

<b>STN</b>	<b>Káble na cievkach na priemyselné použitie</b>	<b>STN EN IEC 61316</b>  35 4590
------------	--	--

Industrial cable reels

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 11/21

Obsahuje: EN IEC 61316:2021, IEC 61316:2021

Oznámením tejto normy sa od 12.08.2024 ruší  
STN EN 61316 (35 4590) z júna 2002

**133851**

EUROPEAN STANDARD

**EN IEC 61316**

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2021

ICS 29.060.01; 29.120.99

Supersedes EN 61316:1999 and all of its amendments  
and corrigenda (if any)

English Version

**Industrial cable reels  
(IEC 61316:2021)**Enrouleurs de câble industriels  
(IEC 61316:2021)Leitungsroller für industrielle Anwendung  
(IEC 61316:2021)

This European Standard was approved by CENELEC on 2021-08-12. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN IEC 61316:2021 (E)****European foreword**

The text of document 23H/483/FDIS, future edition 3 of IEC 61316, prepared by SC 23H "Plugs, Socket-outlets and Couplers for industrial and similar applications, and for Electric Vehicles" of IEC/TC 23 "Electrical accessories" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61316:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-05-12
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024-08-12

This document supersedes EN 61316:1999 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

**Endorsement notice**

The text of the International Standard IEC 61316:2021 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- |               |      |                              |
|---------------|------|------------------------------|
| IEC 60352-7   | NOTE | Harmonized as EN IEC 60352-7 |
| IEC 60998-2-2 | NOTE | Harmonized as EN 60998-2-2   |

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-75	-	Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests	EN 60068-2-75	-
IEC 60068-2-78	-	Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	-
IEC 60112	-	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN IEC 60112	-
IEC 60245	-	Rubber insulated cables - Rated voltages up to and including 450/750 V	-	-
IEC 60245-4	-	Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 4: Cords and flexible cables	-	-
IEC 60309-1	2021	Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes - Part 1: General requirements	-	-
IEC 60309-2	-	Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes - Part 2: Dimensional compatibility requirements for pin and contact-tube accessories	EN 60309-2	-
IEC 60309-4	-	Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes - Part 4: Switched socket-outlets with or without interlock	EN 60309-4	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 60664-1	2020	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	2020

**EN IEC 61316:2021 (E)**

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60664-3	-	Insulation coordination for equipment within low-voltage systems - Part 3: Use of coating, potting or moulding for protection against pollution	EN 60664-3	-
IEC 60695-2-11	-	Fire hazard testing - Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end-products (GWEPT)	EN 60695-2-11	-
IEC 60695-10-2	-	Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method	EN 60695-10-2	-
IEC 60730-2-9	-	Automatic electrical controls - Part 2-9: Particular requirements for temperature sensing control	EN IEC 60730-2-9	-
IEC 61000-6-1	-	Electromagnetic compatibility (EMC) - Part 6-1: Generic standards - Immunity standard for residential, commercial and light-industrial environments	EN IEC 61000-6-1	-
IEC 61000-6-3	-	Electromagnetic compatibility (EMC) - Part 6-3: Generic standards - Emission standard for equipment in residential environments	EN IEC 61000-6-3	-
IEC 61032	-	Protection of persons and equipment by enclosures - Probes for verification	EN 61032	-
ISO 1456	-	Metallic and other inorganic coatings - Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium	EN ISO 1456	-
ISO 2081	-	Metallic and other inorganic coatings - Electroplated coatings of zinc with supplementary treatments on iron or steel	EN ISO 2081	-
ISO 2093	-	Electroplated coatings of tin; Specification and test methods	-	-
ISO/IEC Guide 51	-	Safety aspects - Guidelines for their inclusion in standards	-	-



IEC 61316

Edition 3.0 2021-07

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Industrial cable reels**

**Enrouleurs de câble industriels**





**THIS PUBLICATION IS COPYRIGHT PROTECTED**  
**Copyright © 2021 IEC, Geneva, Switzerland**

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
 3, rue de Varembé  
 CH-1211 Geneva 20  
 Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

#### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC online collection - [oc.iec.ch](http://oc.iec.ch)

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

#### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Recherche de publications IEC - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC online collection - [oc.iec.ch](http://oc.iec.ch)

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



IEC 61316

Edition 3.0 2021-07

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Industrial cable reels**

**Enrouleurs de câble industriels**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

---

ICS 29.060.01; 29.120.99

ISBN 978-2-8322-9922-7

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**



## CONTENTS

FOREWORD .....	4
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	7
4 General requirements .....	13
5 Standard ratings .....	13
6 Classification .....	14
7 Marking .....	14
8 Dimensions .....	16
9 Protection against electric shock .....	16
10 Provisions for earthing .....	19
10.1 Accessible metal parts .....	19
10.2 Corrosion resistance of earth terminal .....	19
10.3 Corrosion resistance of screws and nuts .....	19
10.4 Earth connections .....	19
10.5 Internal earthing circuit .....	20
10.6 Internal moveable earth connection and slip rings .....	20
11 Terminals and terminations .....	21
11.1 Common requirements for terminals and terminations .....	21
11.2 Screw type terminals .....	23
11.3 Screwless type terminals .....	25
11.4 Insulation piercing terminals (IPT) .....	29
11.5 Mechanical tests on terminals .....	30
11.6 Voltage drop test for screwless type terminals and for insulation piercing terminals .....	32
11.7 Tests for insulation piercing terminals transmitting contact pressure via insulating parts .....	34
11.7.1 Temperature-cycling test .....	34
11.7.2 Short-time withstand current test .....	34
12 Resistance to ageing of rubber and thermoplastic material .....	34
13 Construction .....	35
14 Degrees of protection .....	37
15 Insulation resistance and dielectric strength .....	38
16 Normal operation .....	39
17 Temperature rise .....	40
17.1 Temperature rise in normal use .....	40
17.2 Temperature rise under overload conditions .....	42
18 Flexible cables and their connection .....	43
19 Mechanical strength .....	46
20 Screws, current-carrying parts and connections .....	47
21 Creepage distances, clearances and distances through sealing compound .....	50
22 Resistance to heat, to fire and to tracking .....	52
23 Corrosion and resistance to rusting .....	53
24 Electromagnetic compatibility .....	54

24.1 Immunity .....	54
24.2 Emission .....	54
Bibliography .....	55
Figure 1 – Pillar terminals .....	10
Figure 2 – Screw terminals .....	10
Figure 3 – Stud terminals .....	10
Figure 4 – Saddle terminals .....	11
Figure 5 – Lug terminals .....	11
Figure 6 – Mantle terminals .....	11
Figure 7 – Screwless terminals .....	12
Figure 8 – Insulation piercing terminals .....	12
Figure 9 – Test piston .....	16
Figure 10 – Standard 1 mm gauge .....	18
Figure 11 – Gauges for testing insertability of round unprepared conductors .....	24
Figure 12 – Information for the bending test .....	27
Figure 13 – Test arrangement for terminals .....	31
Table 1 – Preferred rated currents .....	13
Table 2 – Deflection test forces .....	28
Table 3 – Pulling test values on terminals .....	31
Table 4 – Pulling force .....	32
Table 5 – Test current .....	34
Table 6 – Test voltage for dielectric strength test .....	39
Table 7 – Permissible temperature rise .....	41
Table 8 – Minimum cable sizes .....	44
Table 9 – Maximum length of cable .....	44
Table 10 – Gland tightening force .....	47
Table 11 – Tightening torques .....	48
Table 12 – Creepage distances, clearances and distances through sealing compound .....	50

# INTERNATIONAL ELECTROTECHNICAL COMMISSION

---

## INDUSTRIAL CABLE REELS

### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61316 has been prepared by subcommittee 23H: Plugs, socket-outlets and couplers for industrial and similar applications, and for electric vehicles, of IEC technical committee 23: Electrical accessories.

This third edition cancels and replaces the second edition, published in 1999. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- Implementation of the latest tests and requirements previously included in IEC 60309-1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
23H/483/FDIS	23H/489/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications*: in italic type;
- notes: in smaller roman type.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INDUSTRIAL CABLE REELS

### 1 Scope

This document applies to cable reels provided with a non-detachable flexible cable with a rated operating voltage not exceeding 690 V DC and/or 690 V AC with a frequency not exceeding 500 Hz and a rated current not exceeding 63 A, primarily intended for industrial use, either indoors or outdoors, for use with accessories complying with IEC 60309-1, IEC 60309-2 or IEC 60309-4.

This document applies to:

- portable cable reels equipped with one plug or appliance-inlet complying with IEC 60309-1 or IEC 60309-2 and at least one socket-outlet complying with IEC 60309-1, IEC 60309-2 or IEC 60309-4;
- fixed cable reels equipped with at least one socket-outlet complying with IEC 60309-1, IEC 60309-2 or IEC 60309-4;
- cable reels suitable for use at ambient temperature normally within the range of  $-25\text{ }^{\circ}\text{C}$  to  $+40\text{ }^{\circ}\text{C}$ .

The use of this equipment on construction sites and for agricultural, commercial and domestic appliances is not precluded.

This document also applies to cable reels intended to be used in extra-low voltage installations.

In locations where special conditions prevail, for example, on board ships, in vehicles and the like, or where explosions are liable to occur, additional requirements can be necessary.

NOTE 1 This document was not developed for Electric Vehicle (EV) application, but it can be used as guide for cable reels for EV application

NOTE 2 Additional requirements for cable reels for currents higher than 63 A are under consideration.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-75, *Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests*

IEC 60068-2-78, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

IEC 60112, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60245 (all parts), *Rubber insulated cables – Rated voltages up to and including 450/750 V*

IEC 60245-4, *Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 4: Cords and flexible cables*

IEC 60309-1:2021, *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 1: General requirements*

IEC 60309-2, *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 2: Dimensional compatibility requirements for pin and contact-tube accessories*

IEC 60309-4, *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 4: Switched socket-outlets with or without interlock*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60664-3, *Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution*

IEC 60695-2-11, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)*

IEC 60695-10-2, *Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method*

IEC 60730-2-9, *Automatic electrical controls – Part 2-9: Particular requirements for temperature sensing control*

IEC 61000-6-1, *Electromagnetic compatibility (EMC) – Part 6-1: Generic standards – Immunity standard for residential, commercial and light-industrial environments*

IEC 61000-6-3, *Electromagnetic compatibility (EMC) – Part 6-3: Generic standards – Emission standard for equipment in residential environments*

IEC 61032, *Protection of persons and equipment by enclosures – Probes for verification*

ISO 1456, *Metallic and other inorganic coatings – Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium*

ISO 2081, *Metallic and other inorganic coatings – Electroplated coatings of zinc with supplementary treatments on iron or steel*

ISO 2093, *Electroplated coatings of tin – Specification and test methods*

ISO/IEC Guide 51, *Safety aspects – Guidelines for their inclusion in standards*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**