STN

Jadrová energia Technológia jadrového paliva Výkyvné systémy na obaly používané na prepravu rádioaktívneho materiálu (ISO 10276: 2019)

STN EN ISO 10276

40 1024

Nuclear energy - Fuel technology - Trunnion systems for packages used to transport radioactive material (ISO 10276:2019)

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 11/21

Obsahuje: EN ISO 10276:2021, ISO 10276:2019

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 10276

August 2021

ICS 27.120.30

English Version

Nuclear energy - Fuel technology - Trunnion systems for packages used to transport radioactive material (ISO 10276:2019)

Énergie nucléaire - Technologie du combustible - Systèmes de tourillons pour colis de transport de matières radioactives (ISO 10276:2019)

Kerntechnik - Brennstofftechnologie -Tragzapfensysteme für Transportbehälter für radioaktives Material (ISO 10276:2019)

This European Standard was approved by CEN on 25 July 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 10276:2021 (E)

Contents	Page
European foreword	3

European foreword

The text of ISO 10276:2019 has been prepared by Technical Committee ISO/TC 85 "Nuclear energy, nuclear technologies, and radiological protection" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 10276:2021 by Technical Committee CEN/TC 430 "Nuclear energy, nuclear technologies, and radiological protection" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2022, and conflicting national standards shall be withdrawn at the latest by February 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 10276:2019 has been approved by CEN as EN ISO 10276:2021 without any modification.

INTERNATIONAL STANDARD

ISO 10276

Second edition 2019-12

Nuclear energy — Fuel technology — Trunnion systems for packages used to transport radioactive material

Énergie nucléaire — Technologie du combustible — Systèmes de tourillons pour colis de transport de matières radioactives



Reference number ISO 10276:2019(E)

ISO 10276:2019(E)



COPYRIGHT PROTECTED DOCUMENT

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Fax: +41 22 749 09 47 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents					
Fore	eword		v		
Intr	oductio	on	vi		
1	Scor	De	1		
_	-				
2		mative references			
3		Terms, abbreviated terms, symbols and definitions			
	3.1	Terms and definitions			
	3.2 3.3	SymbolsAbbreviations			
4	U	ulatory requirements			
	4.1	4.1 General 4.2 Relevant regulations			
_					
5		ign			
	_	5.1 General 5.2 Design methodology			
	5.3	Materials			
	0.0	5.3.1 Material selection			
		5.3.2 Mechanical properties	7		
	5.4	Design loads			
		5.4.1 Assembly state			
		5.4.2 Tie-down			
		5.4.4 Load cycles for fatigue analysis			
	5.5	Methods of analysis and design criteria			
	0.0	5.5.1 General			
		5.5.2 Strength analysis using analytical methods			
		5.5.3 Strength analysis using FEA methods			
		5.5.4 Brittle fracture evaluation			
	Г.	5.5.5 Fatigue analysis.			
	5.6	Other requirements and recommendations			
6		ufacture			
	6.1 6.2	General			
	6.3	AssemblyInspection during manufacture and assembly			
	0.5	6.3.1 Dimensional and visual inspection			
		6.3.2 Non-destructive examination			
	6.4	Testing during manufacture and assembly			
		6.4.1 Scope of testing			
		6.4.2 Chemical analysis			
		6.4.3 Mechanical testing of material properties			
		6.4.4 Static testing			
7		ntenance			
	7.1	General			
	7.2 7.3				
	7.3	7.3.1 General			
		7.3.2 Removable trunnions			
		7.3.3 Welded trunnions			
		7.3.4 Trunnion surfaces			
		7.3.5 Attachment threads in packaging body			
		7.3.6 Attachment bolts			
	7.4	7.3.7 Feature dimensions Periodic testing			
	/ . 4	i criodic testing	19		

ISO 10276:2019(E)

		7.4.1	Types of testing	19
		7.4.2	Trunnion system	19
			Weld areas	19
	7.5		nent replacement	19
	7.6	1		
			General	
		7.6.2	Features to be repaired and methods	20
8	Qualit	y manag	gement system	21
Biblio	graphy	7		22

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 85, *Nuclear energy*, Subcommittee SC 5, *Nuclear installations, processes and technologies*..

This second edition cancels and replaces the first edition (ISO 10276:2010), which has been technically revised. The main changes compared to the previous edition are as follows:

- The scope is extended to trunnion attachment components (trunnion systems are defined as being the trunnions and their attachment components);
- The normative references have been updated (IAEA TS-R-1 replaced by IAEA SSR-6) and enlarged to the IAEA SSG-26 (Appendix IV-1 - Package stowage and retention during transport);
- Quality Assurance is replaced by Management Systems;
- The load cases are to be defined by use of the minimum acceleration factors given in table IV-1 of the Appendix IV of IAEA SSG-26;
- The calculation methods (analytical and finite element analysis) and the minimum associated criteria are more precisely detailed;
- The bibliography has been updated and enlarged to the most recent recommendations, guidance and standards as acceptable by most of the Competent Authorities;
- The structure of the document has been slightly modified to enhance its legibility and understanding.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 10276:2019(E)

Introduction

This document has been produced to enable package owners, designers, users and regulatory organizations to have at their disposal a comprehensive document covering all aspects of trunnion systems. Experience has been drawn from the extensive knowledge of owners, designers, users and competent authorities. This document contains the minimum requirements and makes recommendations covering various aspects of trunnion systems.

Intermediate devices (sometimes referred to as transport frames, supports or cradles) can be used between the packaging trunnions and the transport conveyance to support and secure the package during transport; however, the energy-absorbing effects that may be provided by these intermediate devices are not taken into consideration in this document.

Nuclear energy — Fuel technology — Trunnion systems for packages used to transport radioactive material

1 Scope

This document covers trunnion systems used for tie-down, tilting and/or lifting of a package of radioactive material during transport operations.

Aspects included are the design, manufacture, maintenance, inspection and management system. Regulations which can apply during handling operation in nuclear facilities are not addressed in document.

This document does not supersede any of the requirements of international or national regulations, concerning trunnions used for lifting and tie-down.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IAEA SSR-6, International Atomic Energy Agency (IAEA) Safety Standard No. SSR-6, Regulations for the Safe Transport of Radioactive Material

IAEA SSG-26, International Atomic Energy Agency (IAEA) No. SSG-26, Advisory Material for the IAEA Regulations for the Safe Transport of Radioactive Material

koniec náhľadu – text ďalej pokračuje v platenej verzii STN