

STN	Výmenníky tepla Vodné izbové ventilátorové konvektory Skúšobné postupy stanovenia výkonu	STN EN 1397 69 6321
------------	---	---------------------------------------

Heat exchangers - Hydronic room fan coil units - Test procedures for establishing the performance

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/21

Obsahuje: EN 1397:2021

Oznámením tejto normy sa ruší
STN EN 1397 (69 6321) z februára 2016

133829

EUROPEAN STANDARD

EN 1397

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2021

ICS 27.060.30

Supersedes EN 1397:2015

English Version

Heat exchangers - Hydronic room fan coil units - Test procedures for establishing the performance

Échangeurs thermiques - Ventilconvecteurs à eau -
Procédures d'essai pour la détermination des
performances

Wärmeübertrager - Wasser-Luft-
Ventilatorconvektoren - Prüfverfahren zur
Leistungsfeststellung

This European Standard was approved by CEN on 23 May 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 1397:2021 (E)

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Designation of fan coil units	7
5	Symbols	7
6	Air flow rate test for ducted units	8
6.1	General conditions	8
6.2	Test installation	8
6.2.1	Outlet measurement method	8
6.2.2	Inlet measurement method	9
6.3	Pressure settings	10
6.4	Standard rating conditions	11
6.5	Test procedure	11
6.6	Data to be recorded	12
7	Capacity rating tests	13
7.1	General conditions	13
7.2	Test room	13
7.3	Installation of the test object	13
7.4	Standard rating conditions	13
7.4.1	Air flow conditions	13
7.4.2	Temperature conditions	14
7.4.3	Electrical conditions	14
7.5	Test method	14
7.5.1	General	14
7.5.2	Cooling capacity	15
7.5.3	Total heating capacity	16
7.5.4	Total electric power input	16
7.6	Measurements criteria	16
7.6.1	Air inlet dry bulb temperature	16
7.6.2	Moisture content	17
7.6.3	Liquid temperature	17
7.6.4	Liquid pressure	17
7.6.5	Condensate flow rate	17
7.6.6	Steady-state conditions	17
7.7	Uncertainties of measurement from indicated values	18
7.8	Test duration	19
7.9	Data to be recorded	19
8	Operating tests	20
8.1	General	20
8.2	Test conditions	20
8.3	Sweat test	20
8.4	Condensate disposal test	21

9	Test report	21
9.1	General information	21
9.2	Additional information.....	21
9.3	Test results.....	21
10	Manufacturer's data.....	22
Annex A (informative) Drawings of the different types of configurations of fan coil units		23
A.1	General	23
A.2	Non ducted units	23
A.3	Ducted units.....	24
Annex B (informative) Air flow rate test for non-ducted units		26
B.1	General conditions	26
B.2	Testing equipment	26
B.3	Test installation	26
B.4	Standard rating conditions	26
B.5	Test procedure	26
B.6	Data to be recorded.....	27
Annex C (normative) Design of separation partition for testing of cassette type fan coil units		28
C.1	General	28
C.2	1-way and 2-way cassette type	28
C.3	4-way cassette type	29
Annex ZA (informative) Relationship between this European Standard and the ecodesign requirements of Commission Regulation (EU) No 2016/2281 (OJEU L346/1-50, 20.12.2016) aimed to be covered		30

EN 1397:2021 (E)

European foreword

This document (EN 1397:2021) has been prepared by Technical Committee CEN/TC 113 “Heat pumps and air conditioning units”, the secretariat of which is held by UNE.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2022, and conflicting national standards shall be withdrawn at the latest by March 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1397:2015.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

This document was prepared in the framework of the Commission Regulation (EU) 2016/2281 of 30 November 2016 implementing Directive 2009/125/EC of the European Parliament and of the Council establishing a framework for the setting of ecodesign requirements for energy-related products, with regard to ecodesign requirements for air heating products, cooling products, high temperature process chillers and fan coil units.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This document applies to hydronic fan coil units (FCU) as factory-made single assemblies which provide the functions of cooling and/or heating but do not include the source of cooling or heating.

This document covers both air free delivery and air ducted units with a maximum external static pressure due to duct resistance of 120 Pa max.

This document applies to all types of fan speed control of a fan coil unit (variable speed, multispeed).

This document deals with the cooling and heating functions of the FCU considered as an emitter for cooling/heating of a room/space. It does not cover any ventilation function of the unit.

If the FCU can also provide fresh air, this function is not considered and the fresh air inlet closed during testing.

This document provides a method for the determination of the thermal performance of fan coil units in standard conditions, for the use with hot or chilled water or water mixtures. The test procedures given in this standard may additionally be used for determining performance at other conditions.

It also provides the method for the determination of the air flow rate supplied by the fan coil unit.

This document does not cover the rating of heating or cooling from direct expansion coils or heating from electric resistance elements.

This document does not cover acoustic performance of fan coil units which is dealt with in EN 16583.

It is not the purpose of this document to specify the tests used for production or field testing.

NOTE For the purpose of remaining clauses, the term "unit" is used to mean "fan coil unit" as defined in 3.1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 5801:2017, *Fans - Performance testing using standardized airways (ISO 5801:2017)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN