non-alloy and alloy steel tubes with specified elevated temperature properties;
- Part 3: Electric welded and submerged arc welded alloy fine grain steel tubes with specified room, elevated and low temperature properties;
- Part 4: Electric welded non-alloy and alloy steel tubes with specified low temperature properties;
- Part 5: Submerged arc welded non-alloy and alloy steel tubes with specified elevated temperature properties;
- Part 6: Submerged arc welded non-alloy steel tubes with specified low temperature properties;
- Part 7: Stainless steel tubes.

Another European Standard series covering tubes for pressure purposes is:

EN 10216, Seamless steel tubes for pressure purposes.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This document specifies the technical delivery conditions in two test categories for welded tubes of circular cross-section made of austenitic and austenitic-ferritic stainless steel which are intended for pressure and corrosion resisting purposes at room temperature, at low temperatures or at elevated temperatures.

NOTE Once the reference of this document is published in the Official Journal of the European Union (OJEU) under Directive 2014/68/EU, pressure equipment directive, presumption of conformity to the Essential Safety Requirements (ESR) of Directive 2014/68/EU is limited to technical data of materials in this document and does not presume adequacy of the material to a specific item of equipment. Consequently, the assessment of the technical data stated in this material standard against the design requirements of this specific item of equipment to verify that the ESRs of the Pressure Equipment Directive are satisfied, needs to be done by the designer of the pressure equipment, taking also into account the subsequent manufacturing processes which could affect properties of the base materials.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10020:2000, Definition and classification of grades of steel

EN 10021:2006, General technical delivery conditions for steel products

EN 10027-1:2016, Designation systems for steels - Part 1: Steel names

EN 10027-2:2015, Designation systems for steels - Part 2: Numerical system

EN 10028-7:2016, Flat products made of steels for pressure purposes - Part 7: Stainless steels

EN 10088-1:2014, Stainless steels - Part 1: List of stainless steels

EN 10168:2004, Steel products - Inspection documents - List of information and description

EN 10204:2004, Metallic products - Types of inspection documents

EN 10266:2003, Steel tubes, fittings and structural hollow sections - Symbols and definitions of terms for use in product standards

CEN/TR 10261:2018, Iron and steel - European standards for the determination of chemical composition

EN ISO 148-1:2016, Metallic materials - Charpy pendulum impact test - Part 1: Test method (ISO 148-1:2016)

EN ISO 377:2017, Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:2017)

EN ISO 1127:1996, Stainless steel tubes - Dimensions, tolerances and conventional masses per unit length (ISO 1127:1992)

EN ISO 2566-2:1999, Steel - Conversion of elongation values - Part 2: Austenitic steels (ISO 2566-2:1984)

EN ISO 3651-2:1998, Determination of resistance to intergranular corrosion of stainless steels - Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels - Corrosion test in media containing sulfuric acid (ISO 3651-2:1998)

EN ISO 4885:2018, Ferrous materials - Heat treatments - Vocabulary (ISO 4885:2018)

EN ISO 5173:2010, Destructive tests on welds in metallic materials - Bend tests (ISO 5173:2009)

EN ISO 6892-1:2019, Metallic materials - Tensile testing - Part 1: Method of test at room temperature (ISO 6892-1:2019)

EN ISO 6892-2:2018, Metallic materials - Tensile testing - Part 2: Method of test at elevated temperature (ISO 6892-2:2018)

EN ISO 8492:2013, Metallic materials - Tube - Flattening test (ISO 8492:2013)

EN ISO 8493:2004, Metallic materials - Tube - Drift-expanding test (ISO 8493:1998)

EN ISO 8495:2013, Metallic materials - Tube - Ring-expanding test (ISO 8495:2013)

EN ISO 8496:2013, Metallic materials - Tube - Ring tensile test (ISO 8496:2013)

EN ISO 9712:2012, Non-destructive testing - Qualification and certification of NDT personnel (ISO 9712:2012)

EN ISO 10893-1:2011,¹ Non-destructive testing of steel tubes - Part 1: Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness (ISO 10893-1:2011)

EN ISO 10893-2:2011,² Non-destructive testing of steel tubes - Part 2: Automated eddy current testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of imperfections (ISO 10893-2:2011)

EN ISO 10893-6:2019, Non-destructive testing of steel tubes - Part 6: Radiographic testing of the weld seam of welded steel tubes for the detection of imperfections (ISO 10893-6:2019)

EN ISO 10893-7:2019, Non-destructive testing of steel tubes - Part 7: Digital radiographic testing of the weld seam of welded steel tubes for the detection of imperfections (ISO 10893-7:2019)

EN ISO 10893-8:2011,³ Non-destructive testing of steel tubes - Part 8: Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections (ISO 10893-8:2011)

EN ISO 10893-9:2011,⁴ Non-destructive testing of steel tubes - Part 9: Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes (ISO 10893-9:2011)

¹ As impacted by EN ISO 10893-1:2011/A1:2020.

² As impacted by EN ISO 10893-2:2011/A1:2020.

³ As impacted by EN ISO 10893-8:2011/A1:2020.

⁴ As impacted by EN ISO 10893-9:2011/A1:2020.

EN ISO 10893-10:2011,⁵ Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections (ISO 10893-10:2011)

EN ISO 10893-11:2011,⁶ Non-destructive testing of steel tubes - Part 11: Automated ultrasonic testing of the weld seam of welded steel tubes for the detection of longitudinal and/or transverse imperfections (ISO 10893-11:2011)

EN ISO 14284:2002, Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)

ISO 11484:2019, Steel products — Employer's qualification system for non-destructive testing (NDT) personnel

koniec náhľadu – text ďalej pokračuje v platenej verzii STN

⁵ As impacted by EN ISO 10893-10:2011/A1:2020.

⁶ As impacted by EN ISO 10893-11:2011/A1:2020.