

<b>STN</b>	<b>Aditívna výroba</b> <b>Aditívna výroba plastových materiálov založená</b> <b>na vytlačaní materiálov</b> <b>Časť 1: Suroviny materiálov (ISO/ASTM 52903-1:</b> <b>2020)</b>	<b>STN</b> <b>EN ISO/ASTM</b> <b>52903-1</b>  18 0056
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Additive manufacturing — Material extrusion-based additive manufacturing of plastic materials — Part 1: Feedstock materials

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

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## Additive manufacturing - Material extrusion-based additive manufacturing of plastic materials - Part 1: Feedstock materials (ISO/ASTM 52903-1:2020)

Fabrication additive - Fabrication additive de matériaux plastiques à base d'extrusion de matière - Partie 1: Matières premières (ISO/ASTM 52903-1:2020)

Additive Fertigung - Materialextrusion-basierte additive Fertigung von Kunststoffen - Teil 1: Ausgangsmaterialien (ISO/ASTM 52903-1:2020)

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<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

The text of ISO/ASTM 52903-1:2020 has been prepared by Technical Committee ISO/TC 261 "Additive manufacturing" of the International Organization for Standardization (ISO) and has been taken over as EN ISO/ASTM 52903-1:2021 by Technical Committee CEN/TC 438 "Additive Manufacturing" the secretariat of which is held by AFNOR.

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# INTERNATIONAL ISO/ASTM STANDARD 52903-1

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## Additive manufacturing — Material extrusion-based additive manufacturing of plastic materials —

### Part 1: Feedstock materials

*Fabrication additive — Fabrication additive de matériaux plastiques  
à base d'extrusion de matière —*

*Partie 1: Matières premières*



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ISO/ASTM 52903-1:2020(E)

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# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Materials</b> .....	<b>2</b>
4.1 Material classification .....	<b>2</b>
4.2 Manufactured feedstock .....	<b>2</b>
<b>5 Certification</b> .....	<b>2</b>
<b>6 Material packaging and package marking</b> .....	<b>2</b>
<b>7 Quality assurance</b> .....	<b>3</b>
<b>Annex A (normative) Standard nomenclature of feedstock plastic materials</b> .....	<b>4</b>
<b>Bibliography</b> .....	<b>5</b>

**ISO/ASTM 52903-1:2020(E)****Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by ISO/TC 261, *Additive manufacturing*, in cooperation with ASTM F 42, *Additive manufacturing technologies*, on the basis of a partnership agreement between ISO and ASTM International with the aim to create a common set of ISO/ASTM standards on additive manufacturing.

A list of all parts in the ISO/ASTM 52903 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).



# Additive manufacturing — Material extrusion-based additive manufacturing of plastic materials —

## Part 1: Feedstock materials

### 1 Scope

This document describes a method for defining requirements for plastic materials used in extrusion-based additive manufacturing (AM) processes. Materials include unfilled, filled, and reinforced plastic materials suitable for processing into parts. These materials can also contain special additives (e.g. flame retardants, stabilizers, etc.). Processes include all material extrusion-based AM processes.

This document is intended for use by manufacturers of materials, feedstocks, plastic parts or any combination of the three using material extrusion-based AM.

**NOTE** In some cases, material manufacturers can also be feedstock manufacturers. In other cases, a material manufacturer can supply materials (example: pellets) to a feedstock manufacturer (example: converter of pellets into filaments).

This document does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health, and environmental practices and determine the applicability of regulatory limitations prior to use.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/ASTM 52900, *Additive Manufacturing — General Principles — Fundamentals and vocabulary*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**